# HELLYHANSEN 23 WORKWEAR 23



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# INNOVATION SINCE **1877**

From our home in Norway, Helly Hansen has been making professional grade gear that helps people stay and feel alive for the last 140 years.

In 1877, after many years at sea, Norwegian captain Helly Juell Hansen and his wife, Maren Margarethe, began producing oilskin jackets, trousers, sou westers and tarpaulins, made from coarse linen soaked in linseed oil. Since then, the legacy of Helly Hansen lives on, developing and creating a long list of first-to-market innovations.



# 1949

### **HELOX - THE NEXT EVOLUTION IN WATERPROOF**

Helox waterproof fabric featured a thin sheet of translucent PVC plastic that was sewn into coats to make them waterproof. It was revolutionary technology that became the must-have protection for outdoor use. With a production of 30,000 coats each month, the success was almost immediate and was used by the Norwegian delegation at the 1952 Olympic Games in Helsinki.

# 1961

### FIBERPILE - THE TECHNICAL MIDALYER IS INVENTED

Helly Hansen partnered with Norwegian Fiber Pile Inc. And developed the orignal Fiberpile - the first fleece. It featured a high warmth to weight ration and maintained its thermal qualities even when wet, making it a favorite of lumberjacks and outdoor enthusiasts. The concept lives on and the modern version of Propile is still in production today.



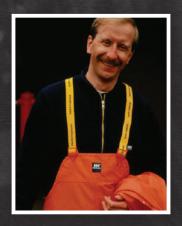
# 1970

### LIFA - THE BIRTH OF TECHNICAL BASE LAYER

HH's LIFA® revolutionized the industry with the introduction of the first technical base layers. LIFA® moves moisture away from the body allowing users to stay warm and comfrotable. It has been used by professionals on every ocean, many of the world's tallest peaks and was included in Outside Magazine's list of The Most Influential Gear of All Time in 2012. LIFA® remians the cornerstone of what we believe is the best technical base layer available today.



Helly Hansen launches PVC foam with closed cells for use in life jackets. The foam is the preferred flotation material 30 years later.



# 1984

### HELLY TECH® - THE WATERPROOF AND BREATHABLE SOLUTION

Helly Tech® waterproof and breathable fabric was launched in the 1980's, winning awards and setting the new standard for performance and protection. It also provided the final layer for the 1986 introduction of the Helly Hansen 3-Layer System™, an industry - first program educating people on how to dress for the outdoors. Today, Helly Tech® fabrics are engineered to deliver the specific demands of professional skiiers, sailors, and at workplaces around the world.



# 1990

### PROWOOL - THE PERFECT BLEND OF LIFA® AND MERINO

The Prowool (renamed HH Lifa® Merino) base layer for cold weather conditions was launched in the lat 90's, combining Lifa® Stay Warm Technology™ with Merino wool for both moisture transport and added warmth. Designed for professionals facing the coldest conditions it quickly became the go-to piece for performance, warmth and comfort in extreme environments.



# 2012

### H²FLOW™ - A BETTER SOLUTION FOR TEMPERATURE REGULATION

Helly Hansen introduced the new H²FLOW™ Technology in 2012 with the H²FLOW™ Jacket, which won an Award for Design Excellence from the Norwegian Design Council. The patented H²FLOW™ Jacket features an airflow venting system and a protective barrier. It allows adventurers to efficiently regulate their body temperature.



### LIFA® MAX -OUR WARMEST BASE LAYER IN COLD CONDITIONS

Helly Hansen introduces its warmest base layer to date by thickening the already tried and tested Lifa® fibers to produce a warmer, lightweight and flexible garment. The enhanced, unrivaled warmth and comfort is why we believe Lifa® Max is the best technical base layer available today.



# 2019

### LIFALOFT™

With increased warmth, lightweight insulation and superior moisture management properties, Lifaloft<sup>TM</sup> technology is an insulation revolution that will keep you warmer with less weight and bulk compared to traditional polyester insulation. Developed in cooperation with Primaloft®, Lifaloft<sup>TM</sup> is a combination of Lifa®'s unique insulation structure and Primaloft®'s extensive knowledge in synthetic insulation.



# 2022

### BRZ - Climate Regulating Comfort

Helly Hansen Workwear launched BRZ. Designed to deliver climate regulating comfort and versatility, BRZ is a product construction bolstered by lightweight fabric and mechanical ventilation.

## SUSTAINABILITY & RESPONSIBILITY

We create professional-grade gear to help people stay and feel alive in the harshest environments in the world. Ever since Helly Hansen was founded by sea captain Helly Juell Hansen in 1877, we have developed high-quality gear to protect people at sea and in the mountains, and we have an obligation to protect these environments.

After 140+ years in business, we know that long-term success can only be achieved by respecting, protecting and promoting ethical values, human rights and the environment. We are committed to continue advocating for the responsible use and enjoyment of the oceans, mountains and the greater outdoors. By applying a holistic and scientific approach to all our decisions, we strive to ensure our actions support the possibility for people and the planet to thrive.



# PLANET HEALTH

Our planet is facing enormous challenges with climate change, acidification of our oceans, water scarcity, biodiversity, water pollution and more. Helly Hansen knows that as a company, and as an industry, we have a role to play to turn the wheel around towards a positive transformation.

We must secure and apply best available technology to reduce our negative impact – and ensure we maintain the highest quality standards and measure our output.



# RESPONSIBLE CONSUMPTION

Our natural resources are limited, and today we are over-consuming materials and other resources to the extent that humans would need 1,7 globes to support us.

We need to bring that down to one-planet consumption by implementing a circular mindset and approach to our products, applying materials with improved environmental profiles.

We make sure to never compromise on quality and always strive to make long-lasting products.



# **ENGAGE**

Through collaboration and communication internally and externally, we see that goals can be met, and targets can be reached. Inspiring and supporting people to get outside exploring nature strengthens the feeling of belonging to our planet, and wanting to protect it.

Focus will therefore be on building strong relationships with professional partners, volunteer groups and customers wanting to make a positive impact.



# LIVELIHOOD & LABOR RIGHTS

Helly Hansen has a clear philosophy that close engagements with our partners and long-term relationships lead to greater job satisfaction and the feeling of empowerment amongst the people working within our supply chain.

We will continue to work towards proper living wages, workplace safety and protection against discrimination. Focus will be on social programs where dialogue and improvement plans are put into place.

# TECH CLINIC



# **3-LAYER SYSTEM**



### DRY.

Often referred to as second skin, Helly Hansen base layers are vital to temperature regulation and moisture management in any setting. As you work hard, our LIFA® Technology moves moisture away from the skin, leaving you dry and comfortable. Our current range of base layers are categorized by warmth level, allowing you to select the best fit for your need.



### WARM.

When faced with colder conditions, Helly Hansen thermal midlayers trap warm air from your body to insulate when you need it most. As you warm up, some of our midlayers can ventilate to expel excess heat and like our base layer range, also allow moisture to pass through, keeping you dry and warm for long days on site. Midlayers should always be selected according to the conditions and activity you're faced with.



## SAFE.

The final component to the 3-layer system is an outer, protective outer layer. Using our award-winning Helly Tech® waterproof membrane, we have been able to create a wide range of durable, protective and seam sealed jackets for all-season use. It is important that the outer layer is also breathable, allowing for proper ventilation and moisture management to combat overheating. Depending on the temperature, the outer layer can protect you from wind, rain or snow, making it a vital piece to any collection.



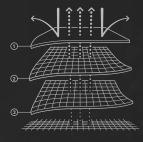
HELLY HANSEN INTRODUCED THE 3-LAYER SYSTEM TO THE INDUSTRY IN THE EARLY 70S, AND WE'VE BEEN PUSHING IT FORWARD EVER SINCE BY CONSTANTLY IMPLEMENTING NEW TECHNOLOGIES IN OUR GEAR. OUR UNIQUE FLEXIBLE SYSTEM ENABLES YOU TO STAY COMFORTABLE AND PROTECTED WHATEVER WORKING CONDITIONS YOU ARE EXPOSED TO, HEAT OR COLD, RAIN OR SNOW.

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# **HELLY TECH®**

# WATERPROOF, BREATHABLE, GUARANTEED.

Helly Tech® is the waterproof and breathable outer layer between you and the elements. Its unique membrane stops water molecules going in, but lets moisture molecules escape. Keeping you dry from the outside and comfortable on the inside.



### **HOW HELLY TECH® WORKS**

- 1. DWR treated outer fabric is windproof and water-repellent
- 2. Waterproof and breathable membrane or coating
- 3. Highly breathable inner fabric, mesh or lining



Helly Tech® is constructed with Polymer Polyurethane (PU) based membranes and coating technologies. The PU membrane gives softness and stretch to the fabric, while the coating allows waterproofness and breathable qualities. Helly Tech® is made either with Hydrophilic barrier membranes or Micro-porous membranes, depending on the end-use purpose of the fabric.



The Hydrophilic barrier works on an osmotic principle, keeping salts from entering and blocking the pores. The Micro-porous PU membranes are hydrophobic- "water hating" polymers. This membrane construction is responsible for the waterproofness of Helly Tech®, making the pores up to 20.000 times smaller than water droplets, while allowing breathability since the pores are up to 700 times larger than a water vapor molecule, allowing the evaporation of sweat and heat.



Helly Tech® is actually more than just a fabric – it is a combination of a DWR-treated outer fabric, a highly breathable and waterproof membrane, fully sealed seams and often a highly breathable inner fabric, mesh or lining.

The seams of the products are taped over with a waterproof ribbon and glue, preventing any water from entering the small gaps between the stitches of the seams.

There are numerous types of Helly Tech® Fabrics. The main differentiator is the number of plies (or layers) the fabric is built from.

# HELLY TECH®

Extremely waterproof and breathable designs and constructions. For highly aerobic, extremely wet or unusually long-lasting activities in extremely harsh conditions.

# HELLY TECH® Performance

Highly waterproof and extra breathable sport specific designs and constructions. For a wide range of high performance outdoor activities during highly challenging, changing and unpredictable weather conditions.

# HELLY TECH®

Fully waterproof, windproof and breathable fabrics and constructions.

For all situations and weather conditions where protection from the elements is needed.



### **3 PLY CONSTRUCTION**

Outer fabric + membrane and inner fabric bonded together for lightweight, quick drying and durability.



### 2,5 PLY CONSTRUCTION

Outer fabric + membrane or coating bonded together with protective print on the inside for extreme lightweight and packability.



### 2 PLY CONSTRUCTION

Outer fabric + membrane or coating bonded together for breathable waterproofness, protected by inside lining or mesh adding warmth and comfort.

### **LAB TESTS**

### WATER COLUMN, ISO 811 and JIS LIS L 1092-B1

Gives the value pressure mm of water held back by fabric. 10.000mm is the same pressure you would experience diving to 10m or equal to the pressure from a fire hose.

### BREATHABILITY, JIS L 1099-1985-B1

Gives the value of  $g/m^2/24h$  - the amount of water molecules that can pass through 1 square meter of fabric within 24 hours. 15.000 grams breathability equals that a jacket is able to pass 30 lites of water in 24 hours. In comparison, our human body perspirates 1 liter per 24 hours.

### water repellence, ISO 4920: 1981 and AATCC 35-2006

Spray test: testing of the durable water repellence before and after washing, by drizzling the fabric and measure how many drops that bounce up and if any attaches or wets out the fabric surface.

# WARM. DRY. COMFORTABLE.

Launched in the early 1970s, LIFA® is based on a yarn technology that has been tested and developed over the years. The key functions of LIFA® deliver both moisture management and insulation, moving moisture away from the skin, while transporting perspiration to the surface of the fabric, where it evaporates.

In 2006 LIFA & was combined with non mulsed Merino wool to create the best performing base layer to date.



LIFA® is a hydrophobic fiber that prohibits the absorption of liquid. The LIFA® fibers are used on the first membrane layer of base layer garments, the layer nearest to the skin. When the first yarn layer is combined with an additional layer with hydrophilic (moisture absorbing) properties, the sweat from the body is moved away from the skin and transported to the second layer, where it is absorbed. This enables the consumer to stay warm, dry and comfortable.

### **HOW LIFA® WORKS**

LIFA® stay warm technology moves sweat away from your skin, keeping you warmer for longer

LIFA® is an ultra-light weight base layer fabric that works perfectly in the autumn and winter. HH LIFA® delivers light insulation and moisture management through its 100% single layer LIFA® fibers. The LIFA® technology works best when layered under another garment, as the more garments you wear, the further the sweat and moisture will be transported out of the fabric and away from your skin.

HIGH ACTIVITY







Versatile, all season comfort featuring supercharged drying next to skin.



LIFA®

Professional level performance and moisture management.



# LIGHTER. WARMER.

Developed in cooperation with Primaloft®, LIFALOFT<sup>™</sup> is a combination of LIFA®'s unique insulation structure and Primaloft®'s extensive knowledge in synthetic insulation.



### LIGHTER AND STILL WARMER THAN STANDARD INSULATION

With increased warmth, lightweight insulation and superior moisture management properties, LIFALOFT™ technology is an insulation revolution that will keep you warmer with less weight and bulk compared to traditional polyester insulation.

### HOW LIFALOFT™ WORKS

The unique hydrophobic properties of the Lifa® fibers deliver moisture management necessary for high endurance activities, whilst the PrimaLoft® structure offers high insulation and breathable performance insulation for all active pursuits.

LIFALOFT<sup>M</sup> insulation is based on LIFA® fiber technology that is engineered into a lightweight structure that traps more air than standard polyester, providing extra warmth, the fiber does not absorb water, making the insulation technology ideal for intense activities in variable winter or summer conditions.

### **TECHNICAL DETAILS**



 $LIFALOFT^{\text{\scriptsize IM}}\text{'s insulation creates more air pockets, giving more warmth}$ 



LIFA® fibers have better moisture transportation properties



A better environmental option



# WARMER. COOLER. DRIER.

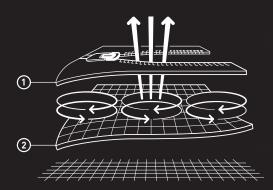
Helly Hansen jackets with the H²Flow™ technology cools you down 20% faster than competitor jackets without the technology, measured on the same weight and insulation.



 $H^2Flow^{\intercal M}$  allows you to control your body's temperature. The technology optimizes insulation, using air pockets or holes that store warmth from the body and, at the same time, allows you to control heat and airflow through ventilation zippers, enabling the cold air to enter and the warm air to exit.



Negative or positive air space is created by adding or subtracting fabric on the inside of the garment to allow this extra air space to be filled with air heated up by the body. In both cases, the purpose to create pockets of air in strategic areas of the body, trapped in these channels or spaces. The air contained in these pockets heats up from the body heat of the wearer, and keeps you warm.



### HOW H'FLOW™ WORKS

Ventilation zippers let cold air in if you get too warm. Air pockets or holes store warmth from your body, so all  $H^2Flow^{TM}$  jackets have a high warmth to weight ratio.



Taking care of your Helly Tech® garments are vital to the life of the product. Washing them will remove contaminating substances such as oils, dirt and salt from the surface and restore the surface tension of the fabric, allowing the membrane to perform at its best for years to come.

Unsure of when it's time to wash your garment, here are a few signs to look for:

- If the water and/or rain droplets no longer bead off the surface of the jacket and start leaving a wet mark, the durable water repellency (DWR) treatment may be worn off or de-activated.
- If the breathability does not seem to be on the same level as when you first purchased your Helly Tech® garment, the membrane could be contaminated.
- If you need to re-apply a DWR, we recommend doing so after washing and before tumble drying.

### HOW TO WASH YOUR HELLY TECH® GARMENT:

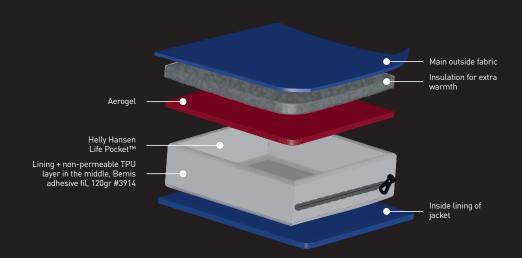
- Make sure you zip up all zippers to avoid any surface damage.
- Wash your product with warm water as instructed on the care label located on the inside of your garment on the left-hand side in a commercial washing machine.
- Do not use fabric softener or other detergents that have softening agents, as it will reduce the fabric surface tension and will have a negative effect on the fabric performance.
- 4. Helly Hansen advises to use a technical washing product and to follow the instructions given by that product. In cases where no technical washing products exist, and you only have the option of normal washing products, Helly Hansen advises to use a liquid washing product with no additives (without perfume, foam or softener).
- A second rinse cycle with water is preferred to remove any detergents that might be left behind on the surface. It is important to remove excess detergent, as it might affect the performance of the fabric.
- After washing, you can safely tumble dry your Helly Tech® garment in order to re-activate the DWR treatment. Please always follow the garment care label for drying instructions.

### HOW TO RE-APPLY YOUR DWR:

- Take your garment out of the washing machine and hang it, to allow all excess water to drip off.
- 2. Make sure all pockets and zippers are closed
- Read the DWR label from the manufacturer's instructions and spray the DWR across the front and back of the garment, making sure to cover areas of high wear.

# LIFE POCKET™

A pocket engineered to preserve your personal electronics' battery life span. Scientifically tested and proven by engineers to extend the battery life of your mobile phone or action camera in cold environments. Through thermal resistant materials and an innovative contruction, the Life Pocket<sup>TM</sup> stays 2 times warmer than a regular pocket.



WASH	
Do not wash	×
Hand Wash	<b>₩</b>
Machine Washable	$\Box$
Machine Washable, Synthetics cycle	140
Machine Washable, Gentle/Wool wash	140
100% Wool, Wool wash	8
Mixed wool, Wool wash	6
Wash Cold, 30°C	<u>w w w</u>
Wash warm, 40°C	40/40/40/
Wash hot, 50°C	<u> </u>
Wash hot, 60 °C	<u>@</u>
Wash hot, 70°C	\20 \20 \20
Wash hot, 95°C	/85// <u>85</u> // <u>85</u>
RON	a
ron at any temperature and steam	a
ron, low temperature – max 110°C/230°F	a
ron, medium temperature – max 150°C/300°F	<u>a</u>
ron, high Temperature – max 200°C/390°F	
Oo not Iron	×
No steam	<u></u>
DRY	Ø
Ory Normal, low heat	Ø
Ory Normal, Medium heat	<u> </u>
Dry Normal, High heat	<u> </u>
Dry Normal, No heat	
Do not tumble dry	<b>Ø</b>
Tumble Dry, any heat	Ø
Tumble Dry, Low permanent press	0

DRY (CONT.)		
Tumble Dry, Medium Permanent press	0	
Tumble Dry, Low delicate	9	
Tumble Dry, any heat and any permanent press	Ø	
Tumble Dry, Delicate/Gentle	<u> </u>	
Hang to dry	□ □	
Hang to dry, in the shade	10 10	
Dry Flat	= =	
Dry flat, in the shade	8 8	
No direct sunlight	8	
Do not wring to dry	<b>≫</b> ≪	
DRY CLEAN	0	
Dry clean	0	
Any solvent	0	
Any solvent except tetrachloroethylene	0	
Petroleum solvent only	0	
Wet Cleaning	@	
Short cycle	Ó	
No steam finishing	6	
Reduced moisture	0	
Low heat	9	
Do not dry Clean	×	
Do not wet clean	<b>X</b>	
BLEACH	Δ	
Bleaching Allowed	Δ	
Chlorine bleaching allowed	Δ	
Do not bleach	×	
Do not use Chlorine Bleach	X	



# 3M<sup>™</sup>

### Science. Applied to Life.™

3M™ is a pioneer in developing the science behind retroreflection and has been advancing the technology in new and groundbreaking ways for over 70 years. With more than 35 different products, including many high performance options, 3M™ Scotchlite™ Reflective Material offers one of the largest and most diverse portfolios in the industry. It is a trusted name in reflective material technology.



### VIZ-LITE®

VizLite DT® uses phosphorescent technology that absorbs UV light energy from natural or artificial light which is then emitted as an "afterglow" in low light or no light conditions.



# YKK®

### Little parts. Big difference

Little parts, Big difference. High quality zippers for all purposes. YKK® is a Japanese company founded in 1934. Today, their products are sold globally and YKK® is reputed as the industry leader for quality and innovative zippers and closures.



# **AMANN**

Since 1854, AMANN has been one of the leading international manufacturers of high-quality sewing threads, embroidery threads and Smart Yarns.



# **CORDURA®**

### Durable. Versatile. Reliable

If It's Made With CORDURA® Fabric, It's Made To Last. CORDURA® fabrics are the perfect combination of durability, versatility and reliability. For more than 40 years, people who love the outdoors have relied on CORDURA® fabrics to be as rugged as they are.



# **DALETEC**

Daletec is the trusted Norwegian producer of protective fabrics providing flame resistant solutions for workwear that protects against heat and flames, electric arc and other workplace hazards. Daletec fabrics are famous for their consistent high quality, comfort, extreme durability, and respected for delivering reliable production and environmentally friendly solutions.



# **POLARTEC®**

### The Cornerstone of fleece insulation

We work extensively with Polartec®, a famous manufacturer of lightweight and warm fleece, which is known for performance, durability and aesthetics. Main benefits for using Polartec® are warmth without high additional weight, high breathability, packable and fast drying.



# **PRIMALOFT®**

### The world's best down alternative

PrimaLoft® is a synthetic insulation technology, offering superior thermal properties with excellent water repellency. It is made up of ultra-fine fibers that form air pockets to trap heat inside. Additional feature of the ultra-fine fiber is super softness.



# **COMFORTEMP®**

### Thermal Insulation

Comfortemp® Thermal Insulation by Freudenberg is a high-performance and sustainable alternative to down. The ultra-soft & lightweight insulation is migration resistant, fast-drying and will not clump when washed. Additionally, the substitution offers optimal breathability, ensuring comfortability for extended wear



# **BLUESIGN®**

bluesign® provides a holistic solution for safe and environmentally friendly textile production, working at each step of the supply chain to ensure that products meet rigorous benchmarks with focus on People, Environment and Resources.

### **CE MARKING**

Helly Hansen Workwear's (PPE) products are manufactured and certified in accordance with the Regulation (EU) 2016/425 by using harmonised European standards and therefore are CE marked.

The importance to ensure the wellbeing and safety of workers highlights the need of suitable personal protective equipment. Regulation (EU) 2016/425 defines obligation for the employers to provide the most appropriate protection against health risks and other potential hazards for their employees. That can be defined during a strict Risk Assessment at the workplace based on the PPE Regulation guidelines.

Based of various potential dangers at work, the PPE must meet relevant safety standards. Helly Hansen workwear is intended to prevent health risks that can happen during exposure to cold, heat, fire, rain, limited visibility and similar.

### Helly Hansen advises to read more on our website.



### EN ISO 20471:2013+A1:2016

### HIGH VISIBILITY CLOTHING

This standard specifies requirements for protective clothing capable of signalling the user's presence visually. The standard intends to provide high visibility of the user under any light conditions by day and under illumination by vehicle headlights in the dark.

There are performance classes defined based on minimum areas of retroreflective and fluorescent materials, as well as garment design requirements. Each of these classes will provide a different level of visibility, class 3 giving the highest degree. The high visibility class can be achieved with a single garment or a garment combination (e.g., jacket + pant).

	Fluorescent material	Reflective material
Class 3	0,80 m²	0,20 m²
Class 2	0,50 m²	0,13 m²
Class 1	0,14 m²	0,10 m²



### EN 343:2019

### PROTECTIVE CLOTHING

PROTECTION AGAINST RAIN

The standard specifies requirements and test methods for the performance of materials, seams, and readymade garments for protection against rain, snowflakes, fog and ground humidity. Resistance to Water Penetration and Water Vapour Resistance is tested.

Value 1 = Resistance to Water Penetration, class 1 - 4 (class 4 is the best waterproofness).

Value 2 = Water Vapour Resistance, class 1 – 4 (class 4 is the highest permeability).

Value 3 = Rain Tower Test (optional test of readymade garment), R.



### EN 342:2017

### PROTECTIVE CLOTHING

PROTECTION AGAINST COLD

The standard specifies test methods and requirements in protective clothing ensembles which are intended to protect against cold (air temperature below -5 °C). The standard is taking into account not only low air temperatures but also humidity and air velocity.

Helly Hansen has tested its products according to method B, which means that the Thermal Insulation has been measured for a garment ensemble (jacket + pant or coveralls) with a base layer. The value is representing protection for a wearer performing light or moderate activity.

The protection can only be guaranteed if the complete ensemble is worn.

Value 1 = Thermal Insulation Value of the Ensemble (with underwear B), I<sub>cler</sub> Value 2 = Air Permeability, class 1 – 3 (class 3 is the most permeable)

Value 3 = Water Penetration (optional), WP



### EN 14058:2017

### PROTECTIVE CLOTHING

PROTECTION AGAINST COOL ENVIRONMENTS

This standard specifies requirements and test methods for performance of single garments for protection in cool environment (air temperature above -5 °C). The garment can provide a degree of protection for a certain length of time, depending e.g., on the personal constitution and activity, the accompanying clothing and weather.

Value 1 = Thermal Resistance, class 1 - 4 (class 4 is the warmest)

Value 2 = Air Permeability, class 1 - 3 (class 3 is the most permeable)

Value 3 = Thermal Insulation Value, I  $_{\rm der}.$  Mandatory for class 4. Optional for classes 1 – 3.

Value 4 = Water penetration (optional), WP

### **CE MARKING**



IEC 61482-2:2018

### PROTECTIVE CLOTHING

PROTECTIVE CLOTHING AGAINST THE THERMAL HAZARDS OF AN ELECTRIC ARC

This standard specifies methods to test material and garments intended for use in heat- and flame-resistant clothing for workers exposed to electric arcs. Clothing fulfilling this standard ensures that the consequences of workers after the accident, will not be aggravated by the clothing itself.

Under the standard IEC 61482-2:2018 there are two test methods:

- Open Arc Test Method: EN IEC 61482-1-1:2019, measured in cal/cm $^2$  and expressed as an arc thermal protection value (ATPV), breakopen threshold energy value (EBT) or the incident energy limit (ELIM). The higher the value, the better the protection.
- Box Test Method: EN IEC 61482-1-2:2014, measured in kA. It is expressed in either APC 1 (4 kA) or APC 2 (7 kA). APC 2 is the higher level of protection.



### EN ISO 11611:2015

### PROTECTIVE CLOTHING

PROTECTION FOR USE IN WELDING AND ALLIED PROCESSES

This standard specifies minimum basic safety requirements and test methods for protective clothing that are designed to protect the wearers body during welding and allied processes. The standard defines design requirements that would prevent hot/molten materials or sparks getting trapped in pleats, hanging and open pockets or similar. Two-piece garment must be worn together to provide the indicated level

This type of protective clothing is intended to protect the wearer against spatter (small splashes of molten metal), short contact time with flame, radiant heat from an electric arc used for welding and allied processes.

The standard is divided into two classes:

### Class 1:

Provides protection for welding techniques with light formation of spatters and drops, such as TIG or MIG (with low current), with lower levels of radiant heat. The material must withstand at least 15 drops of molten metal.

Provides protection for welding techniques with heavy formation of spatters and drops, such as MAG (with CO2 or mixed gases) or MIG, with higher levels of radiant heat. The material must withstand at least 25 drops of molten metal.



### EN ISO 11612:2015

### PROTECTIVE CLOTHING

PROTECTION AGAINST HEAT AND FLAME

This standard specifies performance requirements for garments made from flexible materials, which are designed to protect the wearer's body. Standard is to provide minimum performance requirements for

clothing to protect against heat and flame, which could be worn for a wide range of end uses. Two-piece garment must be worn together to provide the indicated level

of protection

A = Limited flame spread, A1 or A2 (A1 - surface ignition, A2 - edge ignition)

B = Convective heat, Level B1 - B3 (B3 is the highest)

C = Radiant heat, Level C1 – C4 (C4 is the highest)
D = Molten aluminium splash, Level D1 – D3 (D3 is the highest)
E = Molten iron splash, Level E1 – E3 (E3 is the highest)

F = Contact heat, Level F1 - F3 (F3 is the highest)

Garments that are designed to protect against the risk of exposure to molten metal splash by meeting the performance requirements designated by code letters D and E, meet design requirements that would prevent hot/molten materials getting trapped in pleats, hanging and open pockets or similar.

### EN ISO 14116:2015

### PROTECTIVE CLOTHING

PROTECTION AGAINST HEAT AND FLAME. LIMITED FLAME SPREAD

This standard specifies the performance provide minimum performance requirements for clothing in order to reduce the possibility of the clothing and/or its materials burning when in occasional and brief contact with small flames and thereby, itself constituting a hazard.

The standard is divided into three indexes, where index 3 is the highest.

Garment approved according to index 1 should not be used next to skin and should only be used together with underwear approved according to index 2 or



### EN 1149-5:2018

### PROTECTIVE CLOTHING

ELECTROSTATIC PROPERTIES

The standard specifies material and design requirements for electrostatic dissipative protective clothing, used as part of a total earthed system, to avoid incendiary discharges. The requirements may not be sufficient in oxygen enriched flammable atmospheres. The material must meet the requirements set out in EN 1149-1 and/or EN 1149-3.

This European standard is not applicable for protection against high voltages.



### EN 13758-2:2003+A1:2006

### **SOLAR UV PROTECTIVE PROPERTIES**

Prolonged exposure of the skin to the sun can produce both short- and longterm skin damage. UVA and UVB radiation can be significantly reduced by proper clothing. The level of protection varies considerably and is dependent on many factors, such as fabric properties and garment design. The protection may be reduced if garment is stretched, wet or sweaty.



### RIS-3279-TOM

### HIGH VISIBILITY CLOTHING (UNITED KINGDOM ONLY)

Railway industry

This UK Rail Industry high visibility clothing standard specifies requirements for protective clothing that must be worn by staff when on the train lineside or on or near the line. It is designed to make the railway workers easily visible to drivers of approaching trains, allowing enough time to give an early audible warning.

The RIS-3279-TOM:2019 (former GO-RT 3279) standard is based on the European standard EN ISO 20471, and the garments must at minimum meet the requirements of Class 2, based on a classification system from Class 1 to Class 3. While EN 20471 allows use of three different fluorescent background colours: yellow, orange-red and red, RIS-3279-TOM:2019 standard specifies fluorescent orange colour only. Colour requirements are more precise, in order to limit the colour variance to more luminous and more vibrant orange.

## HANGING TOOL POCKETS



The Helly Hansen hanging pockets allow you to carry all your necessary tools without the need for an additional toolbelt. Easily detachable or folded into the standard pants pocket when not in use, the hanging pockets provide additional space for small parts, featuring two compartments and a tool strap for added carrying capacity.

The hanging pockets are double lined and feature Cordura® reinforcements for added durability, making them perfect for even the toughest jobs.

## **EXTENDABLE LEGS**

Ensuring a perfect fit for the Helly Hansen Workwear pants is more than just for comfort, it's for safety. If pants are fitted correctly, you minimize the risk of getting caught on something while on site and maximize the life of the products with strategically placed reinforcement fabrics. Additionally, the product will feel more comfortable, as it will enable optimal movement.

Most of Helly Hansen Workwear C-sized and D-sized pants can be extended by unpicking a seam at bottom hem

How to extend the bottom hem of your HH Workwear pants:



If your product has the extendable leg feature, you will find 3 threads on the bottom hem, 2 close together at the nearest bottom, 1 thread above the 2 that holds the additional material. These can either be in a contrast color or in a tonal color.



From the inside of the pant, rip the top thread carefully, as to not tear the garment



Remove the thread completely and pull the hem to reveal the additional material



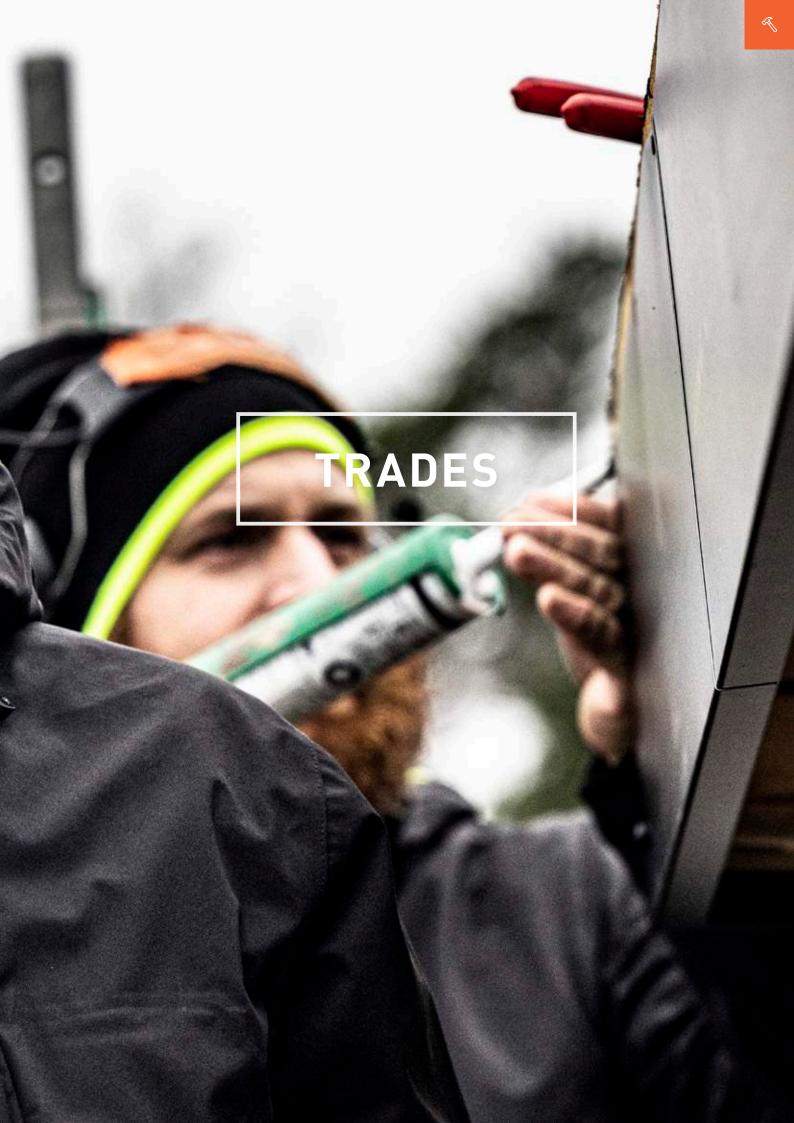
# 2-WAY STRETCH VS 4-WAY STRETCH

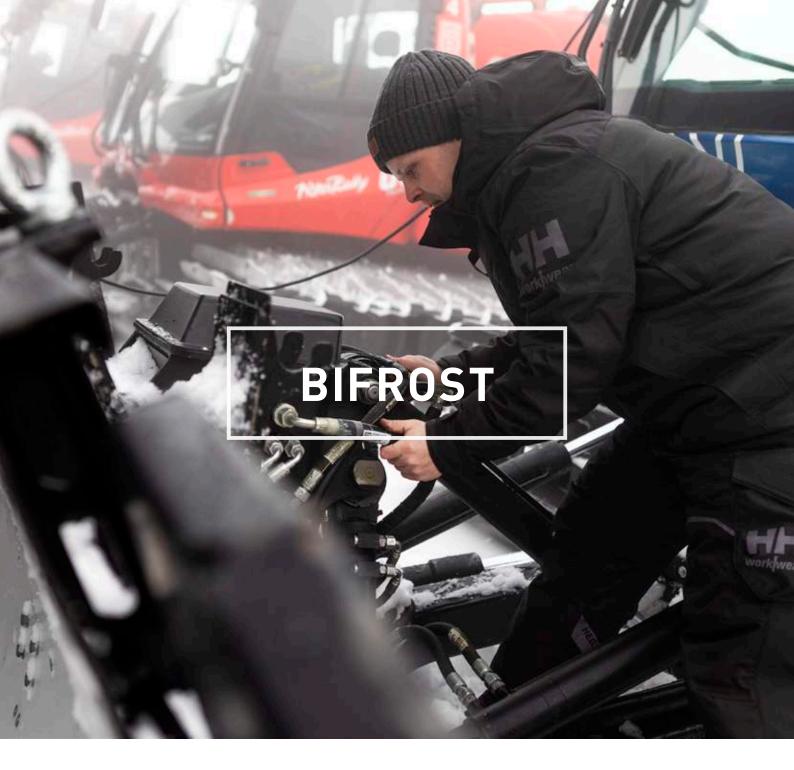
Stretch can be defined by the possible direction of movement, such as 2-way or 4-way stretch. In a 2-way stretch, the fabric will only move in one direction, crosswise or lengthwise. A 4-way stretch fabric means it can move in both of these directions, allowing for unrestricted movement.

# 2-WAY MECHANICAL STRETCH

Similarly, stretch can be defined by how the fabric is created. Elastane stretch refers to fabrics where elastane thread is part of the structure and the amount of stretch depends on the percentage of elastin within the fabric. Alternatively, when yarn texture is combined in knitting techniques to create a small amount of stretch in an overall fabric, we refer to this as a mechanical stretch.











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### 71362 BIFROST WINTER PARKA

















COLORS

990 BLACK

SIZES 2XS-4XL

FABRIC Main fabric: 100% Polyester - 215g/m² Secondary Main fabric: 100% Polyamide -

270g/m<sup>2</sup>

Lining: 100% Polyester
Insulation body: 100% Recycled Polyester Insulation on shoulders, collar and hood: 80% Recycled Polyester, 20% Polyester -200g/m<sup>2</sup>

Waterproof/Breathability 20.000/15.000









- EN 343:2019 Class 3,1
   EN 342:2017 Icter 0,409 m²K/W(B)[2,64 clo)
   EN 342:2017 in combination with style 71470
   EN 342:2017 ain permeability Class 3
   Fully taped construction
   Internal Life Pocket™ for phone, no need to open the parka to access Internal Life Pocket™ for tablet, no need to open the parka to access Fully taped construction
   Downfeel recycled blowable insulation
   Cordura® fabric reinforcement on shoulders and elbows
   No shoulder seams

- Downfeel recycled blowable insulation
  Cordura@ fabric reinforcement on shoulders
  No shoulder seams
  Detachable hood
  Vertical and horizontal hood adjustment
  Detachable faux fur
  Collar adjustment on center back
  Padded collar for extra comfort
  Brushed polyester inside collar
  YKK@ front zipper with chin protector
  Double front storm flap
  Loop at storm flap for easy use with gloves
  Chest pockets with YKK@ zipper
  Chest pockets with brushed lining
  Pual hand pockets with brushed lining
  YKK@ zipper for underarm ventilation
  Inside stash pockets
  Articulated sleeves for optimal mobility
  Wrist Gaiters
  Embellishment zipper
  Adjustable waist with elastic drawcord
  Draft stop inner skirt
  YKK@ side zipper for optimal mobility
  Extended back for improved comfort
  Reflective details

- Adjustance
   Draft stop inner sk
   YKK® side zipper
   Extended back for
   Reflective details



### 71360 BIFROST WINTER JACKET

















### 990 BLACK

SIZES XS-4XI



Lining: 100% Polyester

Insulation: 100% Recycled Polyester Secondary Insulation: 80% Recycled Polyester, 20% Polyester

Waterproof/Breathability

20.000/18.000

- EN 343:2019 Class 4,1 EN 342:2017 Icler 0,374 m²K/W(B)(2,41 clo)
- EN 342:2017 in combination with style 71470
- EN 342:2017 air permeability Class 3
  Fully taped construction
  Internal Life Pocket<sup>TM</sup> for phone, no need to open the jacket to access
  Internal Life Pocket<sup>TM</sup> for tablet, no need to open the jacket to access
  Downfeel recycled blowable insulation
  Cordura® fabric reinforcement on shoulders and elbows
  No shoulders come.

- No shoulder seams

- No shoulder seams
  Detachable hood
  Vertical and horizontal hood adjustment
  Collar adjustment on center back
  Padded collar for extra comfort
  Brushed polyester inside collar
  YKK% front zipper with chin protector
  Double front storm flap
  Loop at storm flap for easy use with gloves
  Chest pockets with YKK® zipper
  Chest pockets with brushed lining
  Dual hand pockets with brushed lining
  YKK® zipper for underarm ventilation
  Inside stash pockets
  Articulated sleeves for optimal mobility
  Wrist Gaiters

- wrist Gaiters
   Embellishment zipper
   Adjustable hem with drawcord inside hand pocket
   Extended back for improved comfort
   Reflective details



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### 71470 BIFROST WINTER BIB

















# COLORS

990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 210g/m² Reinforcement: 100% Polyamide - 270g/m²

Lining: 100% Polyester

Insulation: 100% Recycled Polyester Secondary Insulation: 80% Recycled

Polyester, 20% Polyester

### Waterproof/Breathability

20.000/18.000



- EN 343:2019 Class 4,1
   EN 342:2017 Icler 0,374 m²K/W[B](2,41 clo)
   EN 342:2017 in combination with style 71360
   EN 342:2017 icler 0,409 m²K/W[B](2,64 clo)
   EN 342:2017 icler 0,409 m²K/W[B](2,64 clo)
- EN 342:2017 in combination with style 71362
- EN 342:2017 air permeability Class 3 Fully taped construction

- Elastic suspenders Elastic waist Adjustable waist with fastener

- Adjustable waist with fastener
   Hand pockets with YKK® zipper
   Thigh pockets with fastener closure
   Internal Life Pocket™ for phone
   Opening for ruler
   Knee high boot zipper with storm flap & fastener closure
   Cordura® fabric reinforcement at knee and bottom leg
   Articulated knees for optimal mobility
   Knee Pad pockets accessible from the inside
   Knee Pad position can be adjusted by 5cm for optimal mobility
   Boot gaiters with gripper
   Possibility to increase leg length by 5cm
- Possibility to increase leg length by 5cm
- Reflective details











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Main fabric: 94% Recycled Polyamide & 6% Elastane, 225 g

2nd Main fabric: 94% Recycled Polyamide & 6% Elastane, 318 g
Reinforcement: 97% Polyamide & 3%

Elastane, 307 g





# ( COLORS

990 BLACK

### SIZES

C42-C68, D84-D124, C146-C156

- 4-way stretch fabric
  Shaped waistband for improved comfort
  Broad center back belt loop for extra stability and strength
  Gusset in crotch for freedom of movement
  Removable & interchangeable hanging pocket
  Built in padded phone pocket on hanging pocket
  Bit pocket with YKK® zipper
  Hand pocket with YKK® zipper
  Thigh pocket with YKK® zipper, magnetic closure and built in padded phone pocket
  ID card loop
  Ruler pocket in Stretch Cordura® reinforcement fabric
  Plastic covered metal buttons
  Stretch Cordura® fabric reinforcement on knees
  Articulated knees for optimal mobility

- Articulated knees for optimal mobility
   Knee Pad pockets accessible from the outside
   BRZ ventilation opening at side seam
   Stretch Cordura® fabric reinforcement on bottom hem
   Adjustable bottom leg with snap buttons
   Tonal logos









### 77564 MAGNI EVOLUTION CARGO PANT







COLORS 990 BLACK

### SIZES C42-C68, D84-D124, C146-C156

### **FABRIC**

Main fabric: 94% Recycled Polyamide & 6% Elastane, 225 g

2nd Main fabric: 94% Recycled Polyamide &

6% Elastane, 318 g Reinforcement: 97% Polyamide & 3%

Elastane, 307 g

- 4-way stretch fabric
   Shaped waistband for improved comfort
   Broad center back belt loop for extra stability and strength
   Gusset in crotch for freedom of movement

- Hand pocket with YKK® zipper
   Multiple pockets with YKK® zipper, magnetic closure and built in padded phone pocket

- ID card loop
  Opening for ruler
  Plastic covered metal buttons
  Stretch Cordura® fabric reinforcement on knees

- Articulated knees for optimal mobility
  BRZ ventilation opening at side seam
  Stretch Cordura® fabric reinforcement on bottom hem
- Adjustable bottom leg with snap buttons
- Tonal logos

### 400 X X X X

### **AVAILABLE FALL 2023**







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### 71160 MAGNI EVOLUTION SHELL JACKET













- COLORS 990 BLACK
- SIZES XS-4XL

# FABRIC

Main fabric: 100% Recycled Polyamide, 183 g Reinforcement: 100% Polyamide, 305 g

Waterproof/Breathability 20.000/15.000

EN 343:2019 4,4

- Fully taped construction
- Cordura® fabric reinforcement on elbow and bottom sleeves No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment Collar adjustment on center back
- Brushed polyester inside collar
- YKK® front zipper with chin protector Internal Life Pocket+™ for phone, no need to open the jacket Internal Life Pocket First In printe, no ne to access
  Hand pockets with YKK® zipper
  Dual hand pockets with brushed lining
  Inside stash pockets
  YKK® zipper for underarm ventilation
  Articulated sleeves for optimal mobility
  Adjustable cuffs
  Back pocket with YKK® zipper

- Back pocket with YKK® zipper
   Adjustable hem with drawcord inside hand pocket
   ID card loop
   Evboded
- Extended back for improved comfort
- Tonal logos

# 400 X O X X

### **AVAILABLE FALL 2023**





### 74263 MAGNI EVOLUTION JACKET









SIZES XS-4XL

Reinforcement: 97% Polyamide & 3% Elastane, 307 a

Main fabric: 94% Recycled Polyamide & 6% Elastane, 225 g

Detachable hood
Vertical and horizontal hood adjustment
Collar adjustment on center back
Brushed polyester inside collar
YKK® front zipper with chin protector
Chest pocket with YKK® zipper
Hand pockets with YKK® zipper
YKK® zipper for underarm ventilation
Articulated sleeves for optimal mobility
Adjustable cuffs
Back pocket with YKK® zipper Back pocket with YKK® zipper
 Adjustable hem with drawcord inside hand pocket
 ID card loop

Lightweight fabric
 Stretch Cordura® fabric reinforcement
 No shoulder seams

• 4-way stretch fabric

Detachable hood

Extended back for improved comfort

• Tonal logos



### 79510 MAGNI EVOLUTION CAP

### COLORS

990 BLACK

### SIZES

STD

### **FABRIC**

Main fabric: 100% Recycled Polyamide

- Full crown construction
- Laser cut ventilation holes at back
   Snap back
   Moisture wicking fabric inside
   One size fits most





### **76563** MAGNI CONSTRUCTION PANT







# COLORS

990 BLACK

### SIZES

C44-C58,D88-D116

### FABRIC

Main fabric: 93% polyamide, 7% elastane -

310g/m<sup>2</sup>

Reinforcement: 100% Polyamide - 210g/m²

- 4-way stretch fabric
  Zip-off Cordura® hanging pockets with double lined bottom and webbing for durability
  Hand pockets with YKK® zipper
  Broad center back belt loop for extra stability and strength
  Plastic covered metal buttons
  Thigh pocket with YKK® zipper
  Padded phone pocket
  Deard loop
  Ruler pocket in Cordura® reinforcement fabric
  Cordura® fabric reinforcement on knees
  Articulated knees for optimal mobility
  Knee Pad pockets accessible from the inside
  Knee Pad position can be adjusted by 5 cm for optimal mobility
  Cordura® fabric reinforcement on bottom hem
  Possibility to increase leg length by 5cm

- Possibility to increase leg length by 5cm
  Reflective details



### 76583 MAGNI CONSTRUCTION SHORTS









SIZES

### C44-C58

FABRIC

Main fabric: 93% polyamide, 7% elastane -

310g/m<sup>2</sup>

Reinforcement: 100% Polyamide - 210g/m²

- 4-way stretch fabric
- 4-way stretch fabric
   Zip-off Cordura® hanging pockets with double lined bottom and webbing for durability
   Hand pockets with YKK® zipper
   Broad center back belt loop for extra stability and strength
   Plastic covered metal buttons
   Thigh pocket with YKK® zipper closure
   Padded phone pocket
   ID card loop

- ID card loop
   Ruler pocket in Cordura® reinforcement fabric
   Reflective details



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### 71361 MAGNI WINTER JACKET



990 BLACK









### SIZES

S-3XI

### **FABRIC**

Main fabric: 100% Polyamide - 150g/m² Reinforcement: 100% Polyamide - 280g/m² Insulation: Primaloft® Down Blend ® 90/10 and Primaloft® Black 120 g Lining: 100% Polyester

Waterproof/Breathability 20.000/20.000

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- Helly Tech Professional main fabric
- Critically taped
  Cordura® fabric reinforcement on shoulders and elbows
  Primaloft Down Blend
  Box wall construction in body eliminates cold bridges
- No shoulder seams Vertical and horizontal hood adjustment
- Collar adjustment on center back

- Collar adjustment on center back Padded collar for extra comfort Brushed polyester inside collar YKK® front zipper with chin protector Loop at storm flap for easy use with gloves Napoleon pocket, no need to open the jacket to access Hand pockets with snap button closure Hand pockets with brushed lining YKK® zipper for underarm ventilation Inner chest pocket with zipper Inside stash pockets

- Inside stash pockets
  Embellishment zipper
  Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with drawcord inside hand pocket
   ID card loop
   Extended back for improved comfort
- Reflective details

### 71161 MAGNI SHELL JACKET











439 DARK LIME, 990 BLACK

SIZES

S-3XL

FABRIC

Main fabric: 100% Polyamide - 187g/m² Reinforcement: 100% Polyamide - 280g/m²

Waterproof/Breathability 20.000/20.000



- EN 343:2003+A1:2007 3,3
- Fully taped construction Cordura® fabric reinforcement on shoulders and elbows No shoulder seams
- Vertical and horizontal hood adjustment

- Vertical and horizontal hood adjustment
  Collar adjustment on center back
  Padded collar for extra comfort
  YKK® front zipper with chin protector
  Loop at storm flap for easy use with gloves
  YKK® water resistant zipper at chest
  Napoleon pocket, no need to open the jacket to access
  Hand pockets with YKK® zipper
  YKK® zipper for underarm ventilation
  Inside stash pockets
  Articulated sleeves for optimal mobility
  Adjustable cuffs

- Adjustable cuffs
  Adjustable hem with drawcord inside hand pocket
- ID card loop
- Extended back for improved comfort
  Reflective details



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439



### 72170 MAGNI FLEECE JACKET





### COLORS

949 BLACK / DARK LIME

SIZES

S-3XL

Main fabric: 100% Polyester - 210g/m² Reinforcement: 100% Polyamide - 206g/m²

- Polartec® fabric
- · Reinforcement at shoulders and sleeves
- No shoulder seams
  YKK® front zipper with chin protector
  Chest pocket with YKK® zipper
  Hand pockets with YKK® zipper
  Hand pockets with brushed lining
  Inside stash pockets

- Articulated sleeves for optimal mobility
   Elastic inner cuffs with thumbholes
   Adjustable hem with elastic drawcord

949







### 77570 KENSINGTON CONSTRUCTION PANT







### COLORS

590 NAVY, 789 HH SAND/EBONY, 990 BLACK

### SIZES

C42-C68, D88-D124

Main fabric: 94% Polyamide, 6% Elastane

- 244g/m²

Reinforcement: 97% Polyamide, 3% Elastane

- 307g/m<sup>2</sup>

- 4-way stretch fabric
  Lightweight fabric
  Zip-off Stretch Cordura® hanging pockets with double lined bottom and webbing for durability
  Broad center back belt loop for extra stability and strength
  Gusset in crotch for freedom of movement
  Plastic covered metal buttons
  Thigh pocket with YKK® zipper, fastener closure and built in mobile pocket
  ID card loop
  Ruler pocket in Stretch Cordura® reinforcement fabric
  Stretch Cordura® fabric reinforcement on knees
  Articulated knees for optimal mobility
  Knee Pad poscets accessible from the inside
  Knee Pad position can be adjusted by 5 cm for optimal mobility
  Stretch Cordura® fabric reinforcement on bottom hem
  Possibility to increase leg length by 5cm and 3cm
  Reflective details





### 77572 KENSINGTON WORK PANT







### COLORS

590 NAVY, 789 HH SAND/EBONY, 990 BLACK

### SIZES

C42-C68, D88-D124

### **FABRIC**

Main fabric: 94% Polyamide, 6% Elastane - 244g/m²

Reinforcement: 97% Polyamide, 3% Elastane

- 307g/m<sup>2</sup>

- 4-way stretch fabric
- Lightweight fabric
   Broad center back belt loop for extra stability and strength
   Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Plastic covered metal buttons
  Thigh pocket with YKK® zipper, fastener closure and built in mobile pocket
  ID card loop
  Ruler pocket in Stretch Cordura® reinforcement fabric
  Stretch Cordura® fabric reinforcement on knees
  Articulated knees for optimal mobility

- Knee Pad pockets accessible from the inside
   Knee Pad position can be adjusted by 5 cm for optimal mobility
   Stretch Cordura® fabric reinforcement on bottom hem
- Possibility to increase leg length by 5cm and 3cm
   Reflective details







### 77574 KENSINGTON PANT







### COLORS

590 NAVY, 789 HH SAND/EBONY, 990 BLACK

### SIZES

C42-C68, D88-D124

### FABRIC

Main fabric: 94% Polyamide, 6% Elastane - 244g/m²

Reinforcement: 97% Polyamide, 3% Elastane - 307g/m<sup>2</sup>

- 4-way stretch fabric
- Lightweight fabric
   Broad center back belt loop for extra stability and strength
   Gusset in crotch for freedom of movement
   Plastic covered metal buttons

- Thigh pocket with YKK® zipper, fastener closure and built in mobile pocket

  ID card loop

- Articulated knees for optimal mobility
  Stretch Cordura® fabric reinforcement on bottom hem
  Possibility to increase leg length by 5cm and 3cm
- Reflective details



### **AVAILABLE SPRING 2023**





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### 77578 KENSINGTON CONSTRUCTION SHORTS







### COLORS

590 NAVY, 789 HH SAND/EBONY, 990 BLACK

### SIZES

C42-C68

### **FABRIC**

Main fabric: 94% Polyamide, 6% Elastane - 244g/m²

Reinforcement: 97% Polyamide, 3% Elastane - 307a/m<sup>2</sup>

- 4-way stretch fabric
- Lightweight fabric
   Broad center back belt loop for extra stability and strength
   Gusset in crotch for freedom of movement
   Plastic covered metal buttons

- Plastic covered metal buttons
  Thigh pocket with YKK® zipper, fastener closure and built in mobile pocket
  ID card loop
  Articulated knees for optimal mobility
  Stretch Cordura® fabric reinforcement on bottom hem
  Possibility to increase leg length by 5cm and 3cm

- · Reflective details



### **AVAILABLE SPRING 2023**





### 77580 KENSINGTON SHORTS





### COLORS

590 NAVY, 789 HH SAND/EBONY, 990 BLACK

### SIZES

C42-C68

### **FABRIC**

Main fabric: 94% Polyamide, 6% Elastane - 244g/m<sup>2</sup>

- 4-way stretch fabric
- Lightweight fabric
   Broad center back belt loop for extra stability and strength
   Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with YKK® zipper, fastener closure and built in mobile pocket
- ID card loop
- Reflective details

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### CC. 991 & 591 AVAILABLE FALL 2023





990 590

### 71345 KENSINGTON WINTER JACKET













COLORS

590 NAVY/591 NAVY, 990 BLACK/991 BLACK

### SIZES

S-4XL

### FABRIC

Main fabric: 100% Polyester - 215g/m² Lining: 100% Polyester Insulation: 100% Recycled Polyester - $133g/m^2$  in body,  $80g/m^2$  in sleeves and hood

### Waterproof/Breathability

20.000/15.000

- EN 343:2019 Class 3,1 EN 342:2017 Icler 0,334 m²K/W(B)[2,15 clo] EN 342:2017 in combination with style 71437 EN 342:2017 air permeability Class 3
- Fully taped construction
- Detachable hood Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort Brushed polyester inside collar
- No shoulder seams

- No shoulder seams
  YKK® front zipper with chin protector
  Life Pocket™
  Hand pockets with YKK® zipper
  Hand pockets with brushed lining
  YKK® zipper for underarm ventilation
  Inside stash pockets
  Embellishment zipper
  Articulated sleeves for optimal mobility
  Adjustable cuffs
  Wrist Gaiters
- Wrist Gaiters
- Adjustable hem with elastic drawcord inside hand pocket Extended back for improved comfort
- Reflective details



### **AVAILABLE FALL 2023**



990

### 71437 KENSINGTON WINTER CONSTRUCTION PANT



990 BLACK SIZES XS-4XL

fabric - 210g/m² Lining: 100% Polvester

80g/m<sup>2</sup>



Main fabric: 100% Polyester - 215g/m² Reinforcement: 100% Polyamide Cordura®

Insulation: 100% Recycled Polyester -











- EN 343:2019 3,1
  EN 342:2017 Icler 0,334 m²K/W[B](2,15 clo)
  EN 342:2017 in combination with style 71345
  EN 342:2017 in combination with style 71345
  EN 342:2017 in combination with style 71340
  EN 342:2017 in combination with style 71340
  EN 342:2017 air permeability Class 3
  Fully taped construction
  Detachable and elastic suspenders
  Broad center back belt loop for extra strength and stability
  Zip-off Cordura® hanging pockets with double lined bottom and webbing for durability
  Plastic covered metal buttons
  Hand pockets with YKK® zipper
  Thigh pockets with YKK® zipper, fastener closure and built in mobile pocket

- mobile pocket ID card loop Opening for ruler

- Upening for ruler
  Knee high boot zipper with storm flap & fastener closure
  Cordura® fabric reinforcement at knee and bottom leg
  Articulated knees for optimal mobility
  Knee Pad pockets accessible from the inside

- Knee Pad position can be adjusted by 5cm for optimal mobility
   Boot gaiters with gripper
   Possibility to increase leg length by 5cm
- Reflectivé details



Waterproof/Breathability 20.000/15.000







### 73233 KENSINGTON INSULATED JACKET









299 DARK ORANGE/BLACK, 590 NAVY, 789 SAND/EBONY, 990 BLACK, 992 BLACK/DARK ORANGE, 999 BLACK/GREY FOG

### SIZES

XS-4XL

### **FABRIC**

Main fabric: 100% Polyamide - 55g/m² Secondary fabric: 80% Polyamide, 20% Elastane - 255g/m²

Lining: 100% Recycled Polyester Insulation: 100% Recycled Polyester -

- EN 14058:2017 body insulation Class 1
   EN 14058:2017 air permeability Class 2
   Softshell fabric in selected earias
   No shoulder seams
   High collar for comfort
   Brushed fleece inside collar
   YKK® front zipper with chin protector
   Chest pocket with YKK® zipper

- Hand pockets with YKK® zipper Inside stash pockets Articulated sleeves for optimal mobility Articulated steeves for opininal models
   Adjustable cuffs
   Adjustable hem with elastic drawcord inside hand pocket
   Embellishment zipper
   Extended back for improved comfort



### 71080 KENSINGTON SHELL JACKET









590 NAVY, 990 BLACK

### SIZES

S-4XL

### FABRIC

Main fabric: 100% Polyester - 215g/m² Lining: 100% Polyester

### Waterproof/Breathability

20.000/15.000

- EN 343:2019 Class 3, 4

- Fully taped construction
  Detachable hood
  Vertical and horizontal hood adjustment
- Collar adjustment on center back
   Brushed polyester inside collar
   No shoulder seams

- No shoulder seams
  YKK® front zipper with chin protector
  Napoleon pocket, no need to open the jacket to access
  Hand pockets with YKK® zipper

- Hand pockets with YKK® zipper
  Hand pockets with brushed lining
  Inner chest pocket
  YKK® zipper for underarm ventilation
  Embellishment zipper
  Articulated sleeves for optimal mobility
  Adjustable cuffs
  Adjustable hem with elastic drawcord inside hand pocket
- · Extended back for improved comfort
- Reflective details



990 590

### 400 X O X X

### 74230 KENSINGTON HOODED SOFTSHELL JACKET





990 970 590 481

# YKK



COLORS 481 CAMO, 590 NAVY, 970 DARKGREY, 990 **BLACK** 

### SIZES

S-4XL

Main fabric: Face: 92% Polyester, 8% Elastane - 305g/m²

# Water Repellent/Breathability

5.000/5.000

- Softshell fabric with membrane and DWR
- · No shoulder seams
- Adjustable hood with elastic drawcord YKK® front zipper with chin protector Chest pocket with YKK® zipper

- Chest pocket with YKK® zipper
   Hand pockets with YKK® zipper
   Hand pockets with brushed lining
   Inside stash pockets
   Articulated sleeves for optimal mobility
   Adjustable cuffs
   Adjustable hem with elastic drawcord inside hand pocket
- · Extended back for improved comfort





990 970 590

### 74231 KENSINGTON SOFTSHELL JACKET

YKK



### COLORS

590 NAVY, 970 DARKGREY, 990 BLACK

### SIZES

S-4XI

### **FABRIC**

Main fabric: Face: 92% Polyester, 8% Elastane - 305g/m²

### Water Repellent/Breathability

5.000/5.000

- Softshell fabric with membrane and DWR

- No shoulder seams
   High collar for comfort
   Brushed fleece inside collar
- Brushed fleece inside collar
   YKK® front zipper with chin protector
   Chest pocket with YKK® zipper
   Hand pockets with YKK® zipper
   Hand pockets with brushed lining
   Inside stash pockets
   Articulated sleeves for optimal mobility
   Adjustable coffs
   Adjustable hope with electic drawcord in

- Adjustable cutts
   Adjustable hem with elastic drawcord inside hand pocket
   Extended back for improved comfort





930

590

### 72158 KENSINGTON FLEECE JACKET







### COLORS

590 NAVY, 930 GREY MELANGE, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 350g/m²

- EN 14058:2004 Class 1 Polartec® Wind Pro® fabric
- Double layer fabric in collar
   High collar for comfort
- No shoulder seams
- No shoulder seams
  YKK® front zipper with chin protector
  Chest pocket with YKK® zipper
  Hand pockets with YKK® zipper
  Hand pockets with brushed lining
  Inside stash pockets
  Articulated sleeves for optimal mobility

- No side seams

- Extended back for improved comfort
   Flatlock seams for extra comfort

# ₩ X 0 X X

### **NEW COLOR AVAILABLE FALL 2023**





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789

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558

### 72250 KENSINGTON KNITTED FLEECE JACKET









### COLORS

558 STONE BLUE, 590 NAVY, 789 SAND, 930 MID GREY, 990 BLACK

### SIZES

XS-4XL

Main: 92% Recycled Polyester, 8% Polyester - 315g/m²

- - EN 14058:2017 Class 1

  - EN 14038:2017 Class 1
     Polartec® Recycled fleece
     No shoulder seams
     High collar for comfort
     Double layer fabric in collar
     Half zip with YKK® zipper and chin protector
     Hand pockets with YKK® zipper
     Hand pockets with brushed lining
     Asticulated clasues for continual mobility.

  - Articulated sleeves for optimal mobility
     No side seams
     Extended back for improved comfort

  - Flatlock seams for extra comfort





990 930 789 590 558

# 72251 KENSINGTON HALF ZIP KNITTED FLEECE









### COLORS

590 NAVY, 930 MID GREY, 990 BLACK

## SIZES

XS-4XL

### **FABRIC**

Main: 92% Recycled Polyester, 8% Polyester - 315g/m²

- EN 14058:2017 Class 1
   Polartec® Recycled fleece
   No shoulder seams
   High collar for comfort
   Double layer fabric in collar
   YKK® front zipper with chin protector
   Hand pockets with YKK® zipper
   Hand pockets with brushed lining
   Articulated sleeves for optimal mobility
   No side seams
   Extended back for improved comfort
   Flatlock seams for extra comfort

- Flatlock seams for extra comfort

# ₩ X 0 X X

### **AVAILABLE SPRING 2023**





951 931 901 591

# 79248 KENSINGTON TECH POLO

591 NAVY, 901 WHITE, 931 MID GREY, 951 EBONY, 991 BLACK

### SIZES

XS-4XL

Main fabric: 100% Polyamide - 190g/m²

- UPF 40+ fabricButtoned front placketSlit splitExtra button included

# ₩ X X 3 3 X

### **AVAILABLE SPRING 2023**





991 951 931 901 591

# 79249 KENSINGTON TECH T-SHIRT

## COLORS

591 NAVY, 901 WHITE, 931 MID GREY, 951 EBONY, 991 BLACK

### SIZES

XS-4XL

Main fabric: 100% Polyamide - 190g/m²

• UPF 40+ fabric



# 79242 KENSINGTON LONGSLEEVE

990 930 900 590 481

### COLORS

481 CAMO, 590 NAVY, 900 WHITE, 930 GREY MELANGE, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 92%Cotton, 8% Elastane -220g/m<sup>2</sup>

Main fabric Grey Mélange: 47% Cotton, 45% Polyester, 8% Elastane - 220g/m²

- Rib-knit at center front for improved comfort
   Raised HH Workwear logo

# W X X X 3

# 79241 KENSINGTON POLO



### COLORS

590 NAVY, 930 GREY MELANGE, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 92%Cotton, 8% Elastane -

Main fabric Grey Mélange: 47% Cotton, 45%Polyester, 8% Elastane - 220g/m²

- Buttoned front placket
   Raised HH Workwear logo
   Slit split
   Extra button included



# 79246 KENSINGTON T-SHIRT



## COLORS

481 CAMO, 590 NAVY, 900 WHITE, 930 GREY MELANGE, 931 GREY MELANGE CAMO, 990 BLACK

## SIZES

XS-4XL

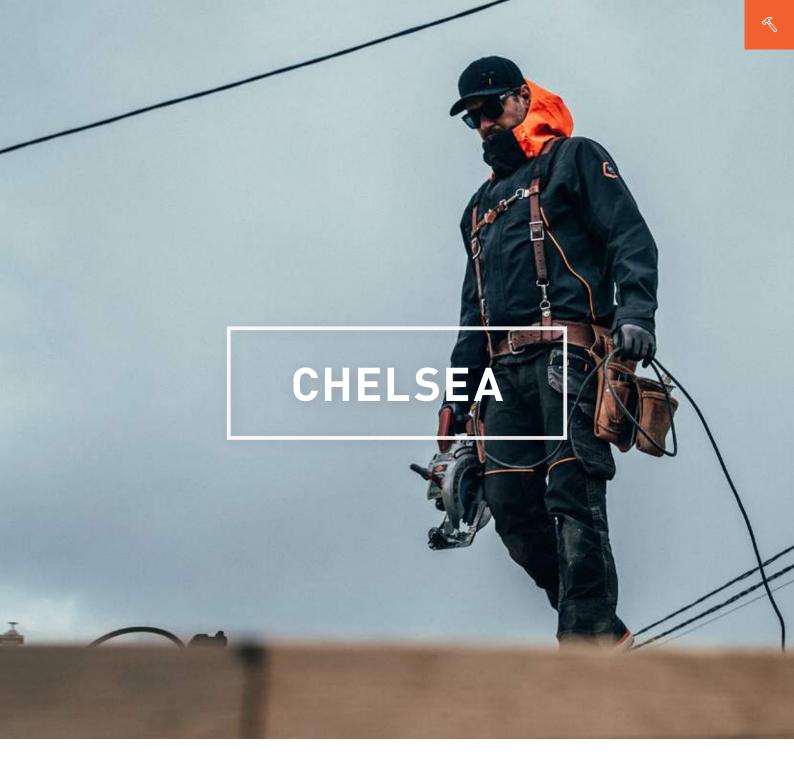
## FABRIC

Main fabric: 92%Cotton, 8% Elastane -220g/m<sup>2</sup>

Main fabric Grey Mélange: 47% Cotton, 45% Polyester, 8% Elastane - 220g/m²

• Raised HH Workwear logo









# 77550 CHELSEA EVOLUTION BRZ CONSTRUCTION PANT







## COLORS

991 BLACK, 591 NAVY

### SIZES

C44-C74,D88-D124,C146-C156

# FABRIC

Main fabric: 94% Polyamide,6% Elastane -244g/m<sup>2</sup>

Secondary main fabric: 68% Cotton, 32%Polyester - 235g/m²

Reinforcement: 100% Polyamide - 210g/m<sup>2</sup>

- 4-way stretch fabric
- 4-way stretch fabric
  Lightweight fabric
  Cordura® hanging pockets with double lined bottom and nylon webbing for durability
  External pocket on left side with YKK® zipper
  Shaped waistband for improved comfort
  Broad center back belt loop for extra stability and strength
  Gusset in crotch for freedom of movement
  Plastic covered metal buttons
  Thigh pocket with fastener closure and several compartments
  ID card loop
  Ruler pocket in Cordura® reinforcement fabric
  Cordura® fabric reinforcement on knees
  Articulated knees for optimal mobility
  Knee Pad position can be adjusted by 5 cm for optimal mobility
  BRZ ventitation opening at side seam
  Adjustable bottom leg with snap buttons
  Possibility to increase leg length by 5cm
  Reflective details





591

## 77552 CHELSEA EVOLUTION BRZ WORK PANT







### COLORS

991 BLACK, 591 NAVY

## SIZES

C44-C74,D88-D124,C146-C156

#### **FABRIC**

Main fabric: 94% Polyamide,6% Elastane -244g/m<sup>2</sup>

Secondary main fabric: 68% Cotton, 32% Polyester - 235g/m²

Reinforcement: 100% Polyamide - 210g/m²

- 4-way stretch fabric

- Lightweight fabric
   Shaped waistband for improved comfort
   Broad center back belt loop for extra stability and strength
   Gusset in crotch for freedom of movement
- Plastic covered metal buttons
  Thigh pocket with fastener closure and several compartments
- ID card loop Ruler pocket in Cordura® reinforcement fabric Cordura® fabric reinforcement on knees Articulated knees for optimal mobility

- Articulated Knees for optimal mobility
  Knee Pad pockets accessible from the outside
  Knee Pad position can be adjusted by 5 cm for optimal mobility
  BRZ ventilation opening at side seam
  Adjustable bottom leg with snap buttons
  Possibility to increase leg length by 5cm
  Reflective details







## 77554 CHELSEA EVOLUTION BRZ CARGO PANT





### COLORS

991 BLACK, 591 NAVY

#### SIZES

C44-C74,D88-D124,C146-C156

### FABRIC

Main fabric: 94% Polyamide,6% Elastane -

Secondary main fabric: 68% Cotton, 32%Polyester - 235g/m²

- 4-way stretch fabric

- Lightweight fabric
  Shaped waistband for improved comfort
  Broad center back belt loop for extra stability and strength Gusset in crotch for freedom of movement
- Plastic covered metal buttons Thigh pocket with fastener closure and several compartments
- ID card loop

- Opening for ruler
  Articulated knees for optimal mobility
  BRZ ventilation opening at side seam
  Adjustable bottom leg with snap buttons
  Possibility to increase leg length by 5cm
  Reflective details

## 

### **AVAILABLE FALL 2023**





991

591

# 77250 CHELSEA EVOLUTION BRZ JACKET





### COLORS

591 NAVY, 991 BLACK

## SIZES

XS-4XL

### **FABRIC**

Main fabric: 94% Polyamide,6% Elastane -244g/m<sup>2</sup>

Secondary main fabric: 80% Polyamide, 20% Elastane - 255g/m<sup>2</sup>

- 4-way stretch fabric

- 4-way streturiability
   Lightweight fabric
   Softshell fabric in selected earias
   Brushed polyester inside collar
   YKK® front zipper with chin protector
   Chest pocket with YKK® zipper
   Hand pockets with YKK® zipper
   Mesh ventilation for added breathability
   Vestilation exprise in back.

- Ventilation opening in back Articulated sleeves for optimal mobility Adjustable cuffs
- Adjustable hem with drawcord inside hand pocket
   ID card loop
   Extended back for improved comfort
- · Reflective details



## 77441 CHELSEA EVOLUTION CONSTRUCTION PANT







### COLORS

481 CAMO, 590 NAVY, 970 DARK GREY, 992 BLACK

#### SIZES

C44-C64, D88-D116

### **FABRIC**

Main fabric: 93% Polyamide, 7% Elastane - 310g/m²

Secondary fabric: 79% Cotton, 21% Polyester

- 295q/m<sup>2</sup>

Reinforcement: 100% Polyamide - 210g/m²

- 4-way stretch fabric
- Cordura® hanging pockets with double lined bottom and nylon webbing for durability
   Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength Gusset in crotch for freedom of movement Plastic covered metal buttons

- Thigh pocket with fastener closure and several compartments

- Thigh pocket with fastener closure and several comparaments. ID card loop
  Ruler pocket in Cordura® reinforcement fabric
  Cordura® fabric reinforcement on knees
  Articulated knees for optimal mobility
  Knee Pad pockets accessible from the inside
  Knee Pad position can be adjusted by 5 cm for optimal mobility
  Cordura® fabric reinforcement on bottom hem
  Pacsibility increase lae langth by 5 cm
- Possibility to increase leg length by 5cm







## 77446 CHELSEA EVOLUTION WORK PANT







### COLORS

590 NAVY, 970 DARK GREY, 992 BLACK

#### SIZES

C44-C64, D88-D116

### FABRIC

Main fabric: 93% Polyamide, 7% Elastane - 310g/m²

Secondary fabric: 79% Cotton, 21% Polyester

- 295g/m<sup>2</sup>

Reinforcement: 100% Polyamide - 210g/m<sup>2</sup>

- 4-way stretch fabric
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
   Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure and several compartments ID card loop Ruler pocket in Cordura® reinforcement fabric

- Cordura® fabric reinforcement on knees Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
   Knee Pad position can be adjusted by 5 cm for optimal mobility
   Cordura@ fabric reinforcement on bottom hem
   Possibility to increase leg length by 5cm



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## 140 X 0 X X

# 77445 CHELSEA EVOLUTION CARGO PANT







### COLORS

481 CAMO, 590 NAVY, 970 DARK GREY, 992 **BLACK** 

### SIZES

C44-C64, D88-D116

Main fabric: 93% Polyamide, 7% Elastane - 310g/m²

Secondary fabric: 79% Cotton, 21% Polyester

- 295a/m<sup>2</sup> Reinforcement: 100% Polyamide - 210g/m<sup>2</sup>

- 4-way stretch fabric
- Shaped waistband for improved comfort
   Broad center back belt loop for extra stability and strength
   Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Cargo pockets
   ID card loop
- Tonal logos
- · Cordura® fabric reinforcement on bottom hem
- Possibility to increase leg length by 5cm







## 77447 CHELSEA EVOLUTION CONSTRUCTION PIRATE PANT







### COLORS

590 NAVY, 992 BLACK

## SIZES

C44-C64

### **FABRIC**

Main fabric: 93% Polyamide, 7% Elastane

- 310g/m²

Secondary fabric: 79% Cotton, 21% Polyester

- 295g/m²

Reinforcement: 100% Polyamide - 210g/m²

- 4-way stretch fabric
- Cordura® hanging pockets with double lined bottom and nylon webbing for durability
   Hand pockets
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
   Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure and several compartments ID card loop
  Ruler pocket in Cordura® reinforcement fabric

- Cordura® fabric reinforcement on knees
  Articulated knees for optimal mobility
  Knee Pad pockets accessible from the inside
- · Adjustable elastic drawcord on bottom hem

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## 77443 CHELSEA EVOLUTION CONSTRUCTION SHORTS







### COLORS

590 NAVY, 970 DARK GREY, 992 BLACK

#### SIZES

C44-C64

### FABRIC

Main fabric: 93% Polyamide, 7% Elastane

Secondary fabric: 79% Cotton, 21% Polyester

- 295g/m<sup>2</sup>

Reinforcement: 100% Polyamide - 210g/m<sup>2</sup>

- 4-way stretch fabric
- 4-way stretch rapric
   Cordura® hanging pockets with double lined bottom and nylon webbing for durability
   Shaped waistband for improved comfort
   Broad center back belt loop for extra stability and strength
   Gusset in crotch for freedom of movement
   Plastic covered metal buttons
   Thish pocket with fortunes decure and coveral compartments.

- Thigh pocket with fastener closure and several compartments
- ID card loop
   Ruler pocket in Cordura® reinforcement fabric



# 77444 CHELSEA EVOLUTION CARGO SHORTS





### COLORS

590 NAVY, 970 DARK GREY, 992 BLACK

## SIZES

C44-C64

### **FABRIC**

Main fabric: 93% Polyamide, 7% Elastane

- 310g/m²

Secondary fabric: 79% Cotton, 21% Polyester

- 295g/m<sup>2</sup>

- 4-way stretch fabric
- Shaped waistband for improved comfort
   Broad center back belt loop for extra stability and strength
   Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Cargo pockets
   ID card loop
- Tonal logos







# 71340 CHELSEA EVOLUTION WINTER JACKET













# COLORS

# 950 EBONY

#### SIZES S-4XI

### **FABRIC** Main fabric: 100% Polyester - 215g/m²

Reinforcement: Cordura® fabric - 260g/m²

Lining: 100% polyester

Insulation: 80% Recycled Polyester, 20% Polyester - 133g/m² in body & 80g/m² in

sleeves and hood

Waterproof/Breathability

20.000/15.000

- EN 343:2019 Class 3,1
   EN 342:2017 Icler 0,323 m<sup>2</sup>K/W(B)(2,08 clo) in combination with style 71437
- EN 342:2017 air permeability Class 3
- Fully taped construction
- Cordura® fabric reinforcement on shoulders No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment Collar adjustment on center back Padded collar for extra comfort

- Prushed polyester inside collar YKK® front zipper with chin protector Life Pocket™
- Napoleon pocket, no need to open the jacket to access Hand pockets with YKK® zipper Hand pockets with brushed lining

- YKK® zipper for underarm ventilation Inside stash pockets Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs Wrist Gaiters
- · Adjustable hem with elastic drawcord
- ID card loop
  Extended back for improved comfort



















950

950

## 71140 CHELSEA EVOLUTION SHELL JACKET









### COLORS 950 EBONY

SIZES S-4XL

# FABRIC

Main fabric: 100% Polyester - 265g/m² Reinforcement: Cordura® fabric - 288g/m²

Waterproof/Breathability 20.000/10.000

• EN 343:2019 Class 4,4

- Fully taped construction Cordura® fabric reinforcement on shoulders No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment Collar adjustment on center back

- Brushed polyester inside collar YKK® front zipper with chin protector Napoleon pocket, no need to open the jacket to access Hand pockets with YKK® zipper

- YKK® zipper for underarm ventilation Inside stash pockets Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord
   ID card loop
   Extended back for improved comfort







990

970 590

## SIZES

YKK COLORS

590 NAVY, 970 DARKGREY, 990 BLACK

XS-4XL

Main fabric: Main fabric: Face: 92% Polyester, 8% Elastane - 305g/m² Secondary fabric: 93% Polyamide, 7% Elastane - 310 g.

Water Repellent/Breathability 5.000/5.000

- Softshell fabric with membrane and DWR
- · 4-Way stretch fabric at upper back for max comfort
- No shoulder seams
   Adjustable hood with drawcord
- YKK® front zipper with chin protector Chest pocket with YKK® zipper Headphone cord hole inside chest pocket Hand pockets with YKK® zipper
- Hand pockets with brushed lining Articulated sleeves for optimal mobility Adjustable cuffs
- · Adjustable hem

74140 CHELSEA EVOLUTION HOODED SOFTSHELL JACKET

- ID card loop
   Extended back for improved comfort



### **AVAILABLE FALL 2023**

## 77140 CHELSEA EVOLUTION CONSTRUCTION VEST









990 BLACK

SIZES S-4XI

**FABRIC** 

Main fabric: 79% Cotton, 21% Polyester -315g/m<sup>2</sup>

Secondary fabric: 93% Polyamide, 7%

Elastane - 317g/m²

Reinforcement: 100% Polyamide - 210g/m<sup>2</sup>

- 4-way stretch fabric in selected areas
- Mesh ventilation for added breathability

- Mesh ventilation for added breathability
  Adjustable shoulders
  Opening at back for harness
  YKK® front zipper
  Expandable front for improved movement
  Possibility to use over winter jackets
  Makilla phase society

- Mobile phone pocket
  Multiple pockets
  External pocket on left side with YKK® zipper
  External pocket on left side with fastener closure
  ID card loop with ID card holder
  Plastic covered metal buttons
  Removable & interchangeable hanging pockets
  Bit nocks with YKK® interch

- Bit pocket with YKK® zipper Hammer holder loop Broad center back belt loop for extra stability and strength
- Removable belt
- Reflective details



## 72269 CHELSEA EVOLUTION HOODED PILE JACKET







SIZES S-4XL

FABRIC

Main fabric: 100% Polyester - 366g/m² Secondary fabric: 84% Polyester, 16% Elastane - 224g/m²

- Polartec® Pile
   Polartec® Power stretch
   Double layer fabric in hood
   Adjustable hood with drawcord

- YKK® front zipper with chin protector
   Hand pockets with YKK® zipper
   Hand pockets with brushed lining
   Elastic inner cuffs with thumbholes



990

990



# 72270 CHELSEA EVOLUTION PILE JACKET







SIZES

S-4XL

Main fabric: 100% Polyester - 366g/m² Secondary fabric: 84% Polyester, 16%

Elastane - 224g/m²

- Polartec® Pile
- Polartec® Power stretch
  Double layer fabric in collar
  YKK® front zipper with chin protector
  Hand pockets with YKK® zipper
  Hand pockets with brushed lining
  Elastic inner cuffs with thumbholes





# 72146 CHELSEA EVOLUTION STRETCH MIDLAYER



# COLORS

990 BLACK

SIZES

S-4XL

**FABRIC** Main fabric: 94% Polyester, 6% Spandex -280g/m<sup>2</sup>

- YKK® front zipper with chin protector
   Hand pockets with YKK® zipper
   Hand pockets with brushed lining
   Articulated sleeves for optimal mobility
   Adjustable hem with elastic drawcord



# W X X X X

# 79197 CHELSEA EVOLUTION ZIP HOODIE



### COLORS

930 GREY MELANGE, 990 BLACK

SIZES

S-4XL

### FABRIC

Main fabric: 80% Cotton, 20% Polyester -320g/m<sup>2</sup>

 $\textbf{Mesh lining:}~100\%~Polyester~-~250g/m^2$ Rib: 57% Cotton, 38% Polyester, 3% Elastane - 350g/m<sup>2</sup>

- 3D mesh fabric in hood

- Adjustable hood with drawcord
   Hand pockets with YKK® zipper
   Elastic cuffs
   Adjustable hem with elastic drawcord



990 930

# ₩ X 0 ≥ X

# 79198 CHELSEA EVOLUTION T-SHIRT

990 930 900

## COLORS

900 HH WHITE, 930 GREY MELANGE, 990 BLACK

## SIZES

S-4XL

Main fabric: 57% Cotton, 38% Polyester, 5% Elastane - 160g/m²

- Rich cotton feel
   Regular fit









# 77405 OXFORD 4X CONSTRUCTION PANT





## COLORS

599 NAVY/EBONY, 989 EBONY/BLACK, 990 BLACK, 999 BLACK/EBONY

### SIZES

C44-C68, D88-D124, C146-C156

Main fabric: 94% Polyamide, 6% Elastane - 260g/m²

Secondary fabric: 79% Cotton, 18% Polyester, 3% Elastane - 265g/m²

Reinforcement: 100% Polyamide - 195g/m²

- 4-way stretch fabric
- 4-way stretch fabric
  Lightweight fabric
  Hanging pockets with double lined bottom and nylon webbing for durability
  Broad center back belt loop for extra stability and strength
  Gusset in crotch for freedom of movement
  Plastic covered metal buttons
  Thigh pocket with fastener closure
  ID card loop
  Ruler pocket
  Reinforcement fabric at knee and bottom hem
  Articulated knees for optimal mobility
  Knee Pad pockets accessible from the outside
  Knee Pad position can be adjusted by 5 cm for optimal mobility
  Possibility to increase leg length by 5cm
  Reflective details





## 77407 OXFORD 4X WORK PANT

## YKK



### COLORS

599 NAVY/EBONY, 989 EBONY/BLACK, 990 BLACK, 999 BLACK/EBONY

#### SIZES

C44-C68, D88-D124, C146-C156

Main fabric: 94% Polyamide, 6% Elastane - 260g/m²

Secondary fabric: 79% Cotton, 18% Polyester, 3% Elastane - 265g/m<sup>2</sup>

Reinforcement: 100% Polyamide - 195g/m<sup>2</sup>

- 4-way stretch fabric
- Lightweight fabric
   Broad center back belt loop for extra stability and strength
   Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure ID card loop

- Ruler pocket Reinforcement fabric at knee and bottom hem Articulated knees for optimal mobility Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
   Possibility to increase leg length by 5cm
   Reflective details













## 77408 OXFORD 4X CARGO PANT





599 NAVY/EBONY, 989 EBONY/BLACK, 990 BLACK, 999 BLACK/EBONY

#### SIZES

C44-C68, D88-D124, C146-C156

## FABRIC

Main fabric: 94% Polyamide, 6% Elastane - 260g/m²

Secondary fabric: 79% Cotton, 18% Polyester, 3% Elastane - 265g/m<sup>2</sup>

Reinforcement: 100% Polyamide - 195g/m²



- Lightweight fabric
   Broad center back belt loop for extra stability and strength
   Gusset in crotch for freedom of movement
   Plastic covered metal buttons

- Thigh pockets with fastener closure ID card loop Reinforcement fabric on bottom hem

- Possibility to increase leg length by 5cm
  Reflective details



# 77461 OXFORD CONSTRUCTION PANT





# COLORS

590 NAVY, 990 BLACK

## SIZES

C44-C68, D88-D124

Main fabric: 79% Cotton 18% Polyester, 3% Elastane - 265g/m²

Secondary fabric: 65% Polyester, 35% Cotton

- 310a/m<sup>2</sup>

Reinforcement: 100% Polyamide - 195g/m²

- Hanging pockets with double lined bottom and nylon webbing for durability
   Broad center back belt loop for extra stability and strength
- · Gusset in crotch for freedom of movement
- Plastic covered metal buttons
   Thigh pocket with fastener closure
   ID card loop

- ID card toop
   Ruler pocket
   Reinforcement fabric at knee and bottom hem
   Articulated knees for optimal mobility
   Knee Pad pockets accessible from the inside
   Knee Pad position can be adjusted by 5 cm for optimal mobility
   Possibility to increase leg length by 5cm





## 77462 OXFORD WORK PANT





### COLORS

590 NAVY, 990 BLACK

#### SIZES

C44-C68, D88-D124

#### **FABRIC**

Main fabric: 79% Cotton 18% Polyester, 3%

Elastane - 265g/m²

Secondary fabric: 65% Polyester, 35% Cotton

- 310g/m<sup>2</sup>

Reinforcement: 100% Polyamide - 195g/m<sup>2</sup>

- 2-way stretch fabric
   Broad center back belt loop for extra stability and strength
   Gusset in crotch for freedom of movement
   Plastic covered metal buttons

- Thigh pocket with fastener closure
  ID card loop
  Ruler pocket
- Reinforcement fabric at knee and bottom hem
- Reinforcement fabric at knee and bottom nem
  Articulated knees for optimal mobility
  Knee Pad pockets accessible from the inside
  Knee Pad position can be adjusted by 5 cm for optimal mobility
  Possibility to increase leg length by 5cm
  Tonal logos





## 77460 OXFORD PANT





## COLORS

590 NAVY, 990 BLACK

#### SIZES

C44-C68, D88-D124

### FABRIC

Main fabric: 79% Cotton 18% Polyester, 3%

Elastane - 265g/m²

Secondary fabric: 65% Polyester, 35% Cotton

- 310g/m<sup>2</sup>

Reinforcement: 100% Polyamide - 195g/m<sup>2</sup>

- 2-way stretch fabric
   Broad center back belt loop for extra stability and strength
   Gusset in crotch for freedom of movement
   Plastic covered metal buttons
   Think packet with fastener closure

- Thigh pocket with fastener closure
  ID card loop
  Reinforcement fabric on bottom hem
  Possibility to increase leg length by 5cm













# 77562 OXFORD BIB





### COLORS

590 NAVY, 990 BLACK

## SIZES

C44-C68, D88-D124

Main fabric: 79% Cotton 18% Polyester, 3%

Elastane - 265g/m²

Secondary fabric: 65% Polyester, 35% Cotton

- 310g/m² Third fabric: 93% polyamide, 7% elastane

- 310g/m². Reinforcement: 100% Polyamide - 195g/m<sup>2</sup>.

- 2-way stretch fabric

- 2-way stretch later.
  Elastic suspenders
  Chest pocket with fastener closure
  Elastic in waist for perfect fit & freedom of movement
  4-way softshell stretch fabric in side panels
  Hand pockets
  Broad center back belt loop for extra stability and strength
  Gusset in crotch for freedom of movement
  Plastic newson most buttens.
- Plastic covered metal buttons
  Thigh pocket with fastener closure
  ID card loop

- Ruler pocket
  Reinforcement fabric at knee and bottom hem
  Articulated knees for optimal mobility
  Knee Pad pockets accessible from the inside
  Knee Pad position can be adjusted by 5 cm for optimal mobility
  Possibility to increase leg length by 5cm
  Tabal longs
- Tonal logos





## 77465 OXFORD PIRATE PANT







COLORS 590 NAVY, 990 BLACK

### SIZES

C44-C68

### **FABRIC**

Main fabric: 79% Cotton 18% Polyester, 3%

Elastane - 265g/m²

Secondary fabric: 65% Polyester, 35% Cotton

- 310g/m<sup>2</sup>

Reinforcement: 100% Polyamide - 195g/m²

- 2-way stretch fabric
   Hanging pockets with double lined bottom and nylon webbing for durability
   Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
   Plastic covered metal buttons
   Thigh pocket with fastener closure

- ID card loop

- Ruler pocket
  Reinforcement fabric at knee
  Articulated knees for optimal mobility
  Knee Pad pockets accessible from the inside
  Adjustable drawcord on bottom hem
- Tonal logos



## 77463 OXFORD CONSTRUCTION SHORTS







590 NAVY, 990 BLACK

#### SIZES

C44-C68

### FABRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane - 265g/m²

Secondary fabric: 65% Polyester, 35% Cotton

- 310g/m<sup>2</sup>

Reinforcement: 100% Polyamide - 195g/m<sup>2</sup>

- 2-way stretch fabric
   Hanging pockets with double lined bottom and nylon webbing for durability
   Broad center back belt loop for extra stability and strength
   Gusset in crotch for freedom of movement

- Plastic covered metal buttons
   Thigh pocket with fastener closure
   ID card loop

- Ruler pocketTonal logos



990

590

990

590



# 77464 OXFORD SHORTS





### COLORS

590 NAVY, 990 BLACK

## SIZES

C44-C68

Main fabric: 79% Cotton 18% Polyester, 3% Elastane - 265g/m²

Secondary fabric: 65% Polyester, 35% Cotton

- 310a/m<sup>2</sup>



Hand pockets
 Broad center back belt loop for extra stability and strength
 Gusset in crotch for freedom of movement
 Plastic covered metal buttons

Thigh pocket with fastener closure
 ID card loop





990

### **NEW COLOR AVAILABLE FALL 2023**

990 590 595

## 73290 OXFORD WINTER JACKET







### COLORS

595 NAVY/STONE BLUE, 590 NAVY, 990 BLACK

#### SIZES

XS-4XL

### **FABRIC**

Main fabric: 100% Polyester - 255g/m² Secondary Main fabric: 65% Polyester, 35% Cotton - 310g/m²

Insulation: 80% Recycled Polyester, 20% Polyester - 100g/m² in body & 80g/m² in

- Helly Tech® Performance fabric
- Critically taped
   No shoulder seams
   Detachable hood
- Adjustable hood with drawcord and fastener
- Brushed polyester inside collar YKK® front zipper with chin protector

- Fild inner front placket
   Inner chest pocket
   Hand pockets with YKK® zipper
   Embellishment zipper
   Articulated sleeves for optimal mobility
   Adjustable cuffs
   Adjustable hem with drawcord inside hand pocket
   Evtended back for improved comfort.
- · Extended back for improved comfort
- Reflective details



### **NEW COLOR AVAILABLE FALL 2023**





990 590 558

## 71290 OXFORD SHELL JACKET









#### COLORS

558 STONE BLUE, 590 NAVY, 990 BLACK

## SIZES

XS-4XL

#### FABRIC

Main fabric: 100% Polyester - 255g/m<sup>2</sup>

## Waterproof/Breathability

10.000/10.000

- - EN 343:2019 Class 3,4
  - Fully taped construction
    No shoulder seams

  - Detachable hood Adjustable hood with drawcord and fastener Brushed polyester inside collar
  - YKK® front zipper with chin protector

  - Inner chest pocket Hand pockets with YKK® zipper Embellishment zipper Articulated sleeves for optimal mobility
  - Adjustable cuffs

  - Adjustable cuffs
     Adjustable cuffs
     Adjustable hem with drawcord inside hand pocket
     Extended back for improved comfort
     Reflective details

40/ X O X X



990 585

# 73251 OXFORD INSULATOR







### COLORS

585 EVENING BLUE, 990 BLACK

## SIZES

S-4XL

### **FABRIC**

Main fabric: 100% Polyamide - 55g/m² Secondary main fabric: 65% Polyester 35%

Cotton - 310g/m² Insulation: 80% Recycled Polyester, 20% Polyester - 100g/m2 in body & 80g/m2 in

sleeves

- Primaloft® Black Eco Insulation
- YKK® front zipper with chin protector
   Brushed polyester inside collar and hand pockets
   Hand pockets with YKK® zipper
   Adjustable hem with elastic drawcord
   ID Card loop
   Reflective details





999 990 595 590

## 74290 OXFORD HOODED SOFTSHELL JACKET





### COLORS

590 NAVY, 595 NAVY/STONE BLUE, 990 BLACK, 999 BLACK/EBONY

### SIZES

XS-4XL

## FABRIC

Main fabric: 100% Polyamider - 385 g/m Secondary main fabric: 100% Polyester -325g/m<sup>2</sup>

Water Repellent/Breathability 5.000/5.000

- Softshell fabrics with membrane and DWR
- · No shoulder seams
- Detachable hood
   Adjustable hood with drawcord and fastener
- Brushed polyester inside collar
   YKK® front zipper with chin protector
   Hand pockets with YKK® zipper
   Articulated sleeves for optimal mobility
- Adjustable cuffs
   Adjustable hem with drawcord inside hand pocket
   Extended back for improved comfort
- · Reflective details





990 970 590

# 72026 OXFORD FLEECE JACKET







### COLORS

590 NAVY, 970 DARKGREY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Recycled Polyester -251g/m<sup>2</sup>

- Polartec® Recycled fleece

- Poulate Layer fabric in collar
   VKK® front zipper with chin protector
   Chest pocket with YKK® zipper
   Hand pockets with YKK® zipper
   Hand pockets with brushed lining
   Flatlock seams for extra comfort





990 970 590

# 72097 OXFORD LIGHT FLEECE JACKET







### COLORS

590 NAVY, 970 DARKGREY, 990 BLACK

## SIZES

XS-4XL

Main fabric: 100% Recycled Polyester -159g/m<sup>2</sup>

- Polartec® Recycled fleece
- Double layer fabric in collar
   YKK® front zipper with chin protector
   Hand pockets with YKK® zipper
   Hand pockets with brushed lining
   Flatlock seams for extra comfort









# 72452 OXFORD LIGHT FLEECE PANT





COLORS 990 BLACK

SIZES

XS-4XL

**FABRIC** Main fabric: 100% Recycled Polyester -159g/m²

- Polartec® Recycled fleece
   Elastic in waist for perfect fit and freedom of movement
   Gusset at crotch
   Flatlock seams for extra comfort



# 79027 OXFORD HALF ZIP SWEATSHIRT





SIZES S-4XL

FABRIC

Main fabric: 100% Cotton - 310g/m²

- Half zip with YKK® zipper
  Rib-knit on bottom hem and cuffs
  Flatlock stitching with contrast color



990



# 79026 OXFORD SWEATSHIRT



COLORS 990 BLACK

SIZES S-4XL

FABRIC

Main fabric: 100% Cotton - 310g/m²

- Rib-knit at bottom hem, cuffs and collar
   Flatlock stitching with contrast color



# 79026 OXFORD SWEATSHIRT



COLORS 990 BLACK

SIZES S-4XL

FABRIC

Main fabric: 100% Cotton - 310g/m²

- Rib-knit at bottom hem, cuffs and collar
   Flatlock stitching with contrast color

990



# 79025 OXFORD POLO



990

COLORS 990 BLACK

SIZES S-4XL

FABRIC

Main fabric: 100% Cotton - 210g/m²

- Buttoned front placket
   Flatlock stitching with contrast color
   Slit split

40/ X O A X

# 79024 OXFORD T-SHIRT



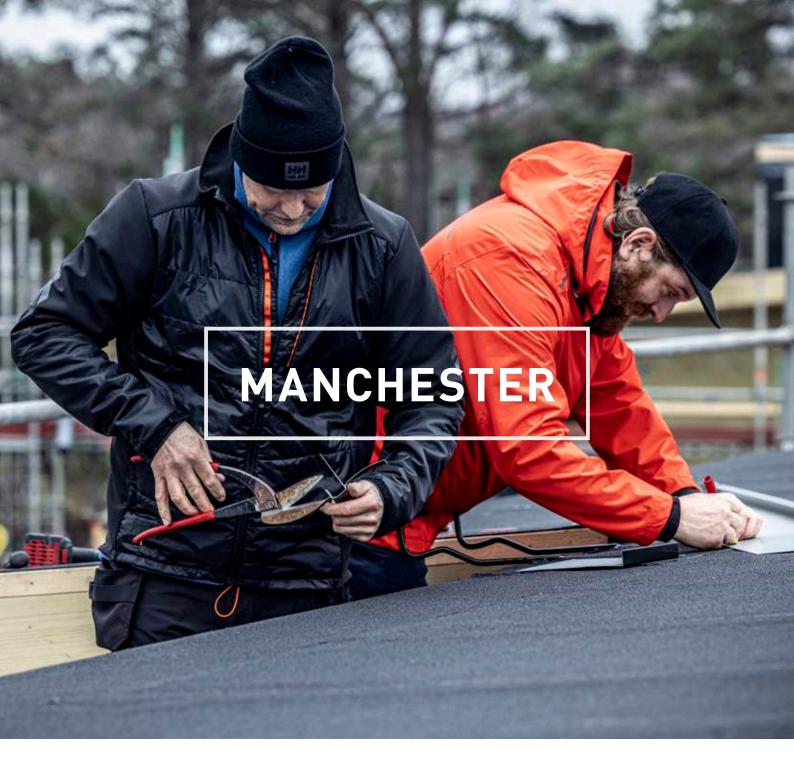
COLORS 990 BLACK

SIZES 79024

Main fabric: 100% Cotton - 200g/m²

Flatlock stitching with contrast color









# 71351

# MANCHESTER WINTER JACKET





COLORS 999 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 150g/m² Lining: 100% Polyamide

Insulation: 80% Recycled Polyester, 20% Polyester - 100g/m² in body & 80g/m² in sleeves and hood

- Fully taped construction
   Adjustable hood with drawcord and fastener
   YKK® front zipper with chin protector
   Hand pockets with YKK® zipper
   Inner chest pocket
   Embellishment zipper
   Adjustable cuffs
   Adjustable hem with elastic drawcord
   Reflective details





## 71452 MANCHESTER WINTER PANT





# COLORS

# 990 BLACK

#### SIZES XS-4XI

### **FABRIC** Main fabric: 100% Polyester - 150g/m²

Lining: 100% Polyamide

Insulation: 80% Recycled Polyester, 20%

Polyester - 60g/m²

- Fully taped construction
- Adjustable waist with drawcord
   Knee high boot zipper with storm flap
   Reflective details



## **AVAILABLE FALL 2023**





910 590 558 222

# 71261 MANCHESTER 2.0 SHELL JACKET









### COLORS

222 ALERT RED, 558 STONE BLUE, 590 NAVY, 910 GREY FOG, 990 BLACK

#### SIZES

XS-5XL

Main fabric: 100% Polyester - 152g/m²

#### Waterproof/Breathability 5.000/5.000

Zip-in compatible style

72095, 72096, 74086

- EN 343:2019 Class 3,4
   Detachable hood
   Adjustable hood with elastic drawcord
   No shoulder seams
   Brushed fleece inside collar

- YKK® front zipper with chin protector
   Chest pocket with YKK® zipper
   Articulated sleeves for optimal mobility

- Articutated steeves for optimal mobility
   Elastic cuffs
   Hand pockets with YKK® zipper
   Adjustable hem with elastic drawcord inside hand pocket
   Extended back for improved comfort
   Embellishment zipper
   Reflective details
   Tin in reposible code.

- Reflective detailsZip-in compatible style

# 400 X X X X

### **AVAILABLE FALL 2023**





# 71461 MANCHESTER 2.0 SHELL PANT







# COLORS

990 BLACK

# SIZES

XS-5XL

Main fabric: 100% Polyester - 152g/m²

## Waterproof/Breathability

5.000/5.000

## Suspenders compatible style

- EN 343:2019 Class 3,4
- Elastic waist
- Adjustable waist
  Suspenders compatible
  Reflective details
  Elastic bottom hem



990

950

# Education: monocif



919

590

229

## 74085 MANCHESTER 2.0 SOFTSHELL JACKET





### COLORS

229 ALERT RED/EBONY, 590 NAVY, 919 GREY FOG/EBONY, 950 EBONY, 990 BLACK

#### SIZES

XS-5XL

### FABRIC

Main fabric: 94% Polyester, 6% Elastane -290g/m<sup>2</sup>

## Water Repellent/Breathability

5.000/5.000

- Softshell fabric with membrane and DWR

- Soltshet labor with memorahe and DW
  No shoulder seams
  Brushed fleece inside collar
  YKK® front zipper
  Hand pockets with YKK® zipper
  Hand pockets with brushed lining
  Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable term with elastic drawcord inside hand pocket
   Extended back for improved comfort
   Reflective details



## MANCHESTER 2.0 SOFTSHELL VEST





## COLORS

220 ALERT RED, 590 NAVY, 910 GREY FOG, 950 EBONY, 990 BLACK

#### SIZES

XS-5XL

Main fabric: 94% Polyester, 6% Elastane -290g/m<sup>2</sup>

### Water Repellent/Breathability

5.000/5.000

# Zip-in compatible style

71261, 71185

- Softshell fabric with membrane and DWR
- · No shoulder seams

- No shoulder seams
  Brushed fleece inside collar

  YKK® front zipper
  Hand pockets with YKK® zipper
  Hand pockets with brushed lining
  Adjustable hem with elastic drawcord inside hand pocket
  Extended back for improved comfort

- Reflective detailsZip-in compatible style







### **AVAILABLE FALL 2023**





990 590

# 72096 MANCHESTER 2.0 FLEECE JACKET







### COLORS

590 NAVY, 990 BLACK

## SIZES

XS-5XL

### **FABRIC**

Main fabric: 100% Recycled Polyester -320g/m<sup>2</sup>

### Zip-in compatible style 71261, 71185

- EN 14058:2017 Class 1 EN 14058:2017 air permeability Class 3 in combination with EN 14038:2017 air permeability class style 71261
   YKK® front zipper with chin protector
   Brushed fleece inside collar
   Hand pockets with YKK® zipper
   Extended back for improved comfort
   Tis inconstitute.

- · Zip-in compatible style



### **NEW COLOR AVAILABLE FALL 2023**





## 72095 MANCHESTER 2.0 FLEECE VEST







### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-5XL

### **FABRIC**

Main fabric: 100% Recycled Polyester -320g/m<sup>2</sup>

#### Zip-in compatible style 71261, 71185

- EN 14058:2017 Class 1
   EN 14058:2017 air permeability Class 3 in combination with style 71261
   YKK® front zipper with chin protector
   Hand pockets with YKK® zipper
   Extended back for improved comfort
   Zip-in compatible style

# 140 X 0 X X

#### 77521 MANCHESTER CONSTRUCTION PANT





# COLORS

229 ALERT RED/EBONY, 590 NAVY, 919 GREY FOG/EBONY, 990 BLACK

#### SIZES

C44-C68, D88-D124, C146-C156

Main fabric: 68% Cotton, 32% Polyester -235g/m<sup>2</sup>

- 2-way mechanical stretch fabric
- Hanging pockets with double lined bottom for durability
   Gusset in crotch for freedom of movement
   Plastic covered metal buttons
   Thish pockets with features the second pockets with the second

- Thigh pocket with fastener closure
  ID card loop
  Ruler pocket
  Articulated knees for optimal mobility

- Knee Pad pockets accessible from the inside
   Knee Pad position can be adjusted by 5 cm for optimal mobility
   Possibility to increase leg length by 5cm
   Pedicative admits.
- · Reflective details



229





# 60



919

# 77523 MANCHESTER WORK PANT





### COLORS

229 ALERT RED/EBONY, 590 NAVY, 919 GREY FOG/EBONY, 990 BLACK

### SIZES

C44-C68, D88-D124, C146-C156

Main fabric: 68% Cotton, 32% Polyester -235g/m<sup>2</sup>

- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
  Plastic covered metal buttons
  Thigh pocket with fastener closure

- In Ingn pocket with nastener closure
  ID card loop
  Ruler pocket
  Articulated knees for optimal mobility
  Knee Pad pockets accessible from the inside
  Knee Pad position can be adjusted by 5 cm for optimal mobility
  Possibility to increase leg length by 5cm
  Reflective details



# 9



# 77525 MANCHESTER PANT





### COLORS

229 ALERT RED/EBONY, 590 NAVY, 919 GREY FOG/EBONY, 990 BLACK

#### SIZES

C44-C68, D88-D124, C146-C156

Main fabric: 68% Cotton, 32% Polyester -235g/m<sup>2</sup>

- 2-way mechanical stretch fabric
   Gusset in crotch for freedom of movement
   Plastic covered metal buttons
   Thigh pocket with fastener closure
   Opening for ruler
   ID card loop
   Possibility to increase leg length by 5cm
   Reflective details





990

590

## 77541

# MANCHESTER CONSTRUCTION SHORTS





### COLORS

590 NAVY, 990 BLACK

### SIZES

C44-C68

### FABRIC

Main fabric: 68% Cotton, 32% Polyester -235g/m<sup>2</sup>

- 2-way mechanical stretch fabric
   Hanging pockets with double lined bottom for durability
   Gusset in crotch for freedom of movement
   Plastic covered metal buttons
   Thigh pocket with fastener closure
   ID card loop
   Ruler pocket
   Reflective details





#### 990 590

# 77543 MANCHESTER SHORTS





## COLORS

590 NAVY, 990 BLACK

## SIZES

C44-C68

Main fabric: 68% Cotton, 32% Polyester -235g/m<sup>2</sup>

- 2-way mechanical stretch fabric
- Z-way inectinated stretch fabric
   Gusset in crotch for freedom of movement
   Plastic covered metal buttons
   Thigh pocket with fastener closure
   ID card loop
   Reflective details



### ZIP IN COMPATIBLE WITH 72065

## 71045 MANCHESTER SHELL COAT







### COLORS

590 NAVY, 990 BLACK

## SIZES

S-3XL

### **FABRIC**

Main fabric: 100% Polyester - 150g/m² Lining: 100% Polyester

- EN 343:2003+A1:2007 Class 3,3
   Fully taped construction
   Detachable hood
   Adjustable hood with drawcord and fastener
- Brushed polyester inside collar
   No shoulder seams
   YKK® front zipper with chin protector
   Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
   Hand pockets with brushed lining
   Embellishment zipper
   Adjustable suffer

- Adjustable cuffs
  Center back length size L: 88 cm



### ZIP IN COMPATIBLE WITH 72065

990

970

590

440

990

590

# 71043 MANCHESTER SHELL JACKET





### COLORS

440 OLIVE NIGHT, 590 NAVY, 970 DARKGREY, 990 BLACK

#### SIZES

XS-3XL

 $\textbf{Main fabric: } 100\% \ Polyester - 150g/m^2$ 

- EN 343:2003+A1:2007 Class 3,3
   Fully taped construction
   Detachable hood
   Adjustable hood with drawcord and fastener

- Adjustable hood with drawcord and fas Brushed polyester inside collar
  No shoulder seams
  YKK® front zipper with chin protector
  Chest pocket with YKK® zipper
  Hand pockets with YKK® zipper
  Hand pockets with brushed lining
  Embellishment zipper
  Adjustable cuffs

- Adjustable hem with elastic drawcord



# W X 0 2 X

# 71445 MANCHESTER SHELL PANT



990 BLACK

SIZES XS-4XL

Main fabric: 100% Polyester - 150g/m²

- EN 343:2003+A1:2007 Class 3,3
- Fully taped constructionTwo pockets at front with zippers



990



# 70127 MANCHESTER RAIN JACKET

## YKK

## COLORS

530 RACER BLUE, 990 BLACK

# SIZES

XS-4XL

### **FABRIC**

Main fabric: 100% Polyester - 108g/m² Lining: 100% Polyester

- Fully taped constructionTwo hand pocketsOpening in back for ventilation



990 530



# 70427 MANCHESTER RAIN PANT





COLORS 990 BLACK

SIZES XS-4XL

FABRIC

Main fabric: 100% Polyester - 108g/m² Lining: 100% Polyester

- Fully taped constructionElastic at waistAdjustable bottom leg with fastener

₩ X 0 ≥ X

### ZIP IN COMPATIBLE WITH 71043 & 71045



590

990

# 72065 MANCHESTER FLEECE JACKET





COLORS

590 NAVY, 990 BLACK

SIZES

XS-4XL

Main fabric: 100% Polyester, 320g/m²

- EN 14058:2017 Class 2
- Brushed polyester inside collar
   Hand pockets with YKK® zipper
   Zip in compatible with 71043 Manchester Shell Jacket and 71045 Manchester Shell Coat



₩ X 0 X X









# 77527

# W MANCHESTER CONSTRUCTION PANT





## COLORS

229 ALERT RED/EBONY, 590 NAVY, 919 GREY FOG/EBONY, 990 BLACK

## SIZES

C34-C50

Main fabric: 68% Cotton, 32% Polyester - $235g/m^2$ 

- 2-way mechanical stretch fabric
  Hanging pockets with double lined bottom
  Gusset in crotch for freedom of movement
  Plastic covered metal buttons
  Thigh pocket with fastener closure
  ID card loop
  Ruler pocket
  Articulated knees for optimal mobility
  Knee Pad pockets accessible from the inside
  Knee Pad position can be adjusted by 5cm for optimal mobility
  Possibility to increase leg length by 5cm
  Reflective details



# G.

G.



## 77529 W MANCHESTER WORK PANT





### COLORS

229 ALERT RED/EBONY, 590 NAVY, 919 GREY FOG/EBONY, 990 BLACK

#### SIZES

C34-C50

Main fabric: 68% Cotton, 32% Polyester -235g/m<sup>2</sup>

- · 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
   Plastic covered metal buttons
   Thigh pocket with fastener closure

- In Ingh pocket with fastener closure
  ID card loop
  Ruler pocket
  Articulated knees for optimal mobility
  Knee Pad pockets accessible from the inside
  Knee Pad position can be adjusted by 5 cm for optimal mobility
  Possibility to increase leg length by 5cm
  Reflective details





## 77531 W MANCHESTER PANT



229



919





# COLORS

229 ALERT RED/EBONY, 590 NAVY, 919 GREY FOG/EBONY, 990 BLACK

#### SIZES

C34-C50

Main fabric: 68% Cotton, 32% Polyester -235g/m<sup>2</sup>

- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
   Plastic covered metal buttons
   Thigh pocket with fastener closure

- ID card loop
   Possibility to increase leg length by 5cm
   Reflective details

# W X X X X

### **AVAILABLE SPRING 2023**



# 77535 W MANCHESTER SHORTS





### COLORS

229 ALERT RED/EBONY, 590 NAVY, 919 GREY FOG/EBONY, 990 BLACK

### SIZES

C34-C50

Main fabric: 68% Cotton, 32% Polyester -235g/m<sup>2</sup>

- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
  Plastic covered metal buttons
  Thigh pocket with fastener closure
- Opening for ruler
  ID card loop
  Reflective details



### **AVAILABLE FALL 2023**





## 71262 W MANCHESTER 2.0 SHELL JACKET



HELLY TECHIN YKK





### COLORS

222 ALERT RED, 558 STONE BLUE, 590 NAVY, 910 GREY FOG, 990 BLACK

#### SIZES

XS-3XL

Main fabric: 100% Polyester - 152g/m²

## Waterproof/Breathability

5.000/5.000

Zip-in compatible style 72093, 72094, 74242

- EN 343:2019 Class 3,4
- Detachable hood
- Adjustable hood with elastic drawcord
  No shoulder seams
  Brushed fleece inside collar
- PKK® front zipper with chin protector Chest pocket with YKK® zipper Articulated sleeves for optimal mobility

- Articulated sleeves for optimal mobility
  Elastic cuffs
  Hand pockets with YKK® zipper
  Adjustable hem with elastic drawcord inside hand pocket
  Extended back for improved comfort
  Embellishment zipper
  Reflective details

- Zip-in compatible style

# 400 X X X X

### **AVAILABLE FALL 2023**





## 71462 W MANCHESTER 2.0 SHELL PANT







COLORS

## 990 BLACK

#### SIZES XS-3XL

FABRIC

Main fabric: 100% Polyester - 152g/m²

## Waterproof/Breathability

5.000/5.000

Suspenders compatible style

- EN 343:2019 Class 3,4

- Elastic waistAdjustable waistSuspenders compatible
- Reflective details
- Elastic bottom hem



### **AVAILABLE SPRING 2023**



# 74241 W MANCHESTER 2.0 SOFTSHELL JACKET





### COLORS

229 ALERT RED/EBONY, 590 NAVY, 919 GREY FOG/EBONY, 950 EBONY, 990 BLACK

### SIZES

XS-3XL

Main fabric: 94% Polyester, 6% Elastane -290g/m<sup>2</sup>

## Water Repellent/Breathability

5.000/5.000

- Softshell fabric with membrane and DWR

- Solisher labil with Themiorale and DW
   No shoulder seams
   Brushed fleece inside collar
   YKK® front zipper
   Hand pockets with YKK® zipper
   Hand pockets with brushed lining
   Articulated sleeves for optimal mobility
   Adjustable born with elactic drawcord in
- Adjustable hem with elastic drawcord inside hand pocket
   Extended back for improved comfort
   Reflective details



### **AVAILABLE SPRING 2023**

# 990 950 910 590 220

## 74242 W MANCHESTER 2.0 SOFTSHELL VEST





### COLORS

220 ALERT RED, 590 NAVY, 910 GREY FOG, 950 EBONY, 990 BLACK

#### SIZES

XS-3XL

Main fabric: 94% Polyester, 6% Elastane -290g/m<sup>2</sup>

### Water Repellent/Breathability

5.000/5.000

Zip-in compatible style

71262

- Softshell fabric with membrane and DWR
- · No shoulder seams

- No shoulder seams
  Brushed fleece inside collar
  YKK® front zipper
  Hand pockets with YKK® zipper
  Hand pockets with brushed lining
  Adjustable hem with elastic drawcord inside hand pocket
  Extended back for improved comfort
  Reflortive letails

- Reflective detailsZip-in compatible style

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### **AVAILABLE FALL 2023**





990 590

## 72094 W MANCHESTER 2.0 FLEECE JACKET







### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-3XL

### FABRIC

Main fabric: 100% Recycled Polyester -320g/m<sup>2</sup>

Zip-in compatible style

71262

- EN 14058:2017 Class 1
   EN 14058:2017 air permeability Class 3 in combination with style 71262
   YKK® front zipper with chin protector

  Product of the product of the protector of the product of the produc

- Brushed fleece inside collar
   Hand pockets with YKK® zipper
   Extended back for improved comfort
   Zip-in compatible style

# ₩ X 0 X X

### **AVAILABLE FALL 2023**





990 590

# 72093 W MANCHESTER 2.0 FLEECE VEST







### COLORS

590 NAVY, 990 BLACK

## SIZES

XS-3XL

Main fabric: 100% Recycled Polyester -320g/m<sup>2</sup>

Zip-in compatible style

- EN 14058:2017 Class 1
   EN 14058:2017 air permeability Class 3 in combination with style 71262
   YKK® front zipper with chin protector
   Brushed fleece inside collar
   Hand pockets with YKK® zipper
   Extended back for improved comfort
   Zip-in compatible style



# 74044 W MANCHESTER SHELL JACKET









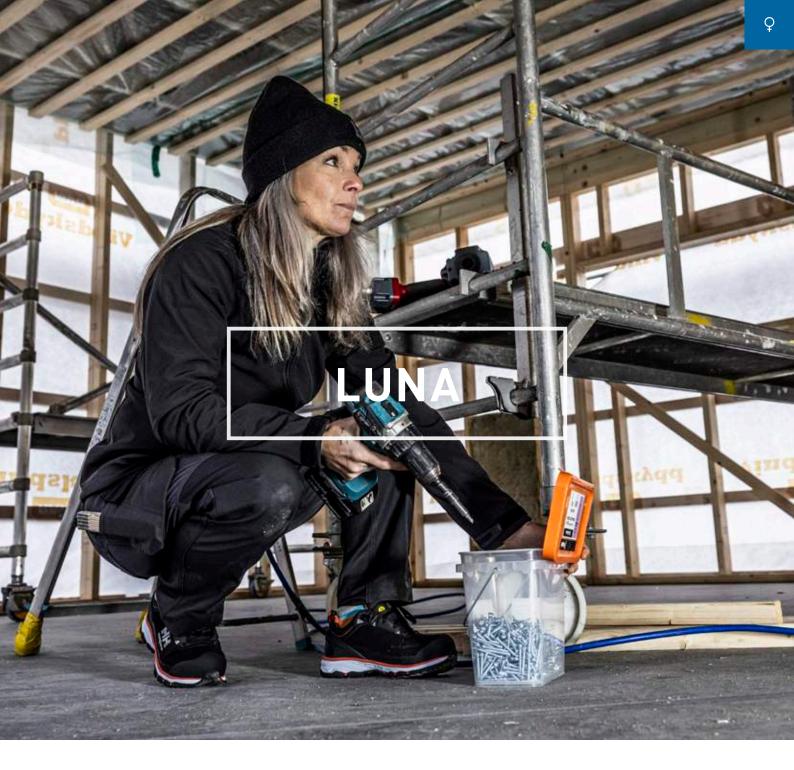
990 BLACK

SIZES S-2XL

FABRIC

Main fabric: 100% Polyester - 150g/m² Lining: 100% Polyester

- EN 343:2003 + A1:2007 Class 3,3
  Fully taped construction
  Detachable hood
  Adjustable hood with drawcord and fastener
  Brushed polyester inside collar
  No shoulder seams
  YKK® front zipper with chin protector
  Chest pocket with YKK® zipper
  Hand pockets with YKK® zipper
  Hand pockets with brushed lining
  Embellishment zipper
  Adjustable cuffs
  Adjustable hem with elastic drawcord
  ID card loop



### **AVAILABLE SPRING 2023**





# 77590 W LUNA BRZ CONSTRUCTION PANT







## COLORS

991 BLACK, 591 NAVY

## SIZES

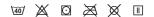
C34-C50

## FABRIC

Main fabric: 94% Polyamide,6% Elastane -244g/m²

Secondary main fabric: 68% Cotton, 32%Polyester - 235g/m²
Reinforcement: 100% Polyamide - 210g/m²

- 4-way stretch fabric
- 4-way stretch fabric
  Lightweight fabric
  Cordura® hanging pockets with double lined bottom and nylon webbing for durability
  External pocket on left side with YKK® zipper
  Shaped waistband for improved comfort
  Broad center back belt loop for extra stability and strength
  Gusset in crotch for freedom of movement
  Plastic covered metal buttons
  Thigh pocket with fastener closure and several compartments
  ID card loop
  Ruler pocket in Cordura® reinforcement fabric
  Cordura® fabric reinforcement on knees
  Articulated knees for optimal mobility
  Knee Pad position can be adjusted by 5 cm for optimal mobility
  BRZ ventitation opening at side seam
  Adjustable bottom leg with snap buttons
  Possibility to increase leg length by 5cm
  Reflective details



### **AVAILABLE SPRING 2023**





## 77592 W LUNA BRZ WORK PANT







### COLORS

991 BLACK, 591 NAVY

### SIZES

C34-C50

### **FABRIC**

Main fabric: 94% Polyamide,6% Elastane -244g/m<sup>2</sup>

Secondary main fabric: 68% Cotton, 32%

Polyester - 235g/m² Reinforcement: 100% Polyamide - 210g/m²

- ID card loop Ruler pocket in Cordura® reinforcement fabric Cordura® fabric reinforcement on knees Articulated knees for optimal mobility

- Articulated Knees for optimal mobility
  Knee Pad pockets accessible from the outside
  Knee Pad position can be adjusted by 5 cm for optimal mobility
  BRZ ventilation opening at side seam
  Adjustable bottom leg with snap buttons
  Possibility to increase leg length by 5cm
  Reflective details

Lightweight fabric
 Shaped waistband for improved comfort
 Broad center back belt loop for extra stability and strength
 Gusset in crotch for freedom of movement

Plastic covered metal buttons
Thigh pocket with fastener closure and several compartments

4-way stretch fabric



### **AVAILABLE SPRING 2023**





# 77593 W LUNA BRZ CARGO PANT





# COLORS

991 BLACK, 591 NAVY

#### SIZES

C34-C50

### FABRIC

Main fabric: 94% Polyamide,6% Elastane -

Secondary main fabric: 68% Cotton, 32%Polyester - 235g/m<sup>2</sup>

- 4-way stretch fabric

- Lightweight fabric
   Shaped waistband for improved comfort
   Broad center back belt loop for extra stability and strength
   Gusset in crotch for freedom of movement

- Gusset in crotch for freedom of movement
  Plastic covered metal buttons
  Thigh pockets with fastener closure and several compartments
  Opening for ruler
  Up card loop
  Articulated knees for optimal mobility
  BRZ ventilation opening at side seam
  Adjustable bottom leg with snap buttons
  Possibility to increase leg length by 5cm
  Reflective details



### **AVAILABLE FALL 2023**



# 77584 W LUNA 4X CONSTRUCTION PANT





### COLORS

990 BLACK

## SIZES

C34-C50

### **FABRIC**

Main fabric: 94% Polyamide, 6% Elastane

- 260g/m²

Secondary fabric: 79% Cotton, 18% Polyester, 3% Elastane - 265g/m<sup>2</sup>

Reinforcement: 100% Polyamide - 195g/m<sup>2</sup>

- 4-way stretch fabric
- Lightweight fabric
  Hanging pockets with double lined bottom and nylon webbing for durability
  Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
   Plastic covered metal buttons
- Thigh pocket with fastener closure

- ID card loop
  Ruler pocket
  Reinforcement fabric at knee and bottom hem
- Articulated knees for optimal mobility
  Knee Pad pockets accessible from the outside
  Knee Pad position can be adjusted by 5 cm for optimal mobility
- Possibility to increase leg length by 5cm
- Reflective details



### **AVAILABLE FALL 2023**

## 77586 W LUNA 4X WORK PANT







### COLORS 990 BLACK

## SIZES

## C34-C50

**FABRIC** Main fabric: 94% Polyamide, 6% Elastane - 260g/m²

Secondary fabric: 79% Cotton, 18% Polyester, 3% Elastane - 265g/m²

Reinforcement: 100% Polyamide - 195g/m²

- 4-way stretch fabric
- Lightweight fabric
   Broad center back belt loop for extra stability and strength
   Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure ID card loop

- Ruler pocket
   Reinforcement fabric at knee and bottom hem
   Articulated knees for optimal mobility
   Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
   Possibility to increase leg length by 5cm
   Reflective details





### **AVAILABLE FALL 2023**

#### 77588 W LUNA 4X CARGO PANT





# COLORS

990 BLACK

## SIZES

C34-C50

### FABRIC

Main fabric: 94% Polyamide, 6% Elastane - 260g/m²

Secondary fabric: 79% Cotton, 18% Polyester,

3% Elastane - 265g/m² Reinforcement: 100% Polyamide - 195g/m²

- 4-way stretch fabric
- Lightweight fabric
   Broad center back belt loop for extra stability and strength
   Gusset in crotch for freedom of movement
   Plastic covered metal buttons

- Thigh pockets with fastener closure
  ID card loop
  Reinforcement fabric on bottom hem

- Possibility to increase leg length by 5cm
  Reflective details



## 400 X X X

# 77481 W LUNA CONSTRUCTION PANT





# COLORS

990 BLACK

## SIZES

C34-C50

### **FABRIC**

Main fabric: 79% Cotton 18% Polyester, 3%

Elastane - 265g/m² Secondary fabric: 65% Polyester, 35% Cotton

- 310a/m<sup>2</sup> Reinforcement: 100% Polyamide - 195g/m²

- 2-way mechanical stretch fabric
- Hanging pockets with double lined bottom and nylon webbing for durability
   Broad center back belt loop for extra stability and strength
- · Gusset in crotch for freedom of movement
- Plastic covered metal buttons
   Thigh pocket with fastener closure
   ID card loop

- Ruler pocket
   Reinforcement fabric at knee and bottom hem
   Articulated knees for optimal mobility

- Knee Pad pockets accessible from the inside
   Knee Pad position can be adjusted by 5cm for optimal mobility
   Possibility to increase leg length by 5cm





990

## 77484 W LUNA WORK PANT







### COLORS 990 BLACK

SIZES C34-C50

### **FABRIC**

Main fabric: 79% Cotton 18% Polyester, 3%

Elastane - 265g/m²

Secondary fabric: 65% Polyester, 35% Cotton

- 310g/m<sup>2</sup>

Reinforcement: 100% Polyamide - 195g/m<sup>2</sup>

- 2-way mechanical stretch fabric
   Broad center back belt loop for extra stability and strength
   Gusset in crotch for freedom of movement
   Plastic covered metal buttons

- Thigh pocket with fastener closure
  ID card loop
  Ruler pocket
- Reinforcement fabric at knee and bottom hem

- Reinforcement fabric at Knee and bottom nem
  Articulated knees for optimal mobility
  Knee Pad pockets accessible from the inside
  Knee Pad position can be adjusted by 5cm for optimal mobility
  Possibility to increase leg length by 5cm
  Tonal logos





## 77480 W LUNA PANT







990 BLACK

SIZES

C34-C50

FABRIC

Main fabric: 79% Cotton 18% Polyester, 3%

Elastane - 265g/m²

Secondary fabric: 65% Polyester, 35% Cotton

- 310g/m²

Reinforcement: 100% Polyamide - 195g/m²

- 2-way mechanical stretch fabric
   Broad center back belt loop for extra stability and strength
   Gusset in crotch for freedom of movement

- Plastic covered metal buttons
  Thigh pocket with fastener closure
  ID card loop
- Reinforcement fabric at bottom hem
- Possibility to increase leg length by 5cm
- Tonal logos



990

# 40/ X X X X

# 71304 W LUNA WINTER JACKET

EN 14058 HELLYTECHE POCKET





XS-3XL **FABRIC** 

COLORS 590 NAVY, 990 BLACK

SIZES

Main fabric: 100% Polyester - 215g/m<sup>2</sup>

Lining: 100% Polyamide

Insulation: 80% Recycled Polyester, 20% Polyester -  $133g/m^2$  in body,  $80g/m^2$  in

sleeves and hood

Waterproof/Breathability 20.000/15.000



- EN 343:2019 Class 3,1 EN 14058:2017 Class 3
- Fully taped construction No shoulder seams Detachable hood
- Vertical and horizontal hood adjustment Collar adjustment on center back Padded collar for extra comfort

- Brushed polyester inside collar YKK® front zipper with chin protector Life Pocket™

- Hand pockets with YKK® zipper
  Hand pockets with brushed lining
  YKK® zipper for underarm ventilation

- Inside stash pockets
   Embellishment zipper
   Articulated sleeves for optimal mobility

- · Adjustable cuffs
- Wrist Gaiters
   Adjustable hem with elastic drawcord inside hand pocket
   Extended back for improved comfort
- Reflective details



## 71240 W LUNA SHELL JACKET











590 NAVY, 990 BLACK

### SIZES

XS-3XI

#### **FABRIC**

Main fabric: 100% Polyester - 215g/m² Lining: 100% Polyester

# Waterproof/Breathability

20.000/15.000

- EN 343:2019 Class 3,4
  Fully taped construction
  No shoulder seams
  Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back Brushed polyester inside collar
- Brusnea poyester inside collar
   YKK® front zipper with chin protector
   Hand pockets with YKK® zipper
   Hand pockets with brushed lining
   YKK® zipper for underarm ventilation
   Embellishment zipper
   Articulated sleeves for optimal mobility
   Adjustable herm with elastic drawcord in

- Adjustable hem with elastic drawcord inside hand pocket
   Extended back for improved comfort
   Reflective details





## 74240 W LUNA SOFTSHELL JACKET







590 NAVY, 990 BLACK

SIZES

XS-3XL

FABRIC

Main fabric: Face: 92% Polyester, 8% Elastane - 305g/m²

Water Repellent/Breathability

5.000/5.000

- Softshell fabric with membrane and DWR

- No shoulder seams
   High collar for comfort
   Brushed fleece inside collar

- Brushed fleece inside collar
  YKK® front zipper with chin protector
  Hand pockets with YKK® zipper
  Hand pockets with brushed lining
  Inside stash pockets
  Articulated sleeves for optimal mobility
  Adjustable cuffs
  Adjustable hem with elastic drawcord inside hand pocket
  Extended back for improved comfort



990

590

990 590





990 590

# 72400 W LUNA FLEECE JACKET







### COLORS

590 NAVY, 990 BLACK

## SIZES

XS-3XL

Main fabric: 100% Recycled Polyester -251g/m<sup>2</sup>

- Polartec® Recycled fleece

- Polartec® Recycled fleece
  Double layer fabric in collar
  High collar for comfort
  No shoulder seams
  YKK® front zipper with chin protector
  Hand pockets with YKK® zipper
  Hand pockets with brushed lining
  Inside stash pockets
  Articulated sleeves for optimal mobility
  No side seams
  Adjustable hem with elastic drawcord inside hand pocket
  Extended back for improved comfort
- Extended back for improved comfort
   Flatlock seams for extra comfort



## 77498 W LUNA HI VIS CONSTRUCTION PANT CLASS 2











369 YELLOW/EBONY

#### SIZES

C34-C50

### **FABRIC**

Main fabric: 94% Polyester, 6% Elastane -325g/m<sup>2</sup>

Secondary fabric: 85% Polyester, 15% Cotton - 315g/m<sup>2</sup>

Reinforcement: 100% Polyamide - 220g/m²

Thigh pocket with fastener closure and several compartments ID card loop
Ruler pocket in Cordura® reinforcement fabric Cordura® fabric reinforcement on knees and bottom hem Articulated knees for optimal mobility Knee Pad pockets accessible from the inside

• EN ISO 20471:2013 Class 2

Plastic covered metal buttons

Knee Pad position can be adjusted by 5 cm for optimal mobility
 Possibility to increase leg length by 5cm

ENISO 2047:2013 Class 2
 4-way stretch fabric
 Zip-off Cordura® hanging pockets with double lined bottom and webbing for durability
 Shaped waistband for improved comfort
 Broad center back belt loop for extra stability and strength
 Gusset in crotch for freedom of movement



# 71398 W LUNA HI VIS WINTER JACKET



















369 YELLOW/EBONY

### SIZES

XS-3XL

### FABRIC

Main fabric: 100% Polyester - 215g/m² Secondary Main fabric: 100% Polyamide -235g/m<sup>2</sup>

Lining: 100% Polyamide

Insulation: 80% Recycled Polyester, 20% Polyester - 133g/m² in body, 80g/m² in sleeves and hood

# Waterproof/Breathability

₩ X 0 X X

20.000/15.000



- EN ISO 20471:2013 Class 2
   EN ISO 20471:2013 Class 3 in combination with style 71498 & 77498

- 77,498

  EN 343:2019 Class 4,1

  EN 342:2017 Icler 0,324 m²K/W[B](2,09 clo)

  EN 342:2017 in combination with style 71498

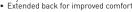
  EN 342:2017 air permeability Class 3

  Fully taped construction

- No shoulder seams Detachable hood
- Vertical and horizontal hood adjustment

- Padded collar for extra comfort Brushed polyester inside collar YKK® front zipper with chin protector Life Pocket™
- ID card loop Life Pocket™ for tablets
- Life Pocket™ for tablets
   Hand pockets with YKK® zipper
   Hand pockets with brushed lining
   YKK® zipper for underarm ventilation
   Embellishment zipper
   Articulated sleeves for optimal mobility
   Adjustable cuffs
   Wrist Gaiters
   Adjustable hom with all and the sleep should be approximated.

- Adjustable hem with elastic drawcord inside hand pocket Extended back for improved comfort



369

# 71294 W LUNA HI VIS SHELL JACKET











### COLORS

369 YELLOW/EBONY

## SIZES

XS-3XL

## **FABRIC**

Main fabric: 100% Polyester - 215g/m² Secondary Main fabric: 100% Polyamide -235g/m<sup>2</sup>

Lining: 100% Polyamide

### Waterproof/Breathability 20.000/15.000

- EN ISO 20471:2013 Class 2
   EN ISO 20471:2013 Class 3 in combination with style 71498 & 77/,98
- EN 343:2019 Class 4,4

- Fully taped construction No shoulder seams Detachable hood Vertical and horizontal hood adjustment
- Prushed polyester inside collar YKK® front zipper with chin protector Chest pocket with YKK® zipper

- ID card loop Tablet pocket with YKK® zipper Hand pockets with YKK® zipper
- Hand pockets with brushed lining YKK® zipper for underarm ventilation Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs Wrist Gaiters
- Adjustable hem with elastic drawcord inside hand pocket
- · Extended back for improved comfort







# 74098 W LUNA HI VIS SOFTSHELL JACKET









369 YELLOW/EBONY

### SIZES

XS-3XI

### **FABRIC**

Main fabric: 100% Polyester - 325g/m<sup>2</sup>

Water Repellent/Breathability 10.000/10.000

- EN ISO 20471:2013 Class 2 EN ISO 20471:2013 Class 3 in combination with style 77498
- Softshell fabric with membrane and DWR
   No shoulder seams

- High collar for comfort
   Brushed polyester inside collar
   YKK® front zipper with chin protector
   Chest pocket with YKK® zipper

- Chest pocket with YKK® zipper
   ID card loop
   Hand pockets with YKK® zipper
   Hand pockets with brushed lining
   Articulated sleeves for optimal mobility
   Adjustable cuffs
   Adjustable hem with elastic drawcord inside hand pocket
- · Extended back for improved comfort

369

# ₩ X O X X

# 72174 W LUNA HI VIS FLEECE JACKET















360 YELLOW

SIZES XS-3XL

FABRIC

Main fabric: 100% Polyester - 280g/m²

- EN ISO 20471:2013 Class 3: Size L ->
  EN ISO 20471:2013 Class 2: Size XS M
  EN ISO 20471:2013 Class 3: nombination with styles 77498
  EN 14058:2017 Class 1
  EN 14058:2017 air permeability Class 3 in combination with style 71294
  EN 13758-2:2003+A1:2006: UPF 40+
  Brushed polyester inside collar
  YKK® front zipper with chin protector
  ID card loop
  Hand pockets with YKK® zipper
  Hand pockets with brushed lining
  Adjustable hem with elastic drawcord inside hand pocket
  Extended back for improved comfort



360

# ₩ X 0 X X

# 70286 W LUNA RAIN JACKET









480 ARMY GREEN, 590 NAVY, 990 BLACK

# SIZES

XS-3XL

Main fabric: 100% PU on 100% Polyester knit - 240g/m²

- EN 343:2019 Class 4,1 · Packable hood in collar

- Packable nood in collar
   Adjustable hood with elastic drawcord
   Double main fabric front flap
   Napoleon pocket with YKK® zipper and hole for head phones
   Hand pockets
   Neoprene cuffs
   Adjustable hem with elastic drawcord

- Extended back for improved comfort



990

590







# 70486 W LUNA RAIN PANT





### COLORS

480 ARMY GREEN, 590 NAVY, 990 BLACK

### SIZES

XS-3XL

### **FABRIC**

Main fabric: 100% PU on 100% Polyester knit - 240g/m²

- EN 343:2019 Class 4,1
  Adjustable waist
  Adjustable bottom leg with snap buttons



# 75210 W HH LIFA MERINO HALF ZIP





595 NAVY/STONE BLUE, 930 GREY MELANGE, 959 EBONY/GREY MELANGE, 990 BLACK

# SIZES

XS-3XL

### **FABRIC**

Main fabric: 57% Merino, 43% Polypropylene - 215g/m²

- Lifa® Stay Warm Technology
  Lifa® Merino
  YKK® front half zip with back placket and chin protector
  No shoulder seams
  No side seams

- Flatlock seams for extra comfort



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# 75209 W HH LIFA MERINO CREWNECK



### COLORS

595 NAVY/STONE BLUE, 930 GREY MELANGE, 990 BLACK

### SIZES

XS-3XL

Main fabric: 57% Merino, 43% Polypropylene - 215g/m²

- Lifa® Stay Warm Technology
  Lifa® Merino
  No shoulder seams
  No side seams
  Flatlock seams for extra comfort





# 75520 W HH LIFA MERINO PANT



COLORS 595 NAVY/STONE BLUE, 930 GREY MELANGE, 990 BLACK

### SIZES

XS-3XL

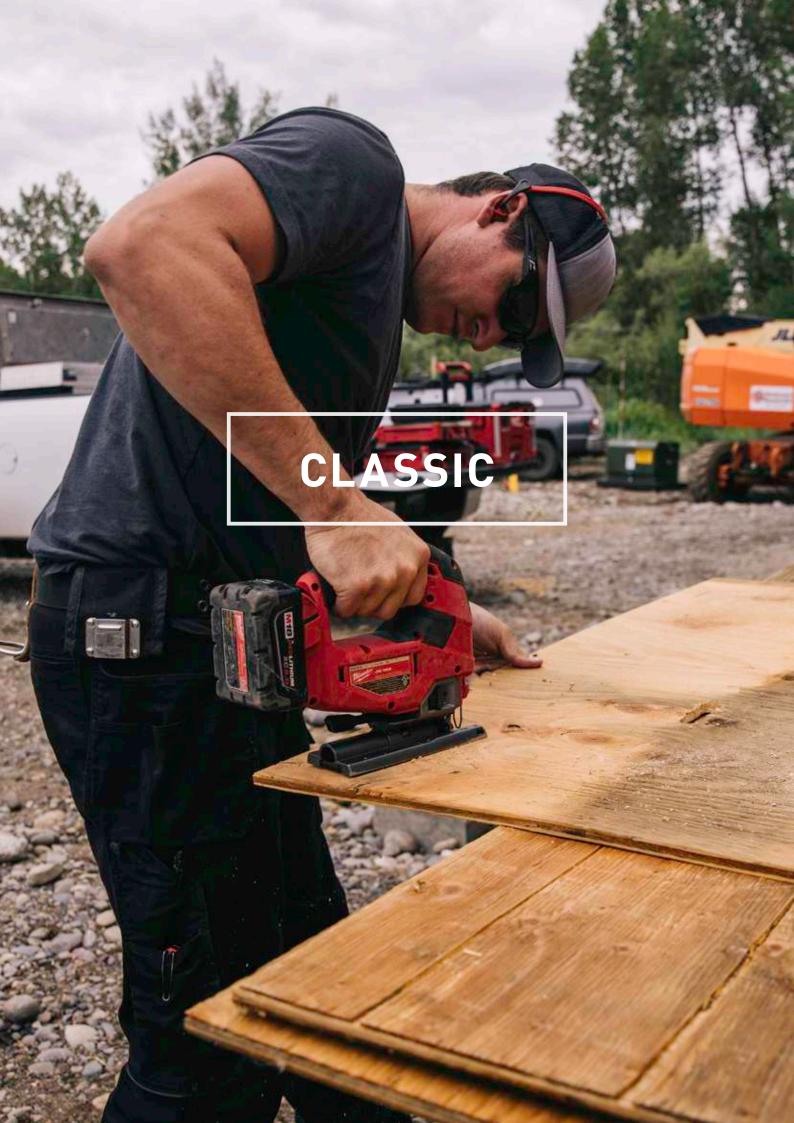
Main fabric: 57% Merino, 43% Polypropylene - 215g/m²

- Lifa® Stay Warm Technology
  Lifa® Merino
  Elastic in waist for perfect fit and freedom of movement
  Gusset at crotch
  Flatlock seams for extra comfort









### **NEW COLOR AVAILABLE FALL 2023**

# 79169 HHWW CLASSIC LONGSLEEVE

# 900 590 558 220

950

910

### COLORS

220 ALERT RED, 558 STONE BLUE, 590 NAVY, 900 WHITE, 910 GREY FOG, 950 GREY MELANGE, 970 DARK GREY, 990 BLACK

### SIZES XS-5XL

### **FABRIC**

Main fabric: 100% Cotton, 150g/m²

- Ribbed collar
   Side seams

# ₩ X 0 ≥ X

### **NEW COLOR AVAILABLE FALL 2023**

970

990

# 590 558 220 900 990 970 950 910

# 79167 HHWW CLASSIC POLO

### COLORS

220 ALERT RED, 558 STONE BLUE, 590 NAVY, 900 WHITE, 910 GREY FOG, 950 GREY MELANGE, 970 DARK GREY, 990 BLACK

# SIZES

XS-5XL

### FABRIC

Main fabric: 100% Cotton, 190g/m²

40 X 0 a X

- Ribbed collarButtoned front placketSide seams

# **NEW COLOR AVAILABLE FALL 2023**



79161 HHWW CLASSIC T-SHIRT

### COLORS

220 ALERT RED, 558 STONE BLUE, 590 NAVY, 900 WHITE, 910 GREY FOG, 950 GREY MELANGE, 970 DARK GREY, 990 BLACK

# SIZES

XS-5XL

### FABRIC

Main fabric: 100% Cotton, 150g/m²

- Ribbed collar
- · Side seams



### **NEW COLOR AVAILABLE FALL 2023**

# 900 590 558 220

# 990 970 950 910

# 79159 W HHWW CLASSIC LONGSLEEVE

220 ALERT RED, 558 STONE BLUE, 590 NAVY, 900 WHITE, 910 GREY FOG, 950 GREY MELANGE, 970 DARK GREY, 990 BLACK

### SIZES XS-3XL

**FABRIC** 

Main fabric: 100% Cotton - 150g/m²

- Ribbed collar
   Side seams

# ₩ X 0 a X

### **NEW COLOR AVAILABLE FALL 2023**



# 79168 W HHWW CLASSIC POLO

### COLORS

220 ALERT RED, 558 STONE BLUE, 590 NAVY, 900 WHITE, 910 GREY FOG, 950 GREY MELANGE, 970 DARK GREY, 990 BLACK

# SIZES

XS-3XL

### **FABRIC**

Main fabric: 100% Cotton - 190g/m²

- Ribbed collarButtoned front placketSide seams

₩ X 0 a X

### **NEW COLOR AVAILABLE FALL 2023**



# 79163 W HHWW CLASSIC T-SHIRT

### COLORS

220 ALERT RED, 558 STONE BLUE, 590 NAVY, 900 WHITE, 910 GREY FOG, 950 GREY MELANGE, 970 DARK GREY, 990 BLACK

# SIZES

XS-3XL

### FABRIC

Main fabric: 100% Cotton - 150g/m²

- Ribbed collar
- Side seams











# 77500 ICU BRZ CONSTRUCTION PANT CLASS 1











### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C68,D88-D124,C146-C156

Main fabric: 94% Polyamide, 6% Elastane

- 244g/m²

Secondary main fabric: 92% Polyamide, 8%

Elastane - 240g/m²
Reinforcement: 97% Polyamide, 3% Elastane - 307g/m²

- EN ISO 20471:2013 Class 1

  4-way stretch fabric
  Lightweight fabric
  Zip-off Stretch Cordura® hanging pockets with double lined bottom and webbing for durability
  Built in mobile pocket on hanging pocket
  Bit pocket with YKK® zipper
  Broad center back belt loop for extra stability and strength
  Gusset in crotch for freedom of movement
  Plastic covered metal buttons
  Thigh pocket with YKK® zipper, fastener closure and built in mobile pocket
  ID card loop
  Ruler pocket in Stretch Cordura® reinforcement fabric
  Stretch Cordura® fabric reinforcement on knees
  Articulated knees for optimal mobility
  Knee Pad pockets accessible from the outside
  Knee Pad position can be adjusted by 5 cm for optimal mobility
  BRZ ventilation opening at side seam
  Laser cut ventilation holes at back
  Stretch Cordura® fabric reinforcement on bottom hem
  Adjustable bottom leg with snap buttons
- Adjustable bottom leg with snap buttons
  Possibility to increase leg length by 5cm



### **AVAILABLE FALL 2023**

# 77499 ICU BRZ CONSTRUCTION PANT CLASS 2













269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C68 D88-D124 C146-C156

### **FABRIC**

Main fabric: 92% Polyester, 8% Elastane -240g/m<sup>2</sup>

Reinforcement: 97% Polyamide, 3% Elastane

- 307g/m<sup>2</sup>

- EN ISO 20471:2013 Class 2

- EN ISO 20471:2013 Class 2
  4-way stretch fabric
  Lightweight fabric
  Zip-off Stretch Cordura® hanging pockets with double lined bottom and webbing for durability
  Built in mobile pocket on hanging pocket
  Bit pocket with YKK® zipper
  Broad center back belt loop for extra stability and strength
  Gusset in crotch for freedom of movement
  Plastic covered metal buttons
  Thigh pocket with YKK® zipper, fastener closure and built in mobile pocket
  ID card loop
  Ruler pocket
  Stretch Cordura® fabric reinforcement on knees
  Articulated knees for optimal mobility
  Knee Pad pockets accessible from the outside
  Knee Pad position can be adjusted by 5 cm for optimal mobility
  BRZ ventilation opening at side seam
  Laser cut ventilation holes at back
  Stretch Cordura® fabric reinforcement on bottom hem

- Stretch Cordura® fabric reinforcement on bottom hem
- Adjustable bottom leg with snap buttons Possibility to increase leg length by 5cm







369

# 77501 ICU BRZ CARGO PANT CLASS 1











# YKK

- 269 ORANGE/EBONY, 369 YELLOW/EBONY

Elastane - 240g/m²

### SIZES

C44-C68,D88-D124,C146-C156

### FABRIC

Main fabric: 94% Polyamide, 6% Elastane - 244g/m²

Secondary main fabric: 92% Polyamide, 8%

Reinforcement: 97% Polyamide, 3% Elastane

- 307g/m<sup>2</sup>



- EN ISO 20471:2013 Class 1
- 4-way stretch fabric Broad center back belt loop for extra stability and strength Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with YKK® zipper, fastener closure and built in mobile pocket

  ID card loop

- Thigh pocket with fastener closure Opening for ruler Stretch Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
   BRZ ventilation opening at side seam
   Laser cut ventilation holes at back
   Stretch Cordura® fabric reinforcement on bottom hem

- Adjustable bottom leg with snap buttons Possibility to increase leg length by 5cm







# 77502 ICU BRZ CONSTRUCTION PIRATE PANT CLASS 1













### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C68

### **FABRIC**

240g/m<sup>2</sup>

Reinforcement: 97% Polyamide, 3% Elastane

- Main fabric: 92% Polyester, 8% Elastane -
- 307a/m<sup>2</sup>

- EN ISO 20471:2013 Class 1

- EN ISO 20471:2013 Class 1

  4-way stretch fabric
  Lightweight fabric
  Zip-off Stretch Cordura® hanging pockets with double lined bottom and webbing for durability
  Built in mobile pocket on hanging pocket
  Bit pocket with YKK® zipper
  Broad center back belt loop for extra stability and strength
  Guest in cratch for freedom of movement

- Broad center back bett toop for extra stability and strength Gusset in crotch for freedom of movement

  Plastic covered metal buttons

  Thigh pocket with YKK® zipper, fastener closure and built in mobile pocket

  ID card loop

  Ruler pocket

  Stratch Conduct® fabric reinforcement on knoop

- Stretch Cordura® fabric reinforcement on knees
   Articulated knees for optimal mobility
   BRZ ventilation opening at side seam
   Laser cut ventilation holes at back

- Adjustable drawcord on bottom hem



269

# 77203 ICU BRZ JACKET

269 ORANGE/EBONY, 369 YELLOW/EBONY

Main fabric: 92% Polyester, 8% Elastane -

Reinforcement: 97% Polyamide, 3% Elastane



SIZES XS-4XI

**FABRIC** 

240g/m<sup>2</sup>

- 307g/m<sup>2</sup>











- EN ISO 20471:2013 Class 2
   EN ISO 20471:2013 Class 3 in combination with style 77502 & TV 202
- 77499
  EN ISO 20471:2013 Class 3: Size M-> in combination with style 77500, 77501 & 77503 from size C48/D96
  4-way stretch fabric
  Lightweight fabric

- Lightweight fabric
  Brushed polyester inside collar
  YKK® front zipper with chin protector
  Chest pocket with YKK® zipper
  Hand pockets with YKK® zipper
  Mesh ventilation for added breathability
  Back pocket with YKK® zipper
  Ventilation opening in back

- Laser cut ventilation holes at back Articulated sleeves for optimal mobility Adjustable cuffs
- Adjustable hem with drawcord inside hand pocket
- ID card loop Extended back for improved comfort



# 77471

# **ICU CONSTRUCTION PANT CLASS 1**











### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C68, D92-D124

### FABRIC

Main fabric: 93% Polyamide, 7% Elastane - 310g/m²

Hi vis: 85% Polyester, 15% Cotton -  $315g/m^2$ Reinforcement: 100% Polyamide - 210g/m²

- EN ISO 20471:2013 Class 1
- EN ISU 20471:2013 Class I
   4-way stretch fabric
   Zip-off Cordura® hanging pockets with double lined bottom and webbing for durability
   Broad center back belt loop for extra stability and strength
   Gusset in crotch for freedom of movement
   Plastic covered metal buttons
   Thigh pocket with YKK® zipper
   Thigh pocket with Stateper closure

- Thigh pocket with fastener closure ID card loop Ruler pocket in Cordura® reinforcement fabric Cordura® fabric reinforcement on knees

- Articulated knees for optimal mobility
   Knee Pad pockets accessible from the inside
   Knee Pad position can be adjusted by cm for optimal mobility
- Possibility to increase leg length by 5cm











# 400 X X X X

# 77472 ICU CONSTRUCTION PANT CLASS 2











### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C68, D88-D124

Main fabric: 94% Polyester, 6% Elastane -325g/m<sup>2</sup>

Secondary fabric: 85% Polyester, 15% Cotton - 315g/m<sup>2</sup>

Reinforcement: 100% Polyamide - 210g/m<sup>2</sup>

- EN ISO 20471:2013 Class 2
- 4-way stretch fabric
   Zip-off Cordura® hanging pockets with double lined bottom and webbing for durability
   Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement Plastic covered metal buttons Thigh pocket with YKK® zipper

- Thigh pocket with fastener closure
  ID card loop
  Ruler pocket in Cordura® reinforcement fabric

- Cordura® fabric reinforcement on knees
   Articulated knees for optimal mobility
   Knee Pad pockets accessible from the inside
   Knee Pad position can be adjusted by 5cm for optimal mobility
   Possibility to increase leg length by 5cm







# bhaesager monor

# 77503 ICU CONSTRUCTION SHORTS CLASS 1











### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C68

### **FABRIC**

Main fabric: 92% Polyester, 8% Elastane -240g/m<sup>2</sup>

Reinforcement: 97% Polyamide, 3% Elastane

- 307g/m<sup>2</sup>

- EN ISO 20471:2013 Class 1
- 4-way stretch fabric
   Lightweight fabric
   Zip-off Stretch Cordura® hanging pockets with double lined

- Zip-off Stretch Cordura® hanging pockets with double lined bottom and webbing for durability
  Built in mobile pocket on hanging pocket
  Bit pocket with YKK® zipper
  Broad center back belt loop for extra stability and strength
  Gusset in crotch for freedom of movement
  Plastic covered metal buttons
  Thigh pocket with YKK® zipper, fastener closure and built in mobile pocket
  ID card loop
  Ruler pocket







269

# 71372 ICU WINTER JACKET

















269 ORANGE/EBONY, 369 YELLOW/EBONY

# SIZES

S-4XL

### FABRIC

Main fabric: 100% Polyester - 215g/m² Secondary Main fabric: 100% Polyamide -235g/m<sup>2</sup>

Lining: 100% Polyamide

Insulation: 80% Recycled Polyester, 20% Polyester - 133g/m² in body & 100g/m² in sleeves and hood

### Waterproof/Breathability

20.000/15.000



- EN ISO 20471:2013 Class 3: Size L ->
  EN ISO 20471:2013 Class 2: Size S M
  EN ISO 20471:2013 Class 3 in combination with style 77500, 77501, 77472, 77471, 71494 & 71495
  EN 343:2003+A1:2007 Class 3,1
- EN 342:2004 Icler 0,343 m³K/W[B](2,20 clo) in combination with style 71494 & 71495
  EN 342:2004 air permeability Class 3
  Fully taped construction
  Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back Padded collar for extra comfort
- Brushed polyester inside collar
- Brushed polysels inside collector YKK® front zipper with chin protector Hand pockets with YKK® zipper Hand pockets with brushed lining Life Pocket™

- YKK® zipper for underarm ventilation Inner chest pocket

- Inside stash pocket Embellishment zipper Articulated sleeves for optimal mobility Adjustable cuffs

- Wrist Gaiters
   Adjustable hem with elastic drawcord inside hand pocket
   ID Card loop
- Extended back for improved comfort

400 X O X X

# 71172 ICU SHELL JACKET













369

# COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

S-4XL

Main fabric: 100% Polyester - 265g/m²

### Waterproof/Breathability

20 000/10 000

- EN ISO 20471:2013 Class 3: Size L ->
  EN ISO 20471:2013 Class 2: Size S M
  EN ISO 20471:2013 Class 3 in combination with style 77500, 77501, 77472 & 77471
  EN 343:2003+A1:2007 Class 3,3
- Fully taped construction Detachable hood
- Vertical and horizontal hood adjustment

- vertical and norizontal nood adjustmer Collar adjustment on center back Brushed polyester inside collar YKK® front zipper with chin protector Hand pockets with YKK® zipper Chest pocket with YKK® zipper YKK® zipper for underarm ventilation leside step beschet.

- Inside stash pocket
  Articulated sleeves for optimal mobility
  Adjustable cuffs
- Adjustable hem with elastic drawcord
- ID Card loop
   Extended back for improved comfort



# 74272 ICU SOFTSHELL JACKET











269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

S-4XI

### **FABRIC**

Main fabric: 100% Polyester - 325g/m<sup>2</sup>

Water Repellent/Breathability

10.000/10.000

- EN ISO 20471:2013 Class 3 [w/o sleeves Class 2] Size L ->
  EN ISO 20471:2013 Class 2 [w/o sleeves Class 1] Size S M
  Softshell fabric with membrane and DWR
  Brushed polyester inside collar
  YKK® front zipper with chin protector
  Detachable sleeves with YKK® zippers
  Chest pocket with YKK® zipper
  Hand pockets with YKK® zipper
  Hand pockets with YKK® zipper
  Adjustable cuffs
  Adjustable cuffs
  Adjustable hem with elastic drawcord
  D card loop
  Extended back for improved comfort



# 400 X X X X

# **79273** ICU ZIP HOODIE









269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-4XL

### FABRIC

Hi Vis: 100% Polyester - 300g/m² Contrast: 80% Cotton, 20% Polyester -320g/m<sup>2</sup>

- EN ISO 20471:2013 Class 1
   EN ISO 20471:2013 Class 2 in combination with style 77472
   YKK® front zipper
   Adjustable hood with elastic drawcord
   Hand pockets with YKK® zipper
   Rib-knit sleeve cuffs
   Adjustable bottom hem
   ID Card loop



369

369



# 79274 ICU ZIP SWEATSHIRT









269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-4XL

Hi Vis: 100% Polyester - 300g/m² Contrast: 80% Cotton, 20% Polyester -320g/m<sup>2</sup>

- EN ISO 20471:2013 Class 1
   EN ISO 20471:2013 Class 2 in combination with style 77472
   YKK® front zipper
   Hand pockets with YKK® zipper
   Rib-knit sleeve cuffs
- Adjustable bottom hem
   ID Card loop



369





# 79272 ICU SWEATSHIRT





269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-4XL

### **FABRIC**

Hi Vis: 100% Polyester - 300g/m² Contrast: 80% Cotton, 20% Polyester -320g/m<sup>2</sup>

- EN ISO 20471:2013 Class 1
   EN ISO 20471:2013 Class 2 in combination with style 77472
   Rib-knit around collar for improved comfort
   Rib-knit sleeve cuffs

- ID Card loop







# **79271** ICU T-SHIRT







269 ORANGE/EBONY, 369 YELLOW/EBONY

# SIZES

XS-4XL

### FABRIC

Hi Vis: 54% Polyester, 46% Polypropylene-175g/m<sup>2</sup>

Contrast:~57%~Cotton,~38%~Polyester,~5%Elastane - 160g/m²



EN ISO 20471:2013 Class 1
 EN ISO 20471:2013 Class 2 in combination with style 77472
 Lifa® Active technology









# 75110 ICU LIFA ACTIVE HALF ZIP





SIZES XS-4XL

COLORS 360 YELLOW

Main fabric: 54% Polyester, 46% Polypropylene - 175g/m²

- EN ISO 20471:2013 Class 3: Size L ->
   EN ISO 20471:2013 Class 2: Size XS M
   EN 13758-2:2003+A1:2006: UPF 40+
   Lifa® Active technology
   YKK® front half zip with back placket and chin protector
- No shoulder seams
   No side seams
   Flatlock seams for extra comfort











# COLORS

### 360 YELLOW

### SIZES XS-4XL

**FABRIC** Main fabric: 54% Polyester, 46% Polypropylene - 175g/m²

- EN ISO 20471:2013 Class 3: Size L ->
   EN ISO 20471:2013 Class 2: Size XS M
   EN ISO58-2:2003+A1:2006: UPF 40+
   Lifa® Active technology
   Ribbed collar
   No shoulder seams
   No side seams
   Flatlock seams for extra comfort





# 75112 ICU LIFA ACTIVE POLO









360 YELLOW

### SIZES

XS-4XL

### FABRIC

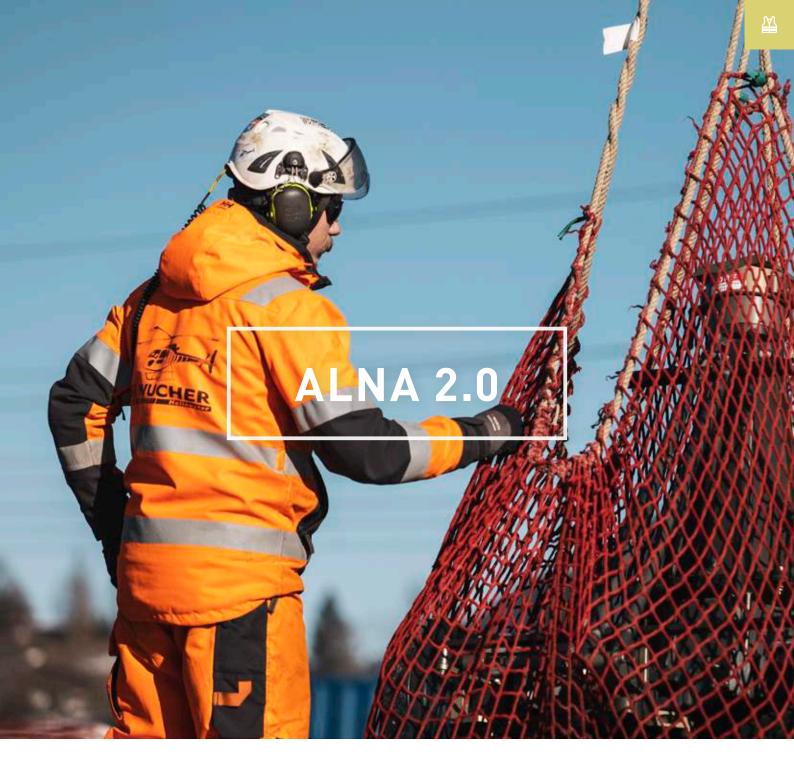
Main fabric: 54% Polyester, 46% Polypropylene - 175g/m²



- EN ISO 20471:2013 Class 2
   EN 13758-2:2003+A1:2006: UPF 40+
   Lifa® Active technology
   Buttoned front placket
   Slit split
   Flatlock seams for extra comfort











169

# 71392 ALNA 2.0 WINTER JACKET

















### COLORS

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-4XL

Main fabric: 100% Polyester -  $215g/m^2$ Secondary Main fabric: 100% Polyamide -235g/m<sup>2</sup>

Lining: 100% Polyamide

Insulation: 80% Recycled Polyester, 20% Polyester - 133g/m² in body, 80g/m² in sleeves and hood

Waterproof/Breathability 20.000/15.000









- EN ISO 20471:2013 Class 3: Size M ->
   EN ISO 2047:20131 Class 2: Size XS S
   EN ISO 2047:2013 Class 3 in combination with style 71490, 71491, 71492 & 71493
   EN 343:2019 4,1
   EN 342:2017 Icler 0,324 m²K/W(B) [2,09 clo] in combination with style 71490 & 71491
   EN 342:2017 air permeability Class 3
   Filly taned construction
- Fully taped construction
   Life Pocket™
   Life Pocket™ for tablets
- No shoulder seams
  Detachable hood
  Vertical and horizontal hood adjustment
- Vertical and norizontal nood adjustmer
   Helmet compatible hood
   Padded collar for extra comfort
   Brushed polyester inside collar
   YKK® front zipper with chin protector
   Chest pocket with YKK® zipper
   ID card loop
   Tablet pocket with YKK® zipper
   Hand pocket with YKK® zipper

- Tablet pocket with YKK® zipper
  Hand pockets with YKK® zipper
  Hand pockets with brushed lining
  YKK® zipper for underarm ventilation
  Embellishment zipper
  Articulated sleeves for optimal mobility
  Adjustable cuffs
  Wrist Gaiters
  Adjustable hem with elastic drawcord inside hand pocket
  Extended back for improved comfort



### 71393 ALNA 2.0 WINTER PARKA

















169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-4XL

### **FABRIC**

Main fabric: 100% Polyester - 215g/m² Secondary Main fabric: 100% Polyamide -235g/m<sup>2</sup>

Lining: 100% Polyamide

Insulation: 80% Recycled Polyester, 20% Polyester - 133g/m² in body, 80g/m² in sleeves and hood

Waterproof/Breathability

20.000/15.000

• EN ISO 20471:2013 Class 3: Size S -> EN ISO 20471:2013 Class 2: Size XS

EN ISO 20471:2013 Class 3 in combination with style 71490, 71491, 71492 & 71493

EN 343:2019 4.1

EN 342:2017 4,1
 EN 342:2017 Icler 0,324 m<sup>2</sup>K/W(B) (2,09 clo) in combination with style 71490 & 71491
 EN 342:2017 air permeability Class 3

Fully taped construction
Life Pocket™
Life Pocket™ for tablets No shoulder seams

Detachable hood

Vertical and horizontal hood adjustment

Detachable faux fur

Helmet compatible hood Padded collar for extra comfort

Brushed polyester inside collar 2-way YKK® front zipper with chin protector Chest pocket with YKK® zipper

ID card loop

Tablet pocket with YKK® zipper Hand pockets with YKK® zipper

Hand pockets with brushed lining
YKK® zipper for underarm ventilation
Embellishment zipper

Articulated sleeves for optimal mobility

Adjustable cuffs Wrist Gaiters

# 71491 ALNA 2.0 WINTER CONSTRUCTION PANT CLASS 2







40/ X O X X













169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/FRONY

### SIZES

C44-C64

### FABRIC

Main fabric: 100% Polyester - 215g/m² Secondary Main fabric: 100% Polyamide -235g/m<sup>2</sup>

Reinforcement: 100% Cordura® fabric -220a/m<sup>2</sup>

Lining: 100% Polyamide

Insulation: 80% Recycled Polyester, 20%

Polyester - 100g/m<sup>2</sup>

### Waterproof/Breathability

20.000/15.000

EN ISO 20471:2013 Class 2

EN 343:2019 4.1

• EN 342:2017 Icler 0,324 m<sup>2</sup>K/W(B) (2,09 clo) in combination with style 71392 & 71393 EN 342:2017 air permeability Class 3

EN 342:2U17 air permeability Class 3
Fully taped construction
Detachable and elastic suspenders
Broad center back belt loop for extra strength and stability
Zip-off Cordura® hanging pockets with double lined bottom and
webbing for durability
Hand pockets with YKK® zipper
Plastic covered metal buttons

Plastic covered metal buttons
Thigh pocket with fastener closure
ID card loop
Ruler pocket in Cordura® reinforcement fabric
Knee high boot zipper with storm flap & fastener closure
Cordura® fabric reinforcement at knee and bottom leg

Articulated knees for optimal mobility
Knee Pad pockets accessible from the inside
Knee Pad position can be adjusted by 5cm for optimal mobility

Boot gaiters with gripper

· Possibility to increase leg length by 5cm



# 71490 ALNA 2.0 WINTER PANT CLASS 1





















169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C64

Main fabric: 100% Polyester - 215g/m² Secondary Main fabric: 100% Polyamide -235g/m<sup>2</sup>

Lining: 100% Polyamide

Insulation: 80% Recycled Polyester, 20% Polyester - 100g/m<sup>2</sup>

Waterproof/Breathability

20.000/15.000

### • EN ISO 20471:2013 Class 1

- EN 343:2019 4.1
   EN 342:2017 Icler 0,324 m²K/W[B] [2,09 clo] in combination with EN 342:2017 Icler 0,324 m<sup>2</sup>K/W[B] [2,1] style 71392 & 71393 EN 342:2017 air permeability Class 3 Fully taped construction Detachable and elastic suspenders

- Broad center back belt loop for extra strength and stability
- Hand pockets
  Plastic covered metal buttons
  Thigh pocket with fastener closure
- ID card loop Ruler pocket Knee high boot zipper with storm flap & fastener closure
- Articulated knees for optimal mobility
- Boot gaiters with gripper
   Possibility to increase leg length by 5cm







# 71694 ALNA 2.0 WINTER SUIT

















169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C64

Main fabric: 100% Polyester - 215g/m² Secondary Main fabric: 100% Polyamide -235g/m<sup>2</sup>

Reinforcement: 100% Polyamide - 210g/m²

Lining: 100% Polyamide

Insulation: 80% Recycled Polyester, 20% Polyester - 133g/m² in body & legs, 80g/m² in sleeves and hood

Waterproof/Breathability 20.000/15.000

Suspenders compatible style









- EN ISO 20471:2013 Class 3
  EN 343:2019 4,1
  EN 342:2017 Icler 0,349 m²K/W[B] [2,3 clo]
  EN 342:2017 air permeability Class 3
  Fully taped construction
  Life Pocket M\* for tablets
  No shoulder seams
  Detachable hood
  Vertical and horizontal hood adjustment
  Helmet compatible hood
  Padded collar for extra comfort
  Brushed polyester inside collar
  2-way YKK® front zipper with chin protector
  Chest pocket with YKK® zipper
  ID card loop
  Tablet pocket with YKK® zipper
  Hand pockets

- Discard Gop
  Tablet pocket with YKK® zipper
  Hand pockets
  YKK® zipper for underarm ventilation
  Embellishment zipper
  Articulated sleeves for optimal mobility
  Adjustable cuffs
  Wrist Gaiters
  Removable belt
  Broad center back belt loop for extra strength and stability
  Suspenders compatible
  Thigh pocket with fastener closure
  Ruler pocket with fastener closure
  Taler pocket with double bottom for extra durability
  Knee high boot zipper with storm flap & fastener closure
  Cordura® fabric reinforcement at knee and bottom leg
  Articulated knees for optimal mobility
  Knee Pad position can be adjusted by 5 cm for optimal mobility
  Boot gaiters with gripper
  Possibility to increase leg length by 5 cm



### 369 269 169

## 71195 ALNA 2.0 SHELL JACKET











169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/FRONY

### SIZES

XS-4XL

# FABRIC

Main fabric: 100% Polyester -  $215g/m^2$ Secondary Main fabric: 100% Polyamide -

235g/m<sup>2</sup> Lining: 100% Polyamide

Waterproof/Breathability

20.000/15.000



- EN ISO 20471:2013 Class 3: Size M ->
  EN ISO 20471:2013 Class 2: Size XS S
  EN ISO 20471:2013 Class 3 in combination with style 71490, 71491, 71492 & 71493
  EN 343:2019 4,4
- Fully taped construction No shoulder seams Detachable hood
- Vertical and horizontal hood adjustment Helmet compatible hood

- Helmet compatible hood
  Brushed polyester inside collar
  YKK® front zipper with chin protector
  Chest pocket with YKK® zipper
  ID card loop
  Tablet pocket with YKK® zipper
  Hand pockets with YKK® zipper
  Hand pockets with brushed lining
  YKK® zipper for undergrap ventilation
- YKK® zipper for underarm ventilation Embellishment zipper Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaiters
  Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



# 71493 ALNA 2.0 SHELL CONSTRUCTION PANT CLASS 2

















169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C64

Main fabric: 100% Polyester - 215g/m² Secondary Main fabric: 100% Polyamide -

Reinforcement: 100% Polyamide - 210g/m<sup>2</sup> Lining: 100% Polyamide

Waterproof/Breathability



20.000/15.000



- EN 343:2019 4.4
- Fully taped construction
  Detachable and elastic suspenders
  Broad center back belt loop for extra strength and stability
- Zip-off Cordura® hanging pockets with double lined bottom and webbing for durability
  Hand pockets with YKK® zipper
- Plastic covered metal buttons Thigh pocket with fastener closure ID card loop

- Ruler pocket in Cordura® reinforcement fabric Knee high boot zipper with storm flap & fastener closure Cordura® fabric reinforcement at knee and bottom leg
- Articulated knees for optimal mobility
   Knee Pad pockets accessible from the inside
   Knee Pad position can be adjusted by 5cm for optimal mobility
- Boot gaiters with gripper
- Possibility to increase leg length by 5cm





# 71492 ALNA 2.0 SHELL PANT CLASS 1











169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C64

### **FABRIC**

Main fabric: 100% Polyester - 215g/m² Secondary Main fabric: 100% Polyamide -235g/m<sup>2</sup>

Lining: 100% Polyamide

### Waterproof/Breathability

20.000/15.000

- EN ISO 20471:2013 Class 1 EN 343:2019 4,4 Fully taped
- Fully taped construction
  Detachable and elastic suspenders
  Broad center back belt loop for extra strength and stability
- Hand pockets Plastic covered metal buttons

- Flastic covered metal buttons
   Thigh pocket with fastener closure
   ID card loop
   Ruler pocket
   Knee high boot zipper with storm flap & fastener closure
   Articulated knees for optimal mobility
   Boot gaiters with gripper
   Possibility to increase leg length by 5cm







269

169

# **71695** ALNA 2.0 SHELL SUIT













169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/FRONY

### SIZES

C44-C64

### FABRIC

Main fabric: 100% Polyester - 215g/m² Secondary Main fabric: 100% Polyamide -235g/m<sup>2</sup>

Reinforcement: 100% Polyamide - 220g/m²

Lining: 100% Polyamide

# Waterproof/Breathability

20.000/15.000

### Suspenders compatible style

79550









- EN ISO 20471:2013 Class 3 EN 343:2019 4,4 Life Pocket™ for tablets

- Life Pocket™ for tablets
  Fully taped construction
  No shoulder seams
  Packable hood in collar
  Vertical and horizontal hood adjustment
  Helmet compatible hood
  Brushed polyester inside collar
  2-way YKK® front zipper with chin protector
  Chest pocket with YKK® zipper
  I card loop
  Napoleon pocket, no need to open the jacket to access
  Tape pocket
  YKK® zipper for underarm ventilation
  Embellishment zipper
  Articulated sleeves for optimal mobility
  Adjustable cuffs

- Articulated sleeves for optimal mobility
  Adjustable cuffs
  Wrist Gaiters
  Removable belt
  Broad center back belt loop for extra strength and stability
  Suspenders compatible
  Thigh pocket with fastener closure
  Pular nocket

- Thigh pocket with fastener closure
  Ruler pocket
  Knee high boot zipper with storm flap & fastener closure
  Cordura® fabric reinforcement at knee and bottom leg
  Articulated knees for optimal mobility
  Knee Pad pockets accessible from the inside
  Knee Pad position can be adjusted by 5 cm for optimal mobility
  Boot gaiters with gripper
  Possibility to increase leg length by 5cm

M 55237°

COLORS

# 74095 ALNA 2.0 SOFTSHELL JACKET



SIZES XS-4XL

YELLOW/EBONY

Main fabric: 100% Polyester - 325g/m²

169 RED/EBONY, 269 ORANGE/EBONY, 369

### Waterproof/Breathability

10.000/10.000

- EN ISO 20471:2013 Class 3: Size L ->
   EN ISO 2047:2013 Class 2: Size XS M
   EN ISO 20471:2013 Class 3 in combination with style 77420, 77421, 77422, 77423, 77425, 77520, 71490 & 71491
   Softshell fabric with membrane and DWR

- Softshell fabric with membrane and DW
  No shoulder seams
  Brushed polyester inside collar
  YKK® front zipper with chin protector
  Chest pocket with YKK® zipper
  ID card loop
  Hand pockets with YKK® zipper
  Hand pockets with brushed lining
  Articulated sleeves for optimal mobility
  Adjustable cuffs

- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort





# **77220** ALNA 2.0 JACKET









269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-4XI

### **FABRIC**

Main Fabric: 83% Polyester, 14% Cotton, 3% Elastane - 320g/m²

- EN ISO 20471:2013 Class 3: Size L ->
   EN ISO 20471:2013 Class 2: Size XS M
   EN ISO 20471:2013 Class 3 in combination with style 77420, 77421, 77422 & 77423

- 2-way stretch fabric
   No shoulder seams
   Brushed polyester inside collar
- YKK® front zipper with chin protector Chest pocket with YKK® zipper ID card loop

- ID card loop
  Napoleon pocket, no need to open the jacket to access
  Hand pockets with YKK® zipper
  Inside stash pockets
  Articulated sleeves for optimal mobility

- Adjustable cuffs
   Adjustable hem with elastic drawcord inside hand pocket
   Extended back for improved comfort



# 

# 77120 ALNA 2.0 CONSTRUCTION VEST









269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-4XL

### FABRIC

Main Fabric: 83% Polyester, 14% Cotton, 3%

Elastane - 320g/m²

Reinforcement: 100% Polyamide - 220g/m²

- EN ISO 20471:2013 Class 1

- 2-way stretch fabric
  No shoulder seams
  YKK® front zipper
  Expandable front for improved movement
- Possibility to use over winter jackets Opening at back for harness

- Upening at Dack for narness
  Multiple pockets
  ID card loop
  Plastic covered metal buttons
  Cordura® hanging pockets with double lined bottom and nylon webbing for durability
  Broad center back belt loop for extra stability and strength
  Removable belt



269



# 77423 ALNA 2.0 CONSTRUCTION PANT CLASS 2









# COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C74, D88-D124, C146-C156

Main Fabric: 83% Polyester, 14% Cotton, 3%

Elastane - 320g/m²

Reinforcement: 100% Polyamide - 210g/m²

- EN ISO 20471:2013 Class 2
- 2-way stretch fabric
  Cordura® hanging pockets with double lined bottom and nylon webbing for durability
  Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement Plastic covered metal buttons
- Thigh pocket with fastener closure and several compartments
- ID card loop
   Ruler pocket in Cordura® reinforcement fabric
   Cordura® fabric reinforcement on knees and bottom hem

- Articulated knees for optimal mobility
  Knee Pad pockets accessible from the inside
  Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm





# 77422 ALNA 2.0 CONSTRUCTION PANT CLASS 1









269 ORANGE/EBONY, 369 YELLOW/EBONY

C44-C74, D88-D124, C146-C156

### **FABRIC**

Main Fabric: 83% Polyester, 14% Cotton, 3% Elastane - 320g/m²

Reinforcement: 100% Polyamide - 210g/m²

- EN ISO 20471:2013 Class 1
- 2-way stretch fabric
- Cordura® hanging pockets with double lined bottom and nylon webbing for durability
   Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement Plastic covered metal buttons
- Thigh pocket with fastener closure and several compartments
- ID card loop
  Ruler pocket in Cordura® reinforcement fabric
  Cordura® fabric reinforcement on knees and bottom hem
- Articulated knees for optimal mobility
   Knee Pad pockets accessible from the inside
   Knee Pad position can be adjusted by 5cm for optimal mobility
   Possibility to increase leg length by 5cm



# 77421

# **ALNA 2.0 WORK PANT CLASS 2**









### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C74, D88-D124, C146-C156

### FABRIC

Main Fabric: 83% Polyester, 14% Cotton, 3%

Elastane - 320g/m²

Reinforcement: 100% Polyamide - 210g/m²

- EN ISO 20471:2013 Class 2
- 2-way stretch fabric Broad center back belt loop for extra stability and strength Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure and several compartments ID card loop
  Ruler pocket in Cordura® reinforcement fabric

- Noticer pocket in Condurase Teniorcement abort:
   Cordurase fabric reinforcement on knees and bottom hem
   Articulated knees for optimal mobility
   Knee Pad pockets accessible from the inside
   Knee Pad position can be adjusted by 5cm for optimal mobility
   Possibility to increase leg length by 5cm



369

269











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# 77420 ALNA 2.0 WORK PANT CLASS 1









### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C74, D88-D124, C146-C156

Main Fabric: 83% Polyester, 14% Cotton, 3%

Elastane - 320g/m²

Reinforcement: 100% Polyamide - 210g/m²

- EN ISO 20471:2013 Class 1
- 2-way stretch fabric
- Broad center back belt loop for extra stability and strength Gusset in crotch for freedom of movement Plastic covered metal buttons

- Thigh pocket with fastener closure and several compartments ID card loop
  Ruler pocket in Cordura® reinforcement fabric

- Cordura® fabric reinforcement on knees and bottom hem Articulated knees for optimal mobility Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
   Possibility to increase leg length by 5cm



# 77520 ALNA 2.0 CONSTRUCTION BIB









269 ORANGE/EBONY, 369 YELLOW/EBONY

C44-C74, D88-D124, C146-C156

### **FABRIC**

Main Fabric: 83% Polyester, 14% Cotton, 3% Elastane - 320g/m²

Reinforcement: 100% Polyamide - 210g/m²

- EN ISO 20471:2013 Class 2
   2-way stretch fabric
   Elastic suspenders
   Chest pocket with YKK® zipper
- Pen pocket
- Pen pocket
  2-way YKK® zipper at front
  Cordura® hanging pockets with double lined bottom and nylon
  webbing for durability
  Broad center back belt loop for extra stability and strength
  Gusset in crotch for freedom of movement
  Plastic covered metal buttons

- Plastic covered metal buttons
  Thigh pocket with fastener closure and several compartments
  ID card loop
  Ruler pocket in Cordura® reinforcement fabric
  Cordura® fabric reinforcement on knees and bottom hem
  Articulated knees for optimal mobility
  Knee Pad pockets accessible from the inside
  Knee Pad position can be adjusted by 5 cm for optimal mobility
  Possibility to increase leg length by 5cm











# 77425 ALNA 2.0 CONSTRUCTION SHORTS







269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C68

Main Fabric: 83% Polyester, 14% Cotton, 3% Elastane - 320g/m²

- EN ISO 20471:2013 Class 1
- 2-way stretch fabric
  Hanging pockets with double lined bottom and nylon webbing
  Broad center back belt loop for extra stability and strength
  Gusset in crotch for freedom of movement

- Plastic covered metal buttons
- Thigh pocket with fastener closure and several compartments
- ID card loop
- Ruler pocket







# **77620** ALNA 2.0 WORK SUIT









### COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C68

Main Fabric: 83% Polyester, 14% Cotton, 3% Elastane - 320g/m²

Reinforcement: 100% Polyamide - 210g/m²

- EN ISO 20471:2013 Class 3

- 2-way stretch fabric
   No shoulder seams
   Brushed polyester inside collar
   YKK® front zipper with chin protector
- Chest pocket with YKK® zipper ID card loop Napoleon pocket, no need to open the jacket to access
   Articulated sleeves for optimal mobility
   Adjustable cuffs
   Adjustable waist

- Two hand pockets with fastner closure and possibility to entering inside the garment
  Broad center back belt loop for extra stability and strength

- Broad center Dack Dett toop for extra stability and strength
  Gusset in crotch for freedom of movement
  Plastic covered metal buttons
  Thigh pocket with fastener closure and several compartments
  Ruler pocket in Cordura® reinforcement fabric
  Cordura® fabric reinforcement on knees and bottom hem
  Articulated knees for optimal mobility
  Knee Pad pockets accessible from the inside

- Knee Pad position can be adjusted by 5cm for optimal mobility
   Possibility to increase leg length by 5cm



# 70295 ALNA 2.0 RAIN JACKET









169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-4XL

Main fabric: 100% PU on 100% Polyester knit - 240g/m²

- EN ISO 20471:2013 Class 3: Size L ->
   EN ISO 20471:2013 Class 2: Size XS M
   EN ISO 20471:2013 Class 3 in combination with style 70497 & 70596
   EN 343:2019 4,1

- Detachable hood
   Adjustable hood with elastic drawcord

- Adjustable noow with etastic drawcord
  Brushed polyester inside collar
  Double main fabric front flap
  Napoleon pocket with YKK® zipper
  ID card loop
  Hand pockets with YKK® zipper
  Neoprene cuffs
  Adjustable hem with drawcord inside hand pocket
- · Extended back for improved comfort

# 40/ X X X X II

### **COMPATIBLE WITH 79550 HH WW SUSPENDERS 2.0**



169

# **70497** ALNA 2.0 RAIN PANT









169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-4XL

Main fabric: 100% PU on 100% Polyester knit - 240g/m²

- EN ISO 20471:2013 Class 1
   EN 343:2019 4,1
   Elastic waist
   Adjustable waist
   Compatible with 79550 HH WW SUSPENDERS 2.0

- Opening for hanging pockets
   Knee high boot zipper
   Adjustable bottom leg with snap buttons

# 400 X II X X



# **70596** ALNA 2.0 RAIN BIB











### COLORS

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

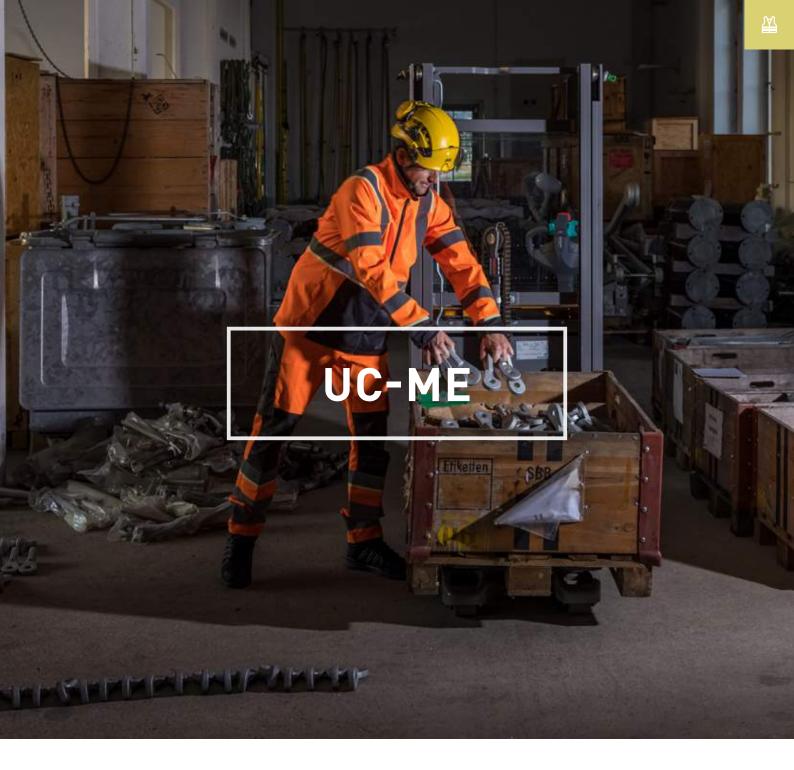
### SIZES

XS-4XL

Main fabric: 100% PU on 100% Polyester knit - 240g/m²

- EN ISO 20471:2013 Class 2: Size L ->
   EN ISO 20471:2013 Class 1: Size XS M
   EN 343:2019 4,1
   Elastic suspenders
   Inner chest pocket with YKK® zipper
   Adjustable waist with snap button closure
   Knee high boot zipper
   Adjustable bottom leg with snap buttons









369 169

# 71355 UC-ME WINTER JACKET





















### COLORS

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-5XL

Main fabric: 100% Polyester, 210g/m² Main fabric 169 RED/ EBONY: 100%

Polyester, 200g/m²

Secondary Main fabric: 100% Polyester, 210g/m<sup>2</sup>

Lining: 100% Polyamide Insulation: 100% Polyamide

Waterproof/Breathability 10.000/10.000

- EN ISO 20471:2013 Class 3
   EN 343:2019 Class 3,1
   EN 342:2017 Icler 0,333 m²K/W(B)[2,15 clo)
   EN 342:2017 in combination with style 71455 & 71456
   EN 342:2017 air permeability Class 3
   Detachable hood
   Vertical and horizontal hood adjustment
   Helmet compatible hood
   No shoulder seams

- Helmet compatible hood
  No shoulder seams
  Padded collar for extra comfort
  Brushed polyester inside collar
  YKK® front zipper with chin protector
  Napoleon pocket, no need to open the jacket to access
  Hand pockets with YKK® zipper
  Hand pockets with brushed lining
  Embellishment zipper
  Articulated sleeves for optimal mobility
  Adjustable perm with elastic drawcord inside hand pocked.

- Adjustable hem with elastic drawcord inside hand pocket
   ID card loop
   Extended back for improved comfort



# (1) B



# 71456 UC-ME WINTER PANT CLASS 2



















169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-5XL

### **FABRIC**

Main fabric: 100% Polyester, 210g/m² Main fabric 169 RED/ EBONY: 100% Polyester, 200g/m²

Secondary Main fabric: 100% Polyester, 210a/m<sup>2</sup>

Lining: 100% Polyamide Insulation: 100% Polyamide

### Waterproof/Breathability

10.000/10.000

Suspenders compatible style









EN ISO 20471:2013 Class 2
 EN 343:2019 Class 3,1
 EN 342:2017 Icler 0,333 m²K/W(B)[2,15 clo)
 EN 342:2017 in combination with style 71355

EN 342:2017 air permeability Class 3

Elastic waist
 Loop attachment on inside waistband for suspender integration
 Thigh pocket with fastener closure
 Opening for ruler
 ID card loop
 Week high best sines with stars flow % fastenes along

Knee high boot zipper with storm flap & fastener closure

# 00



# 71455 UC-ME WINTER PANT CLASS 1















○ VizLiter DT

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-5XL

# FABRIC

Main fabric: 100% Polyester, 210g/m² Main fabric 169 RED/ EBONY: 100%

Polyester, 200g/m<sup>2</sup> Secondary Main fabric: 100% Polyester,

210a/m<sup>2</sup>

Lining: 100% Polyamide Insulation: 100% Polyamide

# Waterproof/Breathability

10.000/10.000

Suspenders compatible style









# YKK

EN ISO 20471:2013 Class 1

EN 343:2019 Class 3,1 EN 342:2017 Icler 0,333 m²K/W(B)[2,15 clo) EN 342:2017 in combination with style 71355 EN 342:2017 air permeability Class 3

Elastic waist Suspenders compatible

Thigh pocket with fastener closure

Opening for ruler
ID card loop
Knee high boot zipper with storm flap & fastener closure

# M 55237°

COLORS

YELLOW/EBONY









SIZES XS-5XL

Main fabric: 100% Polyester, 210g/m² Main fabric 169 RED/ EBONY: 100%

169 RED/EBONY, 269 ORANGE/EBONY, 369

Polyester, 200g/m²

Secondary Main fabric: 100% Polyester, 210g/m<sup>2</sup>

Lining: 100% Polyamide Insulation: 100% Polyamide

Waterproof/Breathability

10.000/10.000

Suspenders compatible style











# 71555 UC-ME WINTER SUIT

# RS-3279- EN SS3 CH SS2 HELLY TECHB





EN ISO 20471:2013 Class 3
 EN 343:2019 Class 3,1
 EN 342:2017 Icler 0,330 m²K/W[B][2,13 clo]
 EN 342:2017 air permeability Class 3
 Dataplab band

Detachable hood

Vertical and horizontal hood adjustment Helmet compatible hood No shoulder seams

No snoulder seams
Padded collar for extra comfort
Brushed polyester inside collar
2-way YKK® front zipper with chin protector
Napoleon pocket, no need to open the suit to access
Elastic waist
Suspenders compatible

Embellishment zipper Articulated sleeves for optimal mobility Adjustable cuffs

Hand pockets with YKK® zipper

ID card loop
Knee high boot zipper with storm flap & fastener closure

Articulated knees for optimal mobility

# 



169

# 71185 UC-ME SHELL JACKET















169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-5XL

Main fabric: 100% Polyester, 210g/m² Main fabric 169 RED/ EBONY: 100%

Polyester, 200g/m² Secondary Main fabric: 100% Polyester,

210a/m<sup>2</sup>

Lining: 100% Polyamide

Waterproof/Breathability

10.000/10.000

Zip-in compatible style 73185, 72172, 72095, 72096

<u>₩</u> X O X X

- EN ISO 20471:2013 Class 3
   EN 343:2019 Class 3,3
   Detachable hood
   Vertical and horizontal hood adjustment
- Helmet compatible hood
- No shoulder seams Brushed polyester inside collar
- YKK® front zipper with chin protector Napoleon pocket, no need to open the jacket to access Hand pockets with YKK® zipper Embellishment zipper

- Articulated sleeves for optimal mobility
   Adjustable cuffs
   Adjustable hem with elastic drawcord inside hand pocket

- ID card loop
   Extended back for improved comfort
   Zip-in compatible style

# 



# 71187 UC-ME SHELL PANT CLASS 2















169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-5XL

Main fabric: 100% Polyester, 210g/m² Main fabric 169 RED/ EBONY: 100% Polyester, 200g/m<sup>2</sup>

Secondary Main fabric: 100% Polyester, 210a/m<sup>2</sup>

Lining: 100% Polyamide

# Waterproof/Breathability

10.000/10.000

Suspenders compatible style









- EN ISO 20471:2013 Class 2 EN 343:2019 Class 3,3
- Elastic waist
  Loop attachment on inside waistband for suspender integration
- Thigh pocket with fastener closure
- Opening for ruler
   ID card loop
- Knee high boot zipper with storm flap & fastener closure





# 71186 UC-ME SHELL PANT CLASS 1















Thigh pocket with fastener closure
Opening for ruler
ID card loop
Knee high boot zipper with storm flap & fastener closure

• EN ISO 20471:2013 Class 1 • EN 343:2019 Class 3,3

Elastic waist Suspenders compatible

### COLORS

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-5XL

Main fabric: 100% Polyester, 210g/m² Main fabric 169 RED/ EBONY: 100% Polyester, 200g/m<sup>2</sup>

Secondary Main fabric: 100% Polyester,

210g/m<sup>2</sup> Lining: 100% Polyamide

Waterproof/Breathability

10.000/10.000

Suspenders compatible style









169

# 73185 UC-ME INSULATOR



SIZES XS-5XL

FABRIC

71185

YELLOW/EBONY

Polyester, 200g/m² Lining: 100% Polyamide Insulation: 100% Polyamide

Zip-in compatible style





169 RED/EBONY, 269 ORANGE/EBONY, 369

Main fabric: 100% Polyester, 210g/m² Main fabric 169 RED/ EBONY: 100%







- EN ISO 20471:2013 Class 2
   EN 342:2017 Icler 0,304 m²K/W[B][1,96 clo]
   EN 342:2017 in combination with style 71455 & 71456
   EN 342:2017 in combination with style 71455, 71456 & 71185
   EN 342:2017 in combination with style 71455, 71456 & 71185
   EN 342:2017 air permeability Class 3
   Brushed polyester inside collar
   VK/W front zinger wide collar

- Brushed polyester inside collar
  YKK® front zipper with chin protector
  Hand pockets with YKK® zipper
  Embellishment zipper
  Zip-off sleeves
  Elastic cuffs
  Adjustable hem with elastic drawcord inside hand pocket
  ID card loop
  Extended back for improved comfort
  Zip in geometible stude

- Zip-in compatible style

# ₩ X O X X

### **AVAILABLE FALL 2023**



# 72172 UC-ME FLEECE JACKET

















### COLORS

160 RED, 260 ORANGE, 360 YELLOW

### SIZES

XS-5XL

### FABRIC

Main fabric: 100% Polyester - 280g/m²

Zip-in compatible style 71185

- EN ISO 20471:2013 Class 3: Size M ->
   EN ISO 20471:2013 Class 2: Size XS S
   EN 14058:2017 Class 1
   EN 14058:2017 air permeability Class 3 in combination with EN 14038:2017 air permeability class style 71185
   EN 13758-2:2003+A1:2006: UPF 40+
   YKK® front zipper with chin protector
   Brushed polyester inside collar
   Hand pockets with YKK® zipper
   Hand pockets with brushed lining

- ID Card
- Zip-in compatible style



# 77215 UC-ME JACKET















169 RED/ EBONY, 269 ORANGE/EBONY, 369 YELLOW/ EBONY

### SIZES

XS-5XL

Main fabric: 76% Polyester, 20% Cotton, 4% Elastane - 245g/m²



- EN ISO 20471:2013 Class 3: Size M -> EN ISO 20471:2013 Class 2: Size XS S

- 2-way stretch fabric
  No shoulder seams
  YKK® front zipper with chin protector

- YKK® front zipper with chin protector
  Chest pocket with fastener closure
  ID card loop
  Hand pockets with YKK® zipper
  Articulated sleeves for optimal mobility
  Adjustable cuffs
  Adjustable hem with elastic drawcord inside hand pocket
  Extended back for improved comfort





# 77512 UC-ME CONSTRUCTION PANT CLASS 2











169 RED/ EBONY, 269 ORANGE/EBONY, 369 YELLOW/ EBONY

### SIZES

C44-C74, D88-D124, C146-C156

Main fabric: 76% Polyester, 20% Cotton, 4% Elastane - 245g/m²

- EN ISO 20471:2013 Class 2
   2-way stretch fabric
   Hanging pockets with double lined bottom for durability
   Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure ID card loop

- Ruler pocket
   Articulated knees for optimal mobility
   Knee Pad pockets accessible from the inside
   Knee Pad position can be adjusted by 5 cm for optimal mobility
   Possibility to increase leg length by 5cm







# 77511 UC-ME CONSTRUCTION PANT CLASS 1











169 RED/ EBONY, 269 ORANGE/EBONY, 369 YELLOW/ EBONY

### SIZES

C44-C74, D88-D124, C146-C156

 $\textbf{Main fabric: } 76\% \ \text{Polyester, } 20\% \ \text{Cotton, } 4\%$ Elastane - 245g/m²

- EN ISO 20471:2013 Class 1
- 2-way stretch fabric Hanging pockets with double lined bottom for durability Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure ID card loop

- Ruler pocket
  Articulated knees for optimal mobility
  Knee Pad pockets accessible from the inside
  Knee Pad position can be adjusted by 5 cm for optimal mobility
  Possibility to increase leg length by 5cm



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# 77514 UC-ME WORK PANT CLASS 2













169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C74, D88-D116, C146-C156

Main fabric: 76% Polyester, 20% Cotton, 4% Elastane - 245g/m²



- 2-way stretch fabric
   Gusset in crotch for freedom of movement
   Plastic covered metal buttons

- Thigh pocket with fastener closure
  ID card loop
  Ruler pocket
  Articulated knees for optimal mobility
- Arriculated knees for optimal mobility
   Knee Pad pockets accessible from the inside
   Knee Pad position can be adjusted by 5 cm for optimal mobility
   Possibility to increase leg length by 5cm





# 77513 UC-ME WORK PANT CLASS 1









169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C74, D88-D116, C146-C156

Main fabric: 76% Polyester, 20% Cotton, 4% Elastane - 245g/m²

- EN ISO 20471:2013 Class 1
   2-way stretch fabric
   Gusset in crotch for freedom of movement
   Plastic covered metal buttons
   The control of th

- Plastic covered metal buttons
  Thigh pocket with fastener closure
  ID card loop
  Ruler pocket
  Articulated knees for optimal mobility
  Knee Pad pockets accessible from the inside
  Knee Pad position can be adjusted by 5 cm for optimal mobility
  Possibility to increase leg length by 5cm



# 77515 UC-ME CARGO CLASS 1









169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C74, D88-D116, C146-C156

 $\textbf{Main fabric: } 76\% \ \text{Polyester, } 20\% \ \text{Cotton, } 4\%$ Elastane - 245g/m²

- EN ISO 20471:2013 Class 1

- En ISD 2047:2013 class 1
   2-way stretch fabric
   Gusset in crotch for freedom of movement
   Plastic covered metal buttons
   Thigh pockets with fastener closure
   Opening for ruler
   ID card loop
   Possibility to increase leg length by 5cm



# 

# **AVAILABLE SPRING 2023**

269

169

369

# C44-C74

SIZES

Main fabric: 76% Polyester, 20% Cotton, 4% Elastane - 245g/m²

# 77516 UC-ME CONSTRUCTION SHORTS



YELLOW/EBONY



169 RED/EBONY, 269 ORANGE/EBONY, 369





- EN ISO 20471:2013 Class 1
- Linux 2047 (12013 Class 1
   2-way stretch fabric
   Hanging pockets with double lined bottom for durability
   Gusset in crotch for freedom of movement
   Plastic covered metal buttons
   Thigh pocket with fastener closure
- Thigh pocket with fastener closure
   ID card loop
   Ruler pocket



### **AVAILABLE SPRING 2023**

# 77517 UC-ME CARGO SHORTS









169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

C44-C74

Main fabric: 76% Polyester, 20% Cotton, 4% Elastane - 245g/m²

- EN ISO 20471:2013 Class 1
   2-way stretch fabric
   Gusset in crotch for freedom of movement
   Plastic covered metal buttons
   Thigh pockets with fastener closure
   Opening for ruler
   ID card loop



### **AVAILABLE SPRING 2023**

# 77518 UC-ME CONSTRUCTION PIRATE PANT











369 YELLOW/EBONY

### SIZES

C44-C74

### FABRIC

Main fabric: 76% Polyester, 20% Cotton, 4% Elastane - 245g/m²

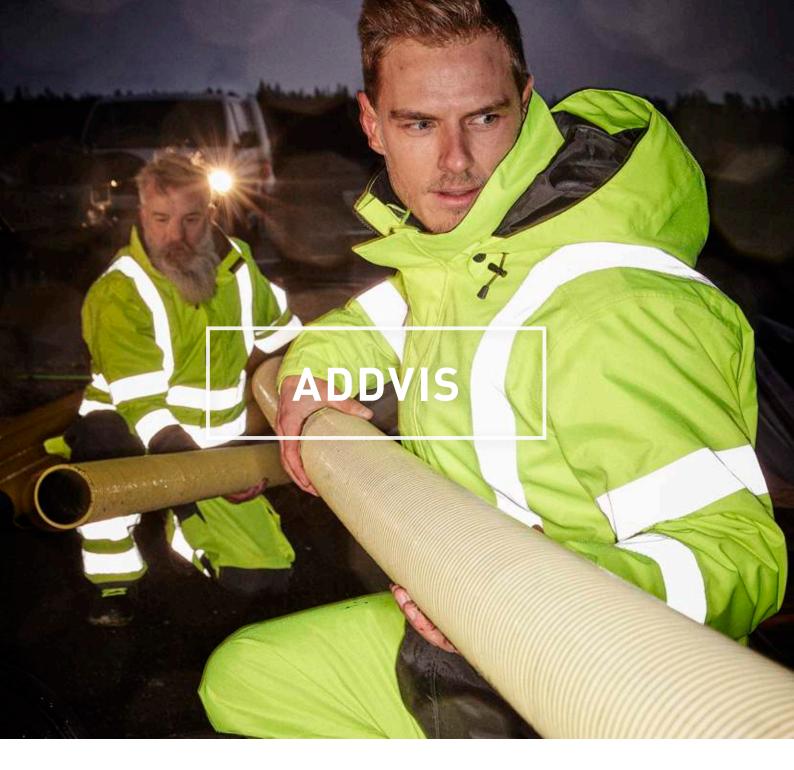


- EN ISO 20471:2013 Class 1
   2-way stretch fabric
   Hanging pockets with double lined bottom for durability
   Gusset in crotch for freedom of movement
   Plastic covered metal buttons

- Thigh pocket with fastener closureID card loop
- Ruler pocket
   Articulated knees for optimal mobility
   Knee Pad pockets accessible from the inside
   Adjustable drawcord on bottom hem







# 79094 ADDVIS ZIP HOODIE







160 RED, 260 ORANGE, 360 YELLOW

### SIZES

XS-5XL

Main fabric: 100 % Polyester - 300g/m<sup>2</sup> Rib: 97% Polyester 3% Elastane - 405g/m<sup>2</sup>

- EN ISO 20471:2013 Class 3: Size S ->
   EN ISO 20471:2013 Class 2: Size XS
   4-way stretch fabric
   Double layer fabric in hood
   Adjustable hood with drawcord
   YKK® front zipper with chin protector
   Hand pockets with YKK® zipper
   Rib-knit at bottom sleeve and hem
   ID Card Loop





# 79112 ADDVIS ZIP SWEATSHIRT







160 RED, 260 ORANGE, 360 YELLOW

### SIZES XS-5XL

### **FABRIC**

Main fabric: 100 % Polyester - 300g/m² Rib: 97% Polyester 3% Elastane - 405g/m²

- EN ISO 20471:2013 Class 3: Size S ->
   EN ISO 20471:2013 Class 2: Size XS
   4-way stretch fabric
   YKK® front zipper with chin protector
   Hand pockets with YKK® zipper
   Rib-knit at bottom sleeve and hem







# 79096 ADDVIS HALF ZIP SWEATSHIRT







160 RED, 260 ORANGE, 360 YELLOW

SIZES

XS-5XL



Main fabric: 100 % Polyester - 300g/m² Rib: 97% Polyester 3% Elastane - 405g/m²

- EN ISO 20471:2013 Class 3: Size S ->
   EN ISO 20471:2013 Class 2: Size XS
   4-way stretch fabric
   Half zip with YKK® zipper
   Rib-knit at bottom sleeve and hem
- ID Card Loop



360

160



# 79095 ADDVIS SWEATSHIRT





**M** 58497

## YKK



160 RED, 260 ORANGE, 360 YELLOW

SIZES

XS-5XL

Main fabric: 100 % Polyester - 300g/m² Rib: 97% Polyester 3% Elastane - 405g/m²

- EN ISO 20471:2013 Class 3: Size S ->
   EN ISO 20471:2013 Class 2: Size XS
   4-way stretch fabric
   Rib-Nnit at bottom hem, cuffs and collar
   ID Card Loop





360

# 79093 ADDVIS LONGSLEEVE



COLORS

260 ORANGE, 360 YELLOW

SIZES

XS-5XL

**FABRIC** 

Main fabric: 100 % Polyester - 143g/m²

- EN ISO 20471:2013 Class 3: Size S ->
   EN ISO 20471:2013 Class 2: Size XS
   4-way stretch fabric
   Rib-knit around collar for improved comfort



# 79091 ADDVIS POLO





360

<u>M</u> 53,77

COLORS

260 ORANGE, 360 YELLOW

SIZES XS-5XL

FABRIC

Main fabric: 100 % Polyester - 143g/m²

- EN ISO 20471:2013 Class 2: Size M ->
   EN ISO 20471:2013 Class 1: Size XS-S
   4-way stretch fabric



# 40/ X O X X



360 260

# 79092 ADDVIS T-SHIRT





COLORS 260 ORANGE, 360 YELLOW

SIZES XS-5XL

Main fabric: 100 % Polyester - 143g/m²

- EN ISO 20471:2013 Class 2
- 4-way stretch fabricRib-knit around collar for improved comfort



# 79218 ADDVIS SHORT SLEEVE VEST



### COLORS

260 ORANGE, 360 YELLOW

# • EN ISO 20471:2013 Class 3 • Zipper in front



SIZES M-3XL

### **FABRIC**

Main fabric: 100% Polyester - 130g/m²

360

260

**AVAILABLE SPRING 2023** 

# 79259 ADDVIS ZIP HOODIE CLASS 1







169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-5XL

 $\textbf{Main fabrics:}~100~\%~Polyester~-~300g/m^2$ Rib: 97% Polyester, 3% Elastane - 410g/m²

- EN ISO 20471:2013 Class 1
   EN 13758-2:2003+A1:2006: UPF 40+
   4-way stretch fabric
   Adjustable hood with drawcord
   YKK® front zipper
   Hand pockets with YKK® zipper
   Rib-Knit at bottom sleeve and hem
   ID card loop



369 169



### **AVAILABLE SPRING 2023**





369 269 169

# 79258 ADDVIS ZIP SWEATSHIRT CLASS 1







### COLORS

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-5XL

Main fabrics: 100 % Polyester - 300g/m² Rib: 97% Polyester, 3% Elastane - 410g/m²

- EN ISO 20471:2013 Class 1 EN 13758-2:2003+A1:2006: UPF 40+

- En 13/58-2:2003+A1:2000: OPF 40-4
   4-way stretch fabric
   YKK® front zipper
   Hand pockets with YKK® zipper
   Rib-knit at bottom sleeve and hem
   ID card loop



### **AVAILABLE SPRING 2023**





# 79257 ADDVIS HALF ZIP SWEATSHIRT CLASS 1







169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-5XL

### FABRIC

Main fabrics: 100 % Polyester - 300g/m² Rib: 97% Polyester, 3% Elastane - 410g/m²

- EN ISO 20471:2013 Class 1
   EN 13758-2:2003+A1:2006: UPF 40+
   4-way stretch fabric
   YKK® zipper
   Rib-knit at bottom sleeve and hem
   ID card loop

# 

### **AVAILABLE SPRING 2023**





169

# 79256 ADDVIS SWEATSHIRT CLASS 1





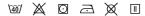
169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-5XL

 $\textbf{Main fabrics: } 100 \ \% \ Polyester - 300g/m^2$ Rib: 97% Polyester, 3% Elastane - 410g/m²

- EN ISO 20471:2013 Class 1
   EN 13758-2:2003+A1:2006: UPF 40+
   4-way stretch fabric
   Rib-knit around collar for improved comfort
   Rib-knit at bottom sleeve and hem
- ID card loop



### **AVAILABLE SPRING 2023**





369 269 169

# 79255 ADDVIS LONGSLEEVE CLASS 1





### COLORS

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

### SIZES

XS-5XL

Main fabrics: 100 % Polyester - 140g/m²

- EN ISO 20471:2013 Class 1 EN 13758-2:2003+A1:2006: UPF 40+
- 4-way stretch fabric
   Rib-knit around collar for improved comfort



### **AVAILABLE SPRING 2023**





# 79254 ADDVIS T-SHIRT CLASS 1





169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

# SIZES

XS-5XL

Main fabrics: 100 % Polyester - 140g/m²

- EN ISO 20471:2013 Class 1
   EN 13758-2:2003+A1:2006: UPF 40+
   4-way stretch fabric
   Rib-knit around collar for improved comfort



### **AVAILABLE SPRING 2023**





# 79253 ADDVIS POLO CLASS 1





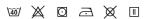
169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

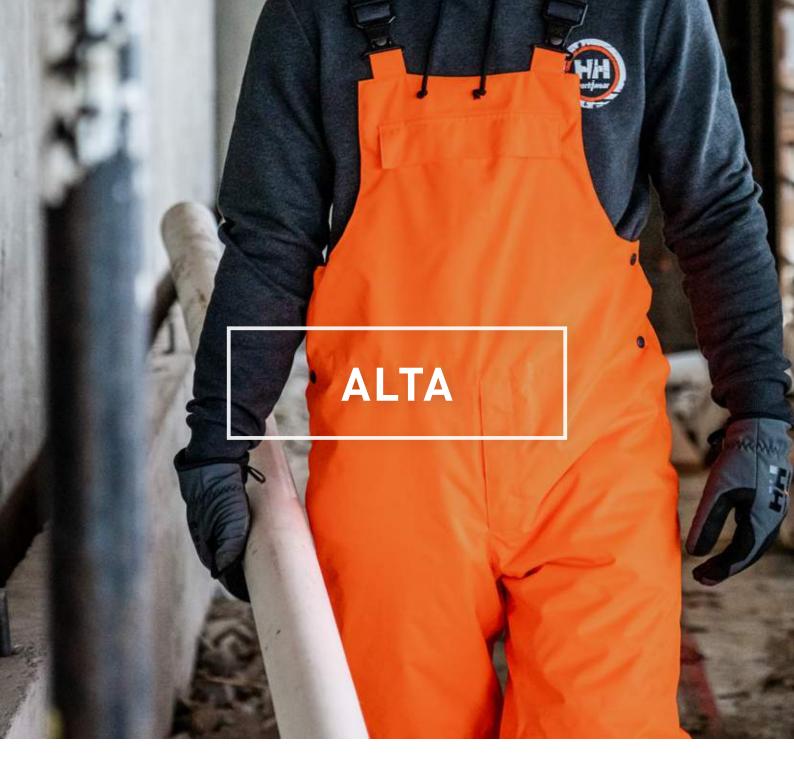
### SIZES

XS-5XL

Main fabrics: 100 % Polyester -  $140g/m^2$ 

- EN ISO 20471:2013 Class 1
   EN 13758-2:2003+A1:2006: UPF 40+
   4-way stretch fabric
   Buttoned front placket





# 70265 ALTA RAIN COAT





360 YELLOW SIZES XS-4XL









FABRIC

Main fabric: 100% Polyester - 170g/m² , PU coating

- EN ISO 20471:2013 Class 3
   EN 343:2019 Class 4,1
   Packable hood in collar
   Adjustable hood with drawcord
   2-way YKK® zipper at front
   Ventilation opening in back
   Adjustable cuff with snap buttons
   Center back length size L: 122 cm

# 70260 ALTA RAIN JACKET









### COLORS

260 ORANGE, 360 YELLOW

### SIZES

XS-4XL

#### **FABRIC**

Main fabric: 100% Polyester - 170g/m², PU coating

- EN ISO 20471:2013 Class 3
   EN 343:2019 Class 4,1
   Packable hood in collar
   Adjustable hood with drawcord
   Adjustable cuff with snap buttons
   Adjustable hem with drawcord



360

260

# 70570 ALTA RAIN BIB









### COLORS

260 ORANGE, 360 YELLOW

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 170g/m², PU coating

- EN ISO 20471:2013 Class 2
   EN 343:2019 Class 4,1
   Adjustable elastic suspenders
   Inner chest pocket with zipper
   Double layer fabric at knees
   Knee high boot YKK® zipper



# 400 X X X X

# 70460 ALTA RAIN PANT









260 ORANGE, 360 YELLOW

# SIZES

XS-4XL

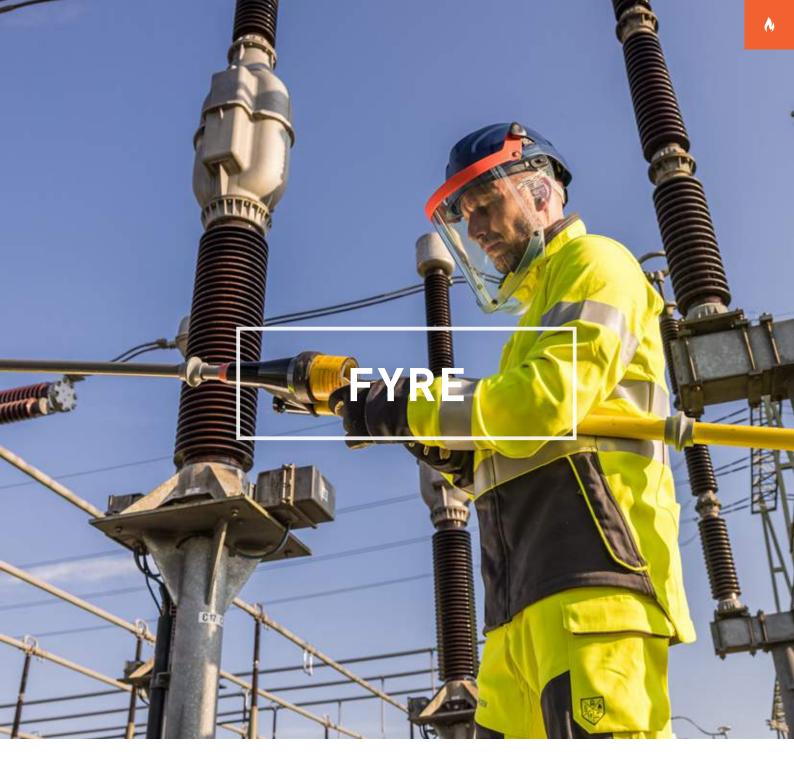
Main fabric: 100% Polyester - 170g/m², PU coating

- EN ISO 20471:2013 Class 2
   EN 343:2019 Class 4,1
   Elastic at waist
   Adjustable hem with snap button closure













77249 FYRE JACKET

















COLORS

369 YELLOW/EBONY

SIZES

XS-4XL

Main fabric: 45% Modacrylic, 33% Cotton, 18% Polyamide, 3% Elastane, 1% Other Fibres - 310g/m²

- EN ISO 2047:2013 Class 2
  IEC 61482-2:2018 APC 1, EBT 9 cal/cm2 in combination with 77449, 77450, 77451, 77452
  EN 11611:2015 Class 1, A1
  EN 11611:2015 Class 1, A1
  EN 1149-5:2018
  EN 13034:2005+A1:2009 TYPE PB (6)
  2-way stretch fabric
  No shoulder seams
  Radio loop
  YKK® front zipper with chin protector
  Chest pocket with YKK® zipper
  Napoleon pocket, no need to open the jacket to access
  Hand pockets with YKK® zipper
  Articulated sleeves for optimal mobility
  Adjustable cuffs
  Adjustable hem with elastic drawcord inside hand pocket
  ID card loop
  Extended back for improved comfort





# 77452 FYRE CONSTRUCTION PANT CLASS 2



SIZES

**FABRIC** 



Main fabric: 45% Modacrylic, 33% Cotton, 18% Polyamide, 3% Elastane, 1% Other

369 YELLOW/EBONY

C44-C68, D88-D124

Fibres - 310g/m²









- EN ISO 20471:2013 Class 2 IEC 61482-2:2018 APC 1, EBT 9 cal/cm2 in combination with
  - EN 11612:2015 A1 B1 C1 F1
- EN 1149-5:2018

- EN 1149-5:2018
  2-way stretch fabric
  Hanging pockets with double lined bottom
  Broad center back belt loop for extra stability and strength
  Gusset in crotch for freedom of movement
  Thigh pocket with fastener closure and several compartments
- ID card loop

- Ruler pocket
  Articulated knees for optimal mobility
  Knee Pad pockets accessible from the inside
  Knee Pad position can be adjusted by 5cm for optimal mobility
  Possibility to increase leg length by 5cm

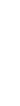


### 77450 FYRE CONSTRUCTION PANT CLASS 1

















### COLORS

369 YELLOW/EBONY

#### SIZES

C44-C68, D88-D124

### FABRIC

Main fabric: 45% Modacrylic, 33% Cotton, 18% Polyamide, 3% Elastane, 1% Other Fibres - 310g/m<sup>2</sup>

- EN ISO 20471:2013 Class 1 IEC 61482-2:2018 APC 1, EBT 9 cal/cm2 in combination with 77249
- EN 11612:2015 A1 B1 C1 F1 EN 1149-5:2018

- 2-way stretch fabric
  Hanging pockets with double lined bottom
  Broad center back belt loop for extra stability and strength
  Gusset in crotch for freedom of movement
  Thigh pocket with fastener closure and several compartments
- ID card loop

- Ruler pocket
  Articulated knees for optimal mobility
  Knee Pad pockets accessible from the inside
  Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm

# 



# 77451 FYRE WORK PANT CLASS 2





















### COLORS

369 YELLOW/EBONY

### SIZES

C44-C68, D88-D124

Main fabric: 45% Modacrylic, 33% Cotton, 18% Polyamide, 3% Elastane, 1% Other Fibres - 310g/m<sup>2</sup>

- EN ISO 20471:2013 Class 2 IEC 61482-2:2018 APC 1, EBT 9 cal/cm2 in combination with

- 77249

  EN 11612:2015 A1 B1 C1 F1

  EN 11611:2015 Class 1, A1

  EN 1149-5:2018

  2-way stretch fabric

  Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
  Thigh pocket with fastener closure and several compartments
  ID card loop

- Ruler pocket
  Articulated knees for optimal mobility
  Knee Pad pockets accessible from the inside
  Knee Pad position can be adjusted by 5cm for optimal mobility
  Possibility to increase leg length by 5cm







# 77449 FYRE WORK PANT CLASS 1



















COLORS

369 YELLOW/EBONY

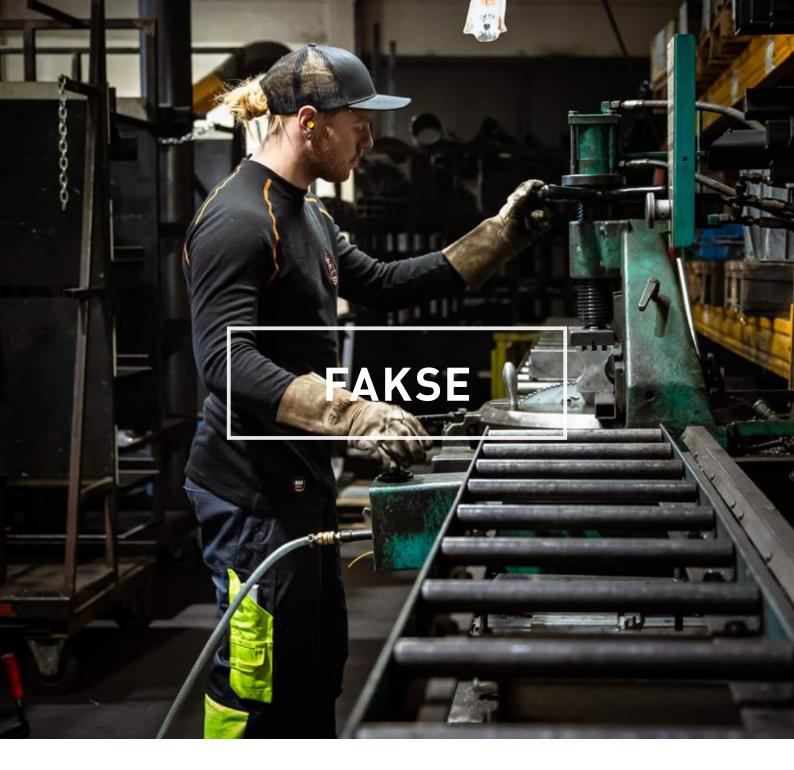
### SIZES

C44-C68, D88-D124

#### **FABRIC**

Main fabric: 45% Modacrylic, 33% Cotton, 18% Polyamide, 3% Elastane, 1% Other Fibres - 310g/m²

- EN ISO 20471:2013 Class 1
  IEC 61482-2:2018 APC 1, EBT 9 cal/cm2 in combination with 77249
  EN 11611:2015 A1 B1 C1 F1
  EN 11611:2015 Class 1, A1
  EN 1149-5:2018
  2-way stretch fabric
  Broad center back belt loop for extra stability and strength
  Gusset in crotch for freedom of movement
  Thigh pocket with fastener closure and several compartments
  ID card loop
  Ruler pocket
  Articulated knees for optimal mobility
  Knee Pad pockets accessible from the inside
  Knee Pad position can be adjusted by 5cm for optimal mobility
  Possibility to increase leg length by 5cm



# 75076 FAKSE CREW NECK











SIZES

XS-4XL

990 BLACK

Main fabric: 48,5% Wool, 48,5% Viscose, 3% Antistatic - 170g/m²

- EN ISO 11612:2015 A1 B1 C1 IEC 61482-2:2009 Class 1 (4kA) EN 1149-5:2018 Flatlock seams for extra comfort



# 75075 FAKSE SHIRT







SIZES XS-4XL

**FABRIC** 

Main fabric: 48,5% Wool, 48,5% Viscose, 3% Antistatic - 170g/m²

- EN ISO 11612:2015 A1 B1 C1
  IEC 61482-2:2009 Class 1 (4kA)
  EN 1149-5:2018
  Flatlock seams for extra comfort



990



# 75475 FAKSE PANT







990 BLACK

SIZES XS-4XL

FABRIC

Main fabric: 48,5% Wool, 48,5% Viscose, 3% Antistatic - 170g/m²

- EN ISO 11612:2015 A1 B1 C1
   IEC 61482-2:2009 Class 1 (4kA)
   EN 1149-5:2018
   Elastic in waist for perfect fit and freedom of movement
   Flatlock seams for extra comfort



# 

# 79871 FAKSE LONG NECK









SIZES STD

Main fabric: 48,5% Wool, 48,5% Viscose, 3% Antistatic - 170g/m²



- EN ISO 11612:2015 A1 B1 C1
   IEC 61482-2:2009 Class 1 (4kA)
   EN 1149-5:2018
   Flatlock seams for extra comfort





# 79872 FAKSE BALACLAVA









SIZES STD

**FABRIC** 

Main fabric: 48,5% Wool, 48,5% Viscose, 3% Antistatic - 170g/m²

- EN ISO 11612:2015 A1 B1 C1
  IEC 61482-2:2009 Class 1 (4kA)
  EN 1149-5:2018
  Flatlock seams for extra comfort



# 70030 HORTEN JACKET



COLORS 200 FLUOR ORANGE

SIZES XS-4XL

FABRIC

Main fabric: 100% Polyester - 410g/m² , PVC coated

- EN 343:2019 Class 3,1
   EN 14116:2015 INDEX 1
   100% Waterproof fabric and construction
   Flame retardant
   Oil resistant



200

# 70530 HORTEN BIB



COLORS 200 FLUOR ORANGE

SIZES XS-4XL

Main fabric: 100% Polyester - 410g/m², PVC

coated

- EN 343:2019 Class 3,1
   EN 14116:2015 INDEX 1
   100% Waterproof fabric and construction
   Flame retardant
   Oil resistant





200







480

990

# 70283 STORM RAIN JACKET





### COLORS

299 DARK ORANGE / BLACK, 480 ARMY GREEN, 990 BLACK

### SIZES

XS-4XL

Main fabric: 100% PVC on 100% Polyester knit - 310g/m²

- EN 343:2003+A1:2007 Class 3,1
  Adjustable hood with elastic drawcord and fastener
  No shoulder seams
  Double main fabric front flap
  YKK® front zipper
  Napoleon pocket with YKK® zipper and hole for head phones
  Inside stash pocket
  Neoprene cuffs





# 70583 STORM RAIN BIB





### COLORS

299 DARK ORANGE / BLACK, 480 ARMY GREEN, 990 BLACK

### SIZES

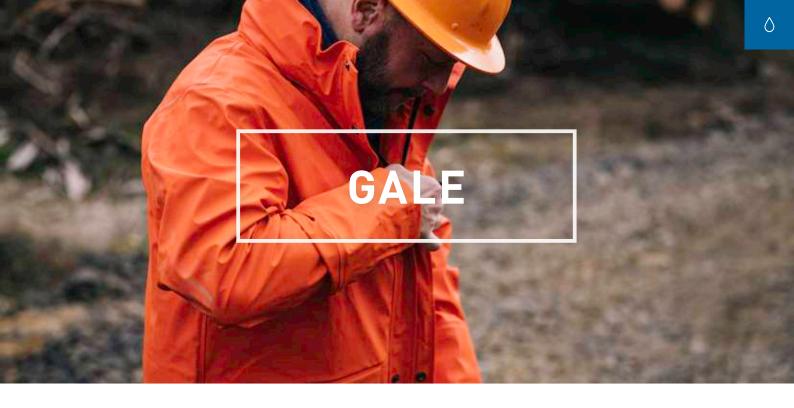
XS-4XL

Main fabric: 100% PVC on 100% Polyester knit - 310g/m²

- EN 343:2003+A1:2007 Class 3,1
   Elastic suspenders
   Inner chest pocket with YKK® zipper
   Adjustable waist with snap button closure









480

290

990

590

# 70282 GALE RAIN JACKET





### COLORS

290 DARK ORANGE, 480 ARMY GREEN, 590 NAVY, 990 BLACK

### SIZES

XS-4XL

Main fabric: 100% PU on 100% Polyester knit - 240g/m²

- EN 343:2019 Class 4,1
  Packable hood in collar
  Adjustable hood with elastic drawcord
  Double main fabric front flap
  Napoleon pocket with YKK® zipper and hole for head phones
  Hand pockets
  Neoprene cuffs
  Adjustable hem with elastic drawcord
  Extended back for improved comfort





# 70485 GALE RAIN PANT



# COLORS

290 DARK ORANGE, 480 ARMY GREEN, 590 NAVY, 990 BLACK

### SIZES

XS-4XL

Main fabric: 100% PU on 100% Polyester knit - 240g/m²

- EN 343:2019 Class 4,1
- Adjustable waistAdjustable bottom leg with snap buttons



# 70582 GALE RAIN BIB





### COLORS

290 DARK ORANGE, 480 ARMY GREEN, 590 NAVY, 990 BLACK

### SIZES

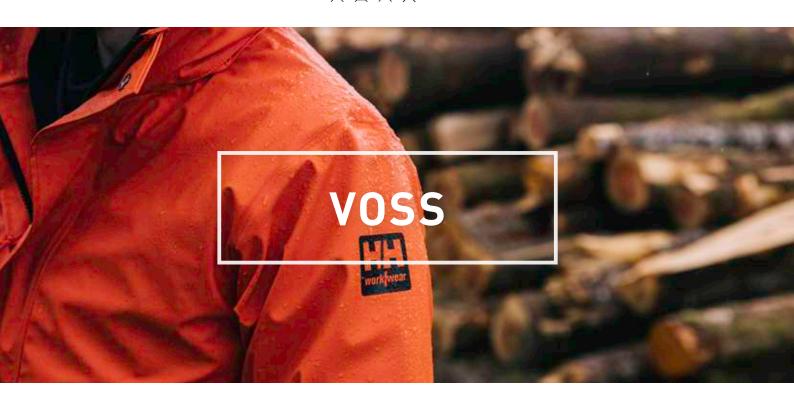
XS-4XL

### FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240g/m²

- Elastic suspenders
  Inner chest pocket with YKK® zipper
  Adjustable waist with snap button closure
  Adjustable bottom leg with snap buttons

400 X X X X



# 70186 VOSS RAIN COAT







SIZES XS-4XL

Main fabric: 100% Polyester - 170g/m², PU coated

- EN 343:2003+A1:2007 Class 3,1
   Packable hood in collar
   Adjustable hood with drawcord
   Adjustable cuff with snap buttons
   Center back length size L: 118 cm
   Reflective details



990

# 70180 VOSS RAIN JACKET







COLORS 290 DARK ORANGE, 310 LIGHT YELLOW, 490 DARK GREEN, 530 RACER BLUE, 590 NAVY, 990 BLACK

# SIZES

XS-4XL

#### **FABRIC**

Main fabric: 100% Polyester - 170g/m², PU coated

- EN 343:2003+A1:2007 Class 3,1
   Packable hood in collar
   Adjustable hood with drawcord
   Adjustable cuff with snap buttons
   Adjustable hem with drawcord
   Reflective details





# 70480 VOSS RAIN PANT



### COLORS

290 DARK ORANGE, 310 LIGHT YELLOW, 490 DARK GREEN, 590 NAVY, 990 BLACK

#### SIZES

XS-4XL

Main fabric: 100% Polyester -  $170g/m^2$ , PU coated

- EN 343:2003+A1:2007 Class 3,1
   Elastic at waist
   Adjustable bottom leg with snap buttons
   Reflective details



590

530

990



# 70129 MANDAL JACKET



### COLORS

290 DARK ORANGE, 310 LIGHT YELLOW, 480 ARMY GREEN, 590 CLASSIC NAVY

### SIZES

S-4XL

Main fabric: 100% Polyester  $410g/m^2$ , PVC coated

- Adjustable hood with drawcord
  Two hand pockets
  Adjustable cuff with snap buttons

# 70529 MANDAL BIB



### COLORS

290 DARK ORANGE, 310 LIGHT YELLOW, 480 ARMY GREEN, 590 CLASSIC NAVY

### SIZES

S-4XL

Main fabric: 100% Polyester  $410g/m^2$ , PVC coated

- Adjustable elastic suspenders
  Inner chest pocket with zipper
  Adjustable waist with snap buttons

W X X X

# 70429 MANDAL PANT



COLORS 310 LIGHT YELLOW, 480 ARMY GREEN

# SIZES

S-4XL

### FABRIC

Main fabric: 100% Polyester  $410g/m^2$ , PVC coated

- Elastic at waist
   Adjustable hem with snap button closure



# 79816 SVOLVÆR SOU'WESTER



### COLORS

310 LIGHT YELLOW

### SIZES

S/55-56-2XL/63-64

### FABRIC

Main fabric: 100% Polyester -  $410g/m^2$  - PUcoated

- LiningEar flapsChin strap



# 76201 BERG JACKET

979

130

990

#### COLORS

130 HH RED/BLACK, 979 BLACK/DARK GREY, 990 BLACK

### SIZES

S-4XL

### FABRIC

Main fabric: 100% Polyester - 197g/m² Insulation: 100% Polyester - 160g/m² in body,

120g/m² in sleeves

- Detachable hood
- Brushed polyester inside collar
   No shoulder seams
   Chin guard

- ID Card loop
   Reflective details

# W X X X X

### 76211 BERGHOLM JACKET



590

990

### COLORS

590 NAVY, 990 BLACK

# SIZES

XS-3XL

#### FABRIC

Main fabric: 100% Polyester - 197g/m² Insulation: 100% Polyester -350g/m² in body

and 80g/m² in sleeves

- Two chest pockets with zippers
  Sleeve pocket with zipper
  Two pockets at front with push buttons
  ID Card loop





# 71613 LEKNES SUIT







### COLORS

993 BLACK /YELLOW, 999 BLACK/EBONY

### SIZES

C38-C64

Main fabric: 100% Polyamide

- EN 343:2003+A1:2007 Class 3,1
   EN 342:2004 Icler 0,381 m²K/W[B](2,5 clo)
   EN 342:2004 air permeability Class 2
   Helly Tech® Performance
   Detachable hood, helmet compatible

- Detachable hood, helmet compatible
  Belt in waist
  Fully taped construction
  Brushed polyester inside collar and hand pockets
  Storm flap with two way zipper and Velcro closure
  Two hand pockets with zipper closure and possibility to entering inside the garment
  Napoleon pocket
  Chest pocket
  Zip ventilation under arms
  Broad belt tunnel at back for extra strength and stability
  ID loop
  Elastic in waist
  Boot zipper with storm flap and Velcro closure
  Reflective details at shoulders
  Extended/elastic cuffs with Velcro adjustment
  Zipper for entry inside garment for logo applications.

- Zipper for entry inside garment for logo applications.









# 72183 HERITAGE PILE HOODIE





### COLORS

290 DARK ORANGE, 460 GREEN, 590 NAVY, 990 BLACK

#### SIZES

XS-4XL

Main fabric: 100% Recycled Polyester -410g/m<sup>2</sup>

- EN 14058:2017 Class 2
   100% Recycled fabric
   Adjustable hood with drawcord
   YKK® front zipper
   Elastic cuffs with thumbholes
   Hand pockets with YKK® zipper







# 72180 HERITAGE PILE JACKET





290 DARK ORANGE, 460 GREEN, 590 NAVY, 990 BLACK

### SIZES

XS-4XL

Main fabric: 100% Recycled Polyester -410g/m<sup>2</sup>

- EN 14058:2017 Class 2
   100% Recycled fabric
   YKK® front zipper
   Elastic cuffs with thumbholes
   Hand pockets with YKK® zipper

# 

### **AVAILABLE FALL 2023**



# 72187 HERITAGE PILE VEST





COLORS 590 NAVY, 990 BLACK

### SIZES

XS-4XL

Main fabric: 100% Recycled Polyester -410g/m<sup>2</sup>

- EN 14058:2017 Class 2
   100% Recycled fabric
   YKK® front zipper
   Hand pockets with YKK® zipper



# 72181 HERITAGE PILE PANT





COLORS 590 NAVY

SIZES XS-4XL

**FABRIC** Main fabric: 100% Recycled Polyester - 410g/

- EN 14058:2017 Class 2 100% Recycled fabric Elastic waist Ribbed bottom hem



# 72182 HERITAGE PILE ONE PIECE







590 NAVY

SIZES XS-4XL

FABRIC

Main fabric: 100% Recycled Polyester -410g/m<sup>2</sup>

- EN 14058:2017 Class 2
   100% Recycled fabric
   2-way YKK® zipper at front
   Elastic cuffs with thumbholes
   Elastic waist
   Ribbed bottom hem





# 72111 HAY RIVER JACKET





590

530

990

EN 140EN

### COLORS

530 RACER BLUE, 590 NAVY, 990 BLACK

### SIZES

XS-4XL

Main fabric: 100% Polyester - 314g/m²

- EN 14058:2017 Class 1
   Polartec® Recycled fleece
   Double layer fabric in collar
   YKK® front zipper with chin protector
   Hand pockets with YKK® zipper
   Hand pockets with brushed lining
   Flatlock seams for extra comfort
   Adjustable hem with elastic drawcord









# 75109 HH LIFA HALF ZIP



590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polypropylene - 125g/m²

- HH®Lifa
  YKK® front half zip with back placket and chin protector
  No shoulder seams
  No side seams
  Flatlock seams for extra comfort

W X X X X





990 590

# 75105 HH LIFA CREWNECK



COLORS

590 NAVY, 990 BLACK

SIZES

XS-4XL

Main fabric: 100% Polypropylene - 125g/m²

- HH®Lifa
  No shoulder seams
  No side seams
  Flatlock seams for extra comfort





COLORS 990 BLACK

SIZES XS-4XL

FABRIC

Main fabric: 100% Polypropylene - 125g/m²

- HH®Lifa
  No shoulder seams
  No side seams
  Flatlock seams for extra comfort



990



# 75505 HH LIFA PANT



590 NAVY, 990 BLACK

SIZES XS-4XL

FABRIC

Main fabric: 100% Polypropylene - 125g/m²

- HH®Lifa
  Elastic in waist for perfect fit and freedom of movement
  Gusset at crotch
  Flatlock seams for extra comfort







CC. 991 AVAILABLE FALL 2023



# 75117 HH LIFA ACTIVE CREWNECK



COLORS

990 BLACK/991 BLACK

SIZES XS-4XL

FABRIC Main fabric 990: 65% Polyester, 35%

Polypropylene - 130g/m²

Main fabric 991: 66% Recycled Polyester, 34% Polypropylene - 130g/m²

- EN 13758-2:2003+A1:2006: UPF 40+

- Lifa® Active technology
   No shoulder seams
   No side seams
   Flatlock seams for extra comfort

990



### CC. 991 AVAILABLE FALL 2023



# 75116 HH LIFA ACTIVE T-SHIRT



### COLORS

990 BLACK/991 BLACK

SIZES

XS-4XL

Main fabric 990: 65% Polyester, 35% Polypropylene - 130g/m²

Main fabric 991: 66% Recycled Polyester,
34% Polypropylene - 130g/m²

- EN 13758-2:2003+A1:2006: UPF 40+
   Lifa® Active technology
   No shoulder seams
   No side seams
   Flatlock seams for extra comfort





# 592 590 469 999 990 939 930

# 75107 HH LIFA MERINO HALF ZIP

# lifa' YKK

469 GREEN/EBONY, 590 NAVY, 592 NAVY/ DARK ORANGE, 595 NAVY/STONE BLUE, 930 GREY MELANGE, 939 GREY MELANGE/ BLACK, 990 BLACK, 999 BLACK/EBONY

### SIZES

XS-4XL

#### **FABRIC**

Main fabric: 57%Merino, 43% Polypropylene - 215g/m²

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- Lifa® Stay Warm Technology
  Lifa® Merino
  YKK® front half zip with back placket and chin protector
  No shoulder seams

- No side seams
   Flatlock seams for extra comfort



# 592 590 481 469

930

990

# 75106 HH LIFA MERINO CREWNECK

# lifaÿ

# COLORS

469 GREEN/EBONY, 481 CAMO, 590 NAVY, 592 NAVY/DARK ORANGE, 595 NAVY/STONE BLUE, 930 GREY MELANGE, 990 BLACK, 999 BLACK/EBONY

### SIZES

XS-4XL

### **FABRIC**

Main fabric: 57% Merino, 43% Polypropylene, 215g/m<sup>2</sup>

- Lifa® Stay Warm Technology
  Lifa® Merino
  No shoulder seams
  No side seams
  Flatlock seams for extra comfort









### COLORS

469 GREEN/EBONY, 481 CAMO, 590 NAVY, 595 NAVY/STONE BLUE, 930 GREY MELANGE, 990 BLACK

# SIZES

XS-4XL

#### **FABRIC**

Main fabric: 57% Merino, 43% Polypropylene - 215g/m²

- Lifa® Stay Warm Technology
  Lifa® Merino
  Elastic in waist for perfect fit and freedom of movement
  Gusset at crotch
  Flatlock seams for extra comfort



# 79705 HH LIFA MERINO BEANIE



558

481

930

930

481 CAMO, 558 STONE BLUE, 930 GREY MELANGE, 990 BLACK

#### SIZES

STD

Main fabric: 57% Merino, 43% Polypropylene - 215g/m²

- Lifa® Stay Warm Technology
  Lifa® Merino
  Double main fabric
  Flatlock seams for extra comfort



#### 990 930 558 481 460

# 79706 HH LIFA MERINO NECK

### COLORS

460 GREEN, 481 CAMO, 558 STONE BLUE, 930 GREY MELANGE, 990 BLACK

### SIZES

STD

Main fabric: 57% Merino, 43% Polypropylene - 215g/m²

- Lifa® Stay Warm Technology
  Lifa® Merino
  Flatlock seams for extra comfort

# 79707 HH LIFA MERINO BALACLAVA



COLORS 990 BLACK

SIZES STD

**FABRIC** 

Main fabric: 57%Merino, 43% Polypropylene - 215g/m²

- Lifa® Stay Warm Technology
  Lifa® Merino
  Flatlock seams for extra comfort

# 79365 HH LIFA MERINO PRO BALACLAVA



COLORS 990 BLACK

SIZES STD

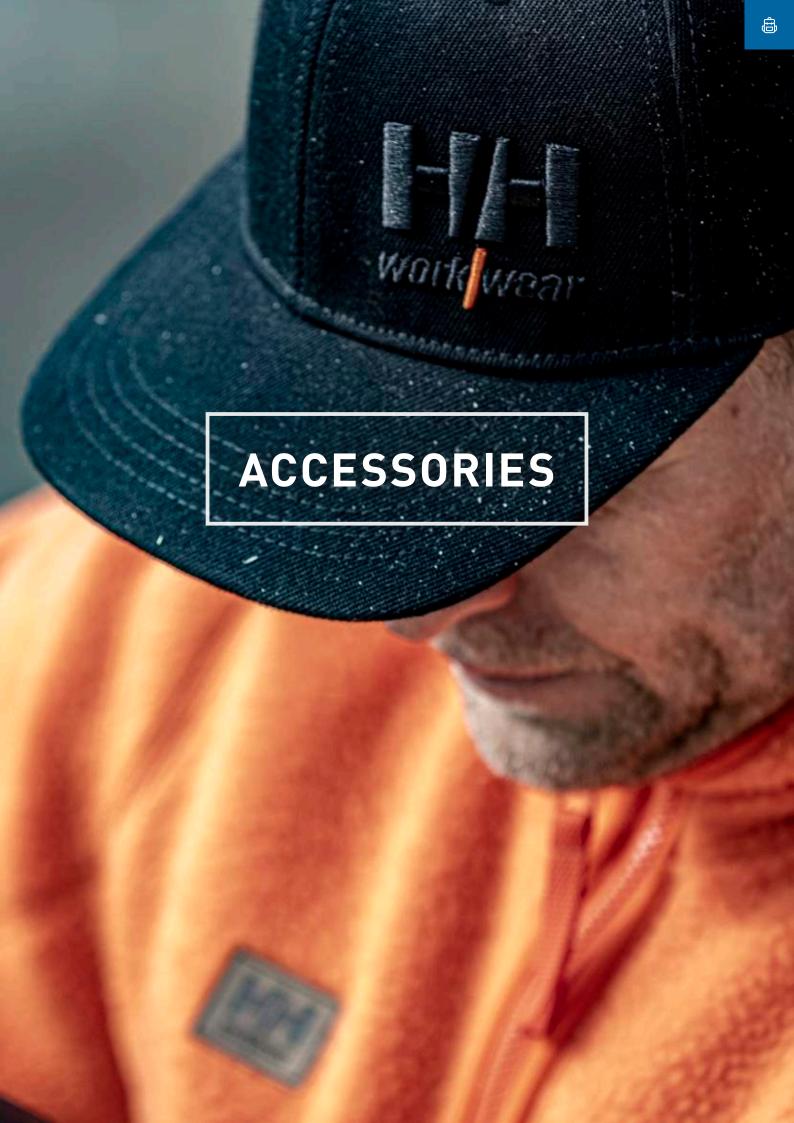
FABRIC

Main fabric: 57% Merino, 43% Polypropylene - 215g/m²

Secondary Main fabric: 100% Polyamide -270g/m²

- Lifa® Stay Warm Technology
  Lifa® Merino
  Mesh ventilation for added breathability
  Flatlock seams for extra comfort







# 79802 KENSINGTON CAP



Main fabric: 100% Cotton

780 SAND, 440 OLIVE NIGHT, 590 NAVY, 481 CAMO, 990 BLACK, 991 BLACK

SIZES STD

- Full crown constructionSnap backOne size fits most



# 79806 KENSINGTON FLAT BRIM



990 BLACK, 992 BLACK/DARK ORANGE

SIZES STD

Main fabric: 100% Cotton

- Flat brim
- Full crown construction
   One size fits most





# 79805 KENSINGTON FLAT TRUCKER

### COLORS

990 BLACK

# SIZES

# STD FABRIC

Main fabric: 100% Cotton

- Trucker
  Full crown construction
  One size fits most



990

# 79821 OXFORD TRAPPER CAP

### COLORS

990 BLACK

#### SIZES S/M-L/XL

# FABRIC

Main fabric: 100% Cotton, 100% Polyeste

- 5 panel cap
   Weather resistant main fabric
   Soft pile located on button down ear flaps for added warmth



# 79811 CLASSIC LOGO CUFF BEANIE

# COLORS

481 ARMY GREEN, 591 NAVY, 931 GREY MELANGE, 991 BLACK , 291 DARK ORANGE

# SIZES

STD

Main fabric: 99% Recycled Polyester, 1% Elastane

- Knitted beanie
   HH Workwear logo

# 79812 CLASSIC WOOL CUFF BEANIE

971

591

- COLORS
- 591 NAVY, 971 DARK GREY, 991 BLACK

#### SIZES STD

### **FABRIC**

- Main fabric: 80% Lambswool 20% Nylon Lining: 100% Polyester
- Knitted wool beanie
   Fleece headband for extra warmth
   HH Workwear logo

# **₩** X ∃ X X

# 79882 CLASSIC CUFF BEANIE



991

COLORS 991 BLACK

SIZES STD

FABRIC

Main fabric: 99% Recycled Polyester, 1% Elastane

- Knitted beanie
   Tonal logos

### **NEW COLOR AVAILABLE FALL 2023**

990

970

670

590

980

# 79883 CLASSIC REVERSIBLE BEANIE

980 EBONY/ALERT RED, 590 NAVY/STONE BLUE, 670 PINK/BLACK, 970 DARK GREY/ ORANGE, 990 BLACK/YELLOW

# SIZES

STD

### FABRIC

 $\textbf{Main fabric: } 95\% \ \mathsf{Recycled Polyester, } 4\%$ 

Polyamide, 1% Elastane

• Reversible knitted beanie • HH Workwear logo



# 79830 CLASSIC LOGO BEANIE

### COLORS

971 DARKGREY, 991 BLACK

# Knitted beanie HH Workwear logo



SIZES STD

#### **FABRIC**

Main fabric: 99% Recycled Polyester, 1% Elastane

971

# 79705 HH LIFA MERINO BEANIE

481 CAMO, 558 STONE BLUE, 930 GREY MELANGE, 990 BLACK

### SIZES

STD

Main fabric: 57% Merino, 43% Polypropylene - 215g/m²

- Lifa® Stay Warm Technology
  Lifa® Merino
  Double main fabric
  Flatlock seams for extra comfort



930 558 481

# ₩ X X E

# 79706 HH LIFA MERINO NECK

990 930 558 481

# COLORS

460 GREEN, 481 CAMO, 558 STONE BLUE, 930 GREY MELANGE, 990 BLACK

### SIZES

STD

Main fabric: 57%Merino, 43% Polypropylene - 215g/m²

- Lifa® Stay Warm Technology
   Lifa® Merino
   Flatlock seams for extra comfort

# 79707 HH LIFA MERINO BALACLAVA



COLORS 990 BLACK

SIZES STD

**FABRIC** 

Main fabric: 57%Merino, 43% Polypropylene - 215g/m²

- Lifa® Stay Warm Technology
  Lifa® Merino
  Flatlock seams for extra comfort

# 79365 HH LIFA MERINO PRO BALACLAVA



COLORS 990 BLACK

SIZES STD

FABRIC

Main fabric: 57% Merino, 43% Polypropylene - 215g/m²

Secondary Main fabric: 100% Polyamide -270g/m²

- Lifa® Stay Warm Technology
  Lifa® Merino
  Mesh ventilation for added breathability
  Flatlock seams for extra comfort

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COLORS 990 BLACK

SIZES STD

Main fabric: 100% Recycled Polyester -159g/m²

- Polartec® Recycled fleece
   Flatlock seams for extra comfort
   Double layer fabric





# 79876 OXFORD LIGHT FLEECE NECK



COLORS

990 BLACK

Polartec® Recycled fleece
 Flatlock seams for extra comfort



**FABRIC** Main fabric: 100% Recycled Polyester -159g/m<sup>2</sup>

990



# 79641 MAGNI WINTER SOCK



COLORS

990 BLACK

SIZES

36-38, 39-42, 43-46

Main fabric: 51% polyester, 47% polyamide, 2% elastane

- Primaloft® fiber
- rimaout® fiber
   Protected heel with nylon
   Protected pre-heel & pre-toe with Nano glide
   Flex cones in pre-toe area
   Shinbone cushion protector
   Ankle flex



# 79643 CHELSEA EVOLUTION WINTER SOCK



990

COLORS 990 BLACK

SIZES

36-38, 39-42, 43-46

**FABRIC** 

Main fabric: 39% Polyamide, 37% Polypropylene, 22% Wool, 2% Elastane

- $\bullet\,$  Lifa® fibers in heel & toe for added durability and moisture
- transportation

  Mesh ventilation for added breathability

  Ankle flex



# 79645 OXFORD WINTER SOCK



COLORS 990 BLACK

SIZES

36-38, 39-42, 43-46

FABRIC

Main fabric: 34% polyamide, 32% Merino wool, 32% acrylic, 2% elastane

- Full terry leg to keep warmth
   Polyamide fiber in heel & toe for added durability
   Ankle flex



# 79640 KENSINGTON SUMMER SOCK



COLORS 990 BLACK

SIZES

36-38, 39-42, 43-46

Main fabric: 69% polyamide, 29% polypropylene, 2% elastane

 Protected pre-heel & pre-toe with Nano glide Mesh ventilation for added breathability Ankle flex



# 79642 CHELSEA EVOLUTION SUMMER SOCK



COLORS

990 BLACK

SIZES

36-38, 39-42, 43-46

**FABRIC** 

Main fabric: 62% polypropylene, 36% polyamide, 2% elastane

- Lifa fibers in heel/toe for added durability & moisture
- transportation
   Mesh ventilation for added breathability
   Ankle flex



# 79644 OXFORD SUMMER SOCK



COLORS

990 BLACK

SIZES

36-38, 39-42, 43-46

FABRIC

Main fabric: 98% polyamide, 2% elastane

- Polyamide fiber in heel & toe for added durability
   Mesh ventilation for added breathability
   Ankle flex



# 79646 MANCHESTER SOCK 3-PACK



COLORS

990 BLACK

SIZES

36-38, 39-42, 43-46

Main fabric: 71% cotton, 26% polyamide, 3% elastane

- Mesh ventilation for added breathability
   Ankle flex





#### 79579 **KENSINGTON TROLLEY 95L**

### YKK

COLORS 990 BLACK

SIZES STD

FABRIC

Main fabric: 100% Polyester - 466g/m²

- 1-stage telescoping anodized aluminum handle
   One front pockets for easy organization
   1 main compartment with elastic straps
   3 separated internal compartments
   Large 84mm wheels roll smoothly and easily over uneven terrain
   Wheels are easily replaceable with standard in-line skate wheels
   Grab handles on top/side/bottom
   ID card pocket
   95L [fully expanded]
   Height 77cm Width 42cm Depth 40.5cm
   4.47 kg



# 79578 KENSINGTON TROLLEY 45L

# YKK



SIZES STD

FABRIC

Main fabric: 100% Polyester - 466g/m<sup>2</sup>

- Carry-on compatible with most airlines
  2-stage telescoping anodized aluminum handle
  One front pockets for easy organization
  1 main compartment with elastic straps
  2 separated internal compartments
  Large 84mm wheels roll smoothly and easily over uneven terrain
  Wheels are easily replaceable with standard in-line skate wheels

- Wheels are easily replaceable with stawheels
  Grab handles on top/side/bottom
  ID card pocket
  45L (fully expanded)
  Height 55cm Width 38cm Depth 30cm
  2.85 kg





# **79572** HH DUFFEL BAG 50L





YKK

COLORS 299 DARK ORANGE, 481 CAMO, 590 NAVY, 990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% Polyvinyl - 550g/m²

- Water resistant fabric
  YKK® zippers
  Shoe compartment outside
  Padded tablet pockets inside
  First aid kit pocket
  Padded and adjustable shoulder straps
  Carry handle
  ID card pocket
  Length: 57 cm Width 30 cm

990 590 481







299

# **79574** HH DUFFEL BAG 90L

# YKK

# COLORS

990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% Polyvinyl - 550g/m²

- Water resistant fabric
  YKK® zippers
  Shoe compartment outside
  Padded tablet pockets inside
  First aid kit pocket
  Padded and adjustable shoulder straps
  Carry handle
  ID card pocket
  Length: 72.5 cm Width 36 cm

990





# **79573** HH DUFFEL BAG 70L





990 BLACK

SIZES STD

FABRIC

Main fabric: 100% Polyvinyl - 550g/m²

- Water resistant fabric

- Water resistant fabric
  YKK® zippers
  Shoe compartment outside
  Padded tablet pockets inside
  First aid kit pocket
  Padded and adjustable shoulder straps
  Carry handle
  ID card pocket
  Length: 63 cm Width 34 cm



990



# **79575** HH DUFFEL BAG 120L

# YKK

COLORS 990 BLACK

# SIZES

STD

**FABRIC** 

Main fabric: 100% Polyvinyl - 550g/m²

- Water resistant fabric
  YKK® zippers
  Shoe compartment outside
  Padded tablet pockets inside
  First aid kit pocket
  Padded and adjustable shoulder straps
  Carry handle
  ID card pocket
  Length: 76 cm Width 40 cm

990

# 79558 OFFSHORE BAG

### YKK

# COLORS

990 BLACK

SIZES STD

FABRIC

Main fabric: 100% Nylon

- Exact size allowed to fit in a helicopter Length: 60 cm Width 30 cm



990

# 79583 WORK DAY BACKPACK





990

# YKK

COLORS 990 BLACK

SIZES

STD

Main fabric: 98% Polyester, 2% PVC

- YKK® zippers

  Main compartment has a padded tablet pocket, one internal pocket and one water bottle pocket

  First aid kit pocket

  Dedicated padded Laptop compartment

  Two front pockets

  Two open side pockets

  Sternum strap

  Packable hip straps

  Carry-on compatible with most airlines

  Loops for tools

  D ring

  Grab handles on top

  27 L

  Length 53 cm Width 33 cm Depth 18 cm

  1.2 kg



# 79584 OXFORD BACKPACK 20L





# COLORS

YKK

590 NAVY, 990 BLACK

SIZES

STD

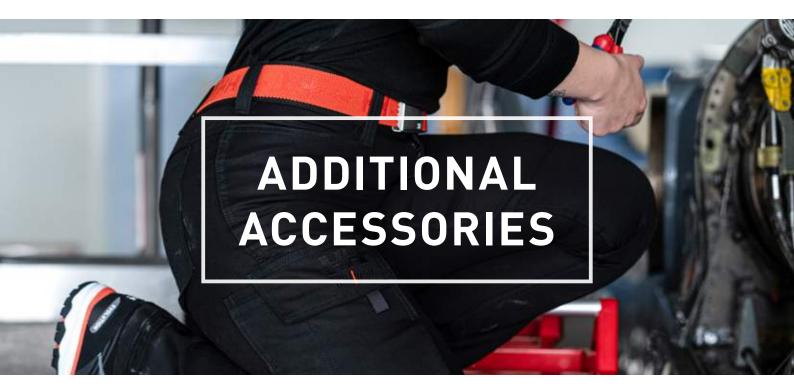
**FABRIC** 

Main fabric: 100% Polyester - 497g/m²

- · Laptop compartment

- Inside stash pockets
  Multiple pockets
  External pocket with key-hook
- ID card pocket
   Carry-on compatible with most airlines
   Grab handle on top

- 20 L
  Length 32cm
  Width 16cm
  Depth 45cm
  0.80 kg



# 79528 HH LOGO WEBBING BELT



430

290

290 DARK ORANGE, 360 YELLOW, 430 DARK LIME, 480 ARMY GREEN, 530 RACER BLUE, 990 BLACK

# SIZES

STD

### **FABRIC**

Main fabric: 96% Cotton, 4% Spandex Stretch Twill

- Full stretchBuckle with HH WW logoWidth: 3.8 cm



# **79525** HH BELT

COLORS 990 BLACK

SIZES STD

FABRIC Main fabric: Synthetic Knits • Length: 130 cm • Width: 3,5 cm



990

# 79527 WEB BELT WITH PLASTIC BUCKLE

COLORS 990 BLACK

SIZES STD

• Length: 130 cm • Width: 4 cm



990

# 79550 HH WW SUSPENDERS 2.0



COLORS 990 BLACK

SIZES STD

FABRIC

Main fabric: Synthetic Woven

- Adjustable suspenders
   Embossed Helly Hansen WW logo



# 79523 LOGO SUSPENDERS



COLORS 990 BLACK

SIZES STD

FABRIC

Main fabric: Synthetic Woven

- Adjustable
   Embossed Helly Hansen WW logo

# 79571 KNEEPAD XTRA PROTECTIVE



COLORS 990 BLACK

SIZES STD

FABRIC

100% Rubber Foam

- 240mm x 145mm x 16mm
  High wearing comfort during kneeling
  Airing through multi punched holes
  Can be left in the pants during washing

# 79570 KNEEPAD PERFORMANCE



COLORS 990 BLACK

SIZES STD

FABRIC 100% EVA

- 240mm x 160mm x 20mm Lightweight fabric

990

# 79569 KNEEPAD STANDARD



COLORS 990 BLACK

SIZES STD

FABRIC 100% PE foam • 240mm x 147mm x 20mm • Lightweight fabric

79501 ZIPPER PULLER KIT

# 360 950 919

COLORS
229 ALERT RED/EBONY, 299 DARK ORANGE/ EBONY, 360 HI VIS YELLOW, 558 STONE BLUE, 590 NAVY, 919 GREY FOG/EBONY, 950 EBONY, 999 BLACK/ORANGE

SIZES

STD

# 79539 HAMMER HOLDER HARD PLASTIC



COLORS 990 BLACK

SIZES STD

Attachable to hammer holder strap or hammer holder loop



# 79590 HAMMER HOLDER STRAP

COLORS 950 EBONY

SIZES STD Attachable to belt



950

# 79559 ID CARD HOLDER



990

COLORS 990 BLACK SIZES STD

 $\bullet\,$  Can be used with the Click-On.  $^{\text{TM}}$  System



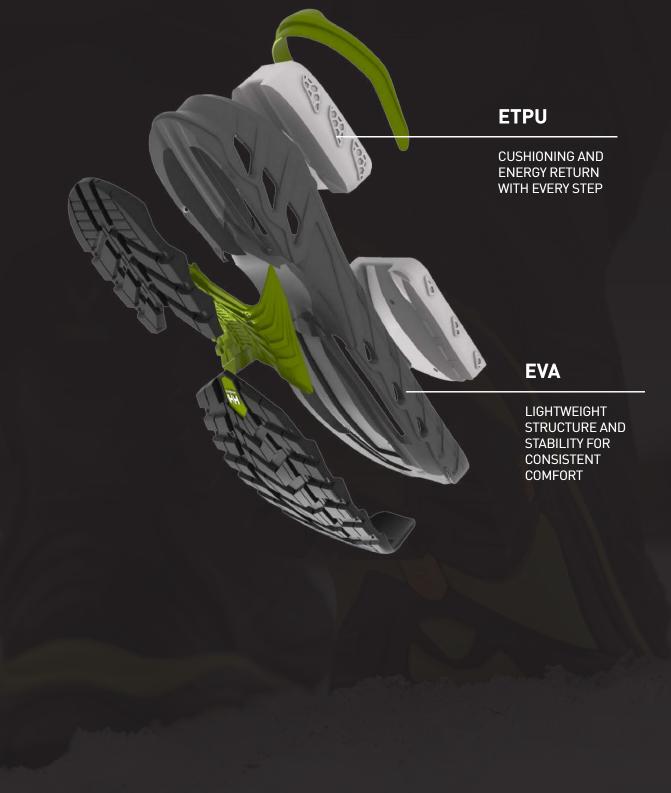
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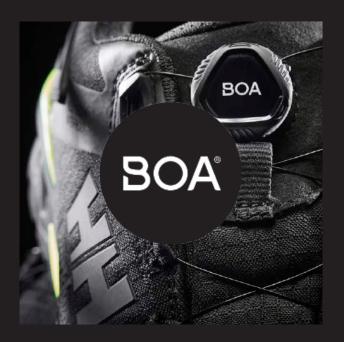
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# HH® DUAL-STRIDE ENERGY STABILITY PERFORMANCE

A combination of high performance materials that work together for optimal cushioning, stability and energy return





# **BOA®**

Dial in to fast, effortless, precision fit.

# **AGILITY AND SPEED**

The BOA® Fit System enables faster, more powerful directional changes through a seamless connection between equipment and body.

# **POWER AND PRECISION**

Power without compromising precision, the BOA® Fit System delivers more explosive action and unparalleled accuracy.

### **ENDURANCE AND HEALTH**

Go further, faster and stronger. The BOA® Fit System saves energy by improving circulation and efficiency.

# **DURABILITY AND QUALITY**

Engineered with high quality, durable materials, and rigorously field tested, the BOA® Fit System is guaranteed to perform in any environment.

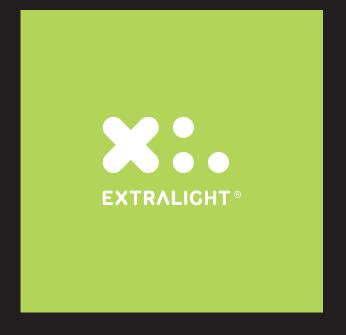


# **VIBRAM®**

Walk Safe, Work Safe, with Vibram® soles. Tested where it matters

For over 70 years, the unmistakeable yellow eight-sided brand, known across the globe, is the symbol of a company that is synonymous with quality, performance, safety, innovation and design. Vibram soles are designed to satisfy the specific requirements of protection at workplaces.

In our Magni Winterboot, we use Vibram FIRE & ICE compound that has been formulated for extreme applications while maintaining its performance values in a wide range of temperatures (from -20C to +250C).



# XL EXTRALIGHT®

Industrial plus compound

XL EXTRALIGHT  $\$  is a proprietary closed-cell EVA foam that is lightweight, oil resistant, resilient and cushioning.

Antistatic	✓	Abrasion Resistant	✓
Oil Resistant	✓	Tear Strength	<b>✓</b>
Slip Resistant	✓	Lightness	<b>√</b>
Non Marking	✓	Comfort	✓



# PRIMALOFT®

# The world's best down alternative

PrimaLoft® is a synthetic insulation technology, offering superior thermal properties with excellent water repellency. It is made up of ultra-fine fibers that form air pockets to trap heat inside. Additional feature of the ultra-fine fiber is super softness.



# YKK®

# Little parts. Big difference

Little parts, Big difference. High quality zippers for all purposes. YKK® is a Japanese company founded in 1934. Today, their products are sold globally and YKK® is reputed as the industry leader for quality and innovative zippers and closures.



# **CORDURA®**

# Durable. Versatile. Reliable

If It's Made With CORDURA® Fabric, It's Made To Last.
CORDURA® fabrics are the perfect combination of durability,
versatility and reliability. For more than 40 years, people who
love the outdoors have relied on CORDURA® fabrics to be as
rugged as they are.



# **ORTHOLITE**

OrthoLite $\@$  is the leading manufacturer and supplier of OEM and open-cell foam insole technologies for the world's leading footwear brands.

# **CE MARKING**

The main factor that distinguishes safety footwear and occupational footwear is whether or not the product is equipped with a toe cap. Safety footwear (with a toe cap) are tested and certified in accordance to EN ISO 20345 for areas of work that have a risk of injury caused by impact, compression or sharp objects. Occupational shoes (without a toe cap) are tested and certified in accordance to EN ISO 20347 and are intended for workplaces where there are no mechanical risks. Be sure to select the best footwear for your intended work area and follow all local requirements and guidelines.

EN 20345:2011 and EN 20347:2012 were superseded by EN 20345:2022 and 20347:2022 respectively. All safety footwear being certified by Helly Hansen Workwear will begin to use the new standards for FW23. It is important to note that all existing certificates for EN 20345:2011 and 20347:2012 will remain valid until their expiration.

Safety and Occupational footwear are divided into two classes: I and II. Class I indicates that the footwear is made of leather, textile or microfiber and Class II indicates that the footwear is made of rubber or Polymer. There are various protective categories within each class. Table 1.0 shows which protective properties are present in each category. Additional protective properties may be claimed in conjunction with the categories. These can be found in table 1.1.

# **FOOTWEAR (EN ISO 20345)** [1.0A]

CLASS	1/11	1	1	1	1	1	ı	1			Ш	II
CATEGORY	SB	<b>S</b> 1	S2	S3	S3L	535	S6	S7	S7L	S7S	54	S5 / S5L / S5S
TOE PROTECTION	Х	Х	Х	Х	Х	Х	X	X	X	X	X	X
BASIC SLIP RESISTANCE (CERAMIC TILE WITH NALS)	X	X	X	X	X	X	X	X	X	X	X	X
CLOSED SEAT REGION		Х	Х	Х	X	Х	X	х	Х	Х	Х	X
ENERGY ABSORBING SEAT REGION (E)		Х	X	х	X	X	X	Х	X	X	х	Х
FUEL AND OIL RESISTANCE (FO)		Х	Х	Х	Х	Х	X	Х	Х	X	Х	X
ANTISTATIC (A)		Х	X	Х	X	X	X	X	X	X	X	X
WATER PENETRATION AND ABSORPTION (WPA)			X	X	X	X	X	X	X	X		X
PERFORATION RESISTANCE (STEEL PLATE)				X				X				X
PERFORATION RESISTANCE NON-METALLIC (TYPE L - 4.5MM PIN)					X				X			
PERFORATION RESISTANCE NON-METALLIC (TYPE S - 3MM PIN)						X				X		
CLEATED OUTSOLE				Х	X	X		Х	X	X		X
WATER RESISTANCE OF THE WHOLE FOOTWEAR (WR)							X	X	X	X		
RUBBER OR POLYMER											X	X

# OCCUPATIONAL FOOTWEAR (EN ISO 20347) (1.0B)

CLASS				1	1	1	1
CATEGORY	OB	01	02	03	03L	035	06
TOE PROTECTION							
BASIC SLIP RESISTANCE (CERAMIC TILE WITH NALS)	X	X	X	X	X	X	X
CLOSED SEAT REGION		X	X	X	X	X	X
ENERGY ABSORBING SEAT REGION (E)		X	X	X	X	X	X
FUEL AND OIL RESISTANCE (FO)		X	X	X	X	X	X
ANTISTATIC (A)		X	X	X	X	X	X
WATER PENETRATION AND ABSORPTION (WPA)			X	X	X	Х	X
PERFORATION RESISTANCE (STEEL PLATE)				X			X
PERFORATION RESISTANCE NON-METALLIC (TYPE L - 4.5MM PIN)					X		
PERFORATION RESISTANCE NON-METALLIC (TYPE S - 3MM PIN)						x	
CLEATED OUTSOLE				X	X	Х	Х
WATER RESISTANCE OF THE WHOLE FOOTWEAR (WR)							X
RUBBER OR POLYMER							

# [1.1]

REQUIREMENT			SYMBOL
	Perforation Resistance	Perforation resistance (metal insert type P)	P
		Perforation resistance (non-metal insert) - Type PL	PL
		Perforation resistance (non-metal insert) - Type PS	PS
	Florida	Partially conductive footwear	С
	Electrical properties	Antistatic footwear	A
	Resistance to inimical environments	Heat insulation of outsole complex	HI
WHOLE FOOTWEAR	Resistance to infinicat environments	Cold insulation of outsole complex	CI
WHOLE FOOTWEAK	Energy absorption of seat region		E
	Water resistance		WR
	Metatarsal protection		М
	Ankle protection		AN
	Cut resistance		CR
	Scuff cap abrasion		SC
	Slip resistance (on ceramic tile floor with glycerine)		SR
UPPER	Water penetration and absorption (supersedes WRU)		WPA
	Resistance to hot contact		HRO
Outsole	Resistance to fuel oil		F0
	Ladder Grip		LG

# **TECH ICONS**



**COMPOSITE TOE PROTECTION** 



**ALUMINIUM TOE CAP** 



**ANTISTATIC PROPERTIES** 



**ESD** 



PENETRATION RESISTANT MIDSOLE



**REFLECTIVE DETAILS** 



**SLIP RESISTANT OUTSOLE - SR** 



**SLIP RESISTANT OUTSOLE - SRC** 



**HELLY GRIP** 



**HELLY GRIP - XRC** 



**HELLY GRIP - HRO** 



**NITRILE RUBBER OUTSOLE** 



**NON MARKING SOLE** 



**METAL-FREE** 



**HELLY TECH® WATERPROOF** 



**HH® DUAL-STRIDE** 



**WOMENS SIZES** 







### MAGNI EVOLUTION LOW BOA S7L HT 78340

COLORS SIZES 994 BLACK/DARK LIME 35-48

**CERTIFICATIONS**EN ISO 20345:2022 S7L F0 SR
BS EN IEC 61340-4-3:2018 – ESD

FEATURES / BENEFITS

FEATURES / BENEFITS
Helly Tech® Waterproof Membrane
Molded TPU toe bumper
Molded heel overlay
Reflective Details
BOA® Fit System - L6
Asymetrical Eyestay that contours to your foot for an ergonomic fit
Moisture wicking and breathable air mesh lining made of 50% recycled content
Aluminum safety toe
Metal frea pail penetration protection

Metal free nail penetration protection

UPPER MATERIAL
Microfiber and Cordura® re/cor(TM) upper

FOOTBED
Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

MIDSOLE/OUTSOLE

HH DUAL-STRIDE TECHNOLOGY Midsole combines EVA and eTPU for optimal cushioning, stability and energy return.

HellyGrip Nitrile Rubber outsole

Slip Resistant

Abrasion Resistant

Fuel and oil resistant

Non-marking

BOA® FIT SYSTEM 1000206 (L6 Tongue Mount)























### **MAGNI EVOLUTION MID BOA S7L HT** 78341





COLORS SIZES 994 BLACK/DARK LIME 35-48

**CERTIFICATIONS**EN ISO 20345:2022 S7L F0 SR
BS EN IEC 61340-4-3:2018 – ESD

# FEATURES / BENEFITS

Helly Tech® Waterproof Membrane
Molded TPU toe bumper
Molded hele overlay
Reflective Details
BOA® Fit System – M4
Asymetrical Eyestay that contours to your foot for an ergonomic fit
Moisture wicking and breathable air mesh lining made of 50% recycled content
Aluminum safety toe. Aluminum safety toe

Metal free nail penetration protection

Wide fit

# UPPER MATERIAL Microfiber and Cordura® re/cor(TM) upper

Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

MIDSOLE/OUTSOLE
HH DUAL-STRIDE TECHNOLOGY Midsole combines EVA and eTPU for optimal cushioning, stability and energy return.
HellyGrip Nitrile Rubber outsole
Slip Resistant
Abrasion Resistant
Fuel and oil resistant
Non-marking

# BOA® FIT SYSTEM 1000006 (M4 Tongue Mount)























### **MAGNI EVOLUTION WINTER TALL** 78345 **BOA S7L HT**

COLORS

SIZES

994 BLACK/DARK LIME 35-48

**CERTIFICATIONS**EN ISO 20345:2022 S7L CI FO HRO SR
BS EN IEC 61340-4-3:2018 – ESD

FEATURES / BENEFITS
Helly Tech® Waterproof Membrane
Dri Blaze® Lining for additional warmth and comfort
Primaloft® insulation - 600g

Molded TPU toe bumper

Molded He U toe bumper
Molded heel overlay
Reflective Details
BOA® Fit System – M4
Asymetrical Eyestay that contours to your foot for an ergonomic fit
Composite safety toe
Metal free nail penetration protection
Wide fit

Wide fit

UPPER MATERIAL
Microfiber and Cordura® re/cor(TM) upper

FOOTBED
Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

MIDSOLE/OUTSOLE
HH DUAL-STRIDE TECHNOLOGY Midsole combines EVA and eTPU for optimal cushioning, stability and energy return.
HellyGrip XRC Nitrile Rubber outsole

Slip Resistant

Sup nesistant
Abrasion Resistant
Fuel and oil resistant
Non-marking
Can withstand extreme temperature ranges -30°C to +300°C

BOA® FIT SYSTEM 1000006 (M4 Tongue Mount)



























### **MAGNI LOW BOA S3 HT** 78241

COLORS SIZES 36-48

994 BLACK/DARK LIME

**CERTIFICATIONS**EN ISO 20345:2011 S3 WR SRC
BS EN IEC 61340-4-3:2018 – ESD

FEATURES / BENEFITS

FEATURES / BENEFITS
Helly Tech® Waterproof Membrane
Molded TPU toe bumper
Climbing rubber heel overlay
BOA® Fit System – L6
Reflective trim
Moisture wicking and breathable air mesh lining

Aluminum safety toe Metal free nail penetration protection

UPPER MATERIAL

**FOOTBED**Ortholite® Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE
3x Density C-Zone Pro midsole combines lightweight EVA with eTPU to provide excellent cushioning and energy return. The medial side post provides stability and support. Nitrile Rubber outsole

Slip Resistant Abrasion Resistant Fuel and oil resistant

Non-marking

BOA® FIT SYSTEM 1000206 (L6 Tongue Mount)





























### MAGNI WINTER TALL BOA SBHP HT 78317

COLORS 994 BLACK/DARK LIME SIZES 35-48

**CERTIFICATIONS**EN ISO 20345:2011 SBH P SRC
BS EN IEC 61340-4-3:2018 – ESD

FEATURES / BENEFITS

Helly Tech® waterproof membrane
Dri Blaze® Lining for additional warmth and comfort
Primaloft® insulation - 600g
Proven Warmth down to -50°C
BOA® Fit System - M4
Composite safety toe
Metal free nail penetration protection

UPPER MATERIAL
PU Shell with Waterproof Leather upper

**FOOTBED**Ortholite® Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE
Polyurethane midsole provides long lasting cushioning.
Vibram® Fire and Ice outsole can withstand extreme temperature ranges -20°C to +250°C

BOA® FIT SYSTEM 1000006 [M4 Tongue Mount]























# KENSINGTON





### **KENSINGTON MXR LOW BOA S3L** 78355

COLORS 592 NAVY/ORANGE, 991

BLACK/WHITE

SIZES 35-48

**CERTIFICATIONS**EN ISO 20345:2022 S3L F0 HR0 SR
BS EN IEC 61340-4-3:2018 – ESD

FEATURES / BENEFITS

FEATURES / BENEFITS

Molded TPU to bumper

Molded TPU to bumper

Molded Rel Overlay

BOA® Fit System – L6

Moisture wicking and breathable air mesh lining made of 50% recycled content

Composite safety toe

Metal free nail penetration protection

UPPER MATERIAL

Microfiber and ripstop polyester upper

FOOTBED

Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE

MIDSOLE/OUTSOLE
HIDDUAL-STRIDE TECHNOLOGY Midsole combines EVA and eTPU for optimal cushioning, stability and energy return.
HellyGrip Nitrile Rubber outsole
Slip Resistant
Abrasion Resistant

Fuel and oil resistant Non-marking

BOA® FIT SYSTEM

1000257 (L6 Left) 1000258 (L6 Right)

















### **KENSINGTON MXR LOW S3L** 78353

COLORS

SIZES

991 BLACK/WHITE

35-48

**CERTIFICATIONS**EN ISO 20345:2022 S3L F0 HR0 SR
BS EN IEC 61340-4-3:2018 – ESD

FEATURES / BENEFITS

FEATURES / BENEFITS
Molded TPU to bumper
Molded TPU to bumper
Molded real Overlay
Metal Free hardware
Moisture wicking and breathable air mesh lining made of 50% recycled content
Composite safety toe
Metal free nail penetration protection

UPPER MATERIAL

Microfiber and ripstop polyester upper

Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE
HH DUAL-STRIDE TECHNOLOGY Midsole combines EVA and eTPU for optimal cushioning, stability and energy return.
HellyGrip Nitrile Rubber outsole
Slip Resistant
Abrasion Resistant
Fuel and oil resistant
No me

Non-marking























### **KENSINGTON MXR MID S3L** 78354

SIZES

COLORS 724 NEW WHEAT, 991 BLACK/WHITE

35-48

**CERTIFICATIONS**EN ISO 20345:2022 S3L F0 HR0 SR
BS EN IEC 61340-4-3:2018 – ESD

FEATURES / BENEFITS

PEATURES / BENEFITS

Molded TPU toe bumper

Molded TPU toe bumper

Molded real to the bumper

Motature wicking and breathable air mesh lining made of 50% recycled content

Composite safety toe

Metal free nail penetration protection

UPPER MATERIAL

Microfiber and ripstop polyester upper

FOOTBED

Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE

MIDSOLE/OUTSOLE
HIND DUAL-STRIDE TECHNOLOGY Midsole combines EVA and eTPU for optimal cushioning, stability and energy return.
HellyGrip Nitrile Rubber outsole
Slip Resistant
Abrasion Resistant
Fuel and oil resistant
New Portion

Non-marking



















### **KENSINGTON LOW BOA S3** 78350



SIZES

990 BLACK, 590 NAVY/

ORANGE

35-48

**CERTIFICATIONS**EN ISO 20345:2011 S3 HRO SRC
BS EN IEC 61340-4-3:2018 – ESD

FEATURES / BENEFITS

FEATURES / BENEFITS
Molded TPU toe bumper
Molded TPU toe bumper
Molded Heel Overlay
BOA® Fit System – L6
Moisture wicking and breathable air mesh lining
Composite safety toe
Metal free nail penetration protection

UPPER MATERIAL

Water and Abrasion Resistant Knit Upper with TPU welded overlays

Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE

MIDSOLE/OUTSOLE
HIND DUAL-STRIDE TECHNOLOGY Midsole combines EVA and eTPU for optimal cushioning, stability and energy return.
HellyGrip Nitrile Rubber outsole
Slip Resistant
Abrasion Resistant
Fuel and oil resistant

Non-marking

BOA® FIT SYSTEM

1000257 (L6 Left) 1000258 (L6 Right)

























### **KENSINGTON LOW S3** 78352

COLORS 992 BLACK/ORANGE, 991

SIZES 35-48

BLACK/WHITE

**CERTIFICATIONS**EN ISO 20345:2011 S3 HRO SRC
BS EN IEC 61340-4-3:2018 – ESD

FEATURES / BENEFITS

Molded TPU toe bumper
Molded TPU toe bumper
Molded Heel Overlay
Moisture wicking and breathable air mesh lining
Composite safety toe
Metal free nail penetration protection

UPPER MATERIAL

Water and Abrasion Resistant Knit Upper with TPU welded overlays

FOOTBED

Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE
HH DUAL-STRIDE TECHNOLOGY Midsole combines EVA and eTPU for optimal cushioning, stability and energy return.
HellyGrip Nitrile Rubber outsole
Slip Resistant
Abrasion Resistant
Fuel and oil resistant
Non-marking

















### **KENSINGTON LOW BOA S1P** 78351

COLORS 990 BLACK SIZES

35-48

**CERTIFICATIONS**EN ISO 20345:2011 – S1P HRO SRC
BS EN IEC 61340-4-3:2018 – ESD

FEATURES / BENEFITS

FEATURES / BENEFITS
Molded TPU toe bumper
Molded TPU toe bumper
Molded Heel Overlay
BOA® Fit System - L6
Moisture wicking and breathable air mesh lining
Composite safety toe
Metal free nail penetration protection

UPPER MATERIAL

Breathable, Abrasion Resistant Knit Upper with TPU welded overlays

Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE

HH DUAL-STRIDE TECHNOLOGY Midsole combines EVA and eTPU for optimal cushioning, stability and energy return.

HellyGrip Nitrite Rubber outsole
Slip Resistant
Abrasion Resistant
Fuel and oil resistant
No merking

Non-marking

BOA® FIT SYSTEM

1000257 (L6 Left) 1000258 (L6 Right)



























### **KENSINGTON LOW BOA 01 - SOFT** 78358 T0E

COLORS 992 BLACK/ORANGE **SIZES** 35-48

**CERTIFICATIONS**EN ISO 20347:2012 01 HRO SRC
BS EN IEC 61340-4-3:2018 – ESD

FEATURES / BENEFITS
TPU toe Overlay
Molded Heel Overlay
BOA© Fit System – L6
Moisture wicking and breathable air mesh lining

UPPER MATERIAL
Breathable, Abrasion Resistant Knit Upper with TPU welded overlays

**FOOTBED**Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE

MIDSOLE/OUTSOLE
HH DUAL-STRIDE TECHNOLOGY Midsole combines EVA and eTPU for optimal cushioning, stability and energy return.
HeltyGrip Nitrile Rubber outsole
Slip Resistant
Abrasion Resistant
Fuel and oil resistant
Non-marking

**BOA® FIT SYSTEM** 1000257 (L6 Left) 1000258 (L6 Right)













# CHELSEA EVOLUTION





### **CHELSEA EVOLUTION BRZ LOW BOA** 78245 S<sub>1</sub>P

COLORS 290 DARK ORANGE, 931

BLACK/GREY

SIZES 35-48

**CERTIFICATIONS**EN ISO 20345:2011 – S1P SRC
BS EN IEC 61340-4-3:2018 – ESD

FEATURES / BENEFITS

PEATURES / BENEFITS
Molded TPU to bumper
Molded the loverlay
BOA® Fit System – L6
Moisture wicking and breathable air mesh lining
Aluminum safety toe
Metal free nail penetration protection

UPPER MATERIAL

Breathable, Abrasion Resistant Polyester Mesh upper with TPU welded overlays

FOOTBED

Ortholite® Footbed - lightweight, breathable and provides long lasting cushioning and moisture manageme

MIDSOLE/OUTSOLE

MIDSOLE/OUTSOLE
XL EXTRALIGHT® Outsole with HellyGrip Rubber pods is tightweight and durable while offering outstanding cushioning.
Slip Resistant
Fuel and oil resistant

Non-marking

BOA® FIT SYSTEM 1000206 (L6 Tongue Mount)





















### **CHELSEA EVOLUTION BRZ LOW S1P** 78246

COLORS

SIZES

931 BLACK/GREY

35-48

**CERTIFICATIONS**EN ISO 20345:2011 – S1P SRC
BS EN IEC 61340-4-3:2018 – ESD

FEATURES / BENEFITS

FEATURES / BENEFITS
Molded TPU to ebumper
Molded relu to ebumper
Molded heel overlay
Moisture wicking and breathable air mesh lining
Aluminum safety toe
Metal free nail penetration protection

UPPER MATERIAL

Breathable, Abrasion Resistant Polyester Mesh upper with TPU welded overlays

FOOTBED

Ortholite® Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE

XL EXTRALIGHT® Outsole with HellyGrip Rubber pods is lightweight and durable while XL EXTRALIGHT® dutsole with to offering outstanding cushioning. Slip Resistant
Abrasion Resistant
Fuel and oil resistant
Non-marking



























### **CHELSEA EVOLUTION BRZ LOW BOA** 78247 01 - S0FT T0E

COLORS SIZES 990 BLACK 35-48

CERTIFICATIONS EN ISO 20347:2012 - 01 SRC

FEATURES / BENEFITS

Molded Heel overlay BOA® Fit System – L6 Moisture wicking and breathable Air Mesh Lining

UPPER MATERIAL
Breathable, Abrasion Resistant Polyester Mesh upper with TPU welded overlays

**FOOTBED**Ortholite® Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

 $\label{eq:midsense} \begin{tabular}{ll} \bf MIDSOLE/OUTSOLE \\ \bf XL EXTRALIGHT@ Outsole with HellyGrip Rubber pods is lightweight and durable while offering outstanding cushioning. \\ \bf Slip Resistant \\ \end{tabular}$ 

Abrasion Resistant Fuel and oil resistant Non-marking

**BOA® FIT SYSTEM** 1000257 (L6 Left) 1000258 (L6 Right)

















### **CHELSEA EVOLUTION 2.0 SANDAL** 78393 **BOA S1P**

SIZES

35-48

COLORS 992 BLACK/ORANGE

CERTIFICATIONS
EN ISO 20345:2011 - S1P SRC
BS EN IEC 61340-4-3:2018 - ESD
DGUV 112-191

FEATURES / BENEFITS

Molded TPU toe bumper Molded heel overlay

Reflective Details
Moisture wicking and breathable air mesh lining made of 50% recycled content
Composite safety toe
Metal free nail penetration protection

UPPER MATERIAL

Microfiber Upper with open mesh panels

FOOTBED

Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

MIDSOLE/OUTSOLE

MIDSOLE/OUTSOLE
Lightweight and cushioning High Rebound EVA midsole provides +50% Energy Return with each step.
HellyGrip Nitrile Rubber outsole
Slip Resistant
Abrasion Resistant

Fuel and oil resistant Non-marking

**BOA® FIT SYSTEM** 

1000206 (L6 Tongue Mount)

























### **CHELSEA EVOLUTION 2.0 LOW BOA** 78394 S<sub>1</sub>P

COLORS SIZES 992 BLACK/ORANGE 35-48

**CERTIFICATIONS**EN ISO 20345:2011 - S1P SRC
BS EN IEC 61340-4-3:2018 - ESD
DGUV 112-191

FEATURES / BENEFITS

PEATURES / BENEFITS

Molded TPU to bumper

Molded TPU to bumper

Molded real to the bumper

Molded real to the bumper

Molded real to the bumper

Moisture wicking and breathable air mesh lining made of 50% recycled content

Composite safety toe

Metal free nail penetration protection

UPPER MATERIAL

Ripstop Polyester mesh made of at least 50% recycled content

**FOOTBED**Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

MIDSOLE/OUTSOLE MIDSOLE/OUTSOLE
Lightweight and cushioning High Rebound EVA midsole provides +50% Energy Return with
each step.
HellyGrip Nitrile Rubber outsole
Slip Resistant
Abrasion Resistant
Fuel and oil resistant
Non-marking

BOA® FIT SYSTEM

1000206 (L6 Tongue Mount)



















# 78395

# **CHELSEA EVOLUTION 2.0 LOW BOA S3**

COLORS

SIZES

992 BLACK/ORANGE

35-48

**CERTIFICATIONS**EN ISO 20345:2011 S3 SRC
BS EN IEC 61340-4-3:2018 – ESD

DGUV 112-191

FEATURES / BENEFITS

FEATURES / BENEFITS

Molded TPU toe bumper

Molded rel to toe bumper

Molded rel to toe bumper

Molded rel to toe bumper

Molded heel overlay

Reflective Details

BOA© FIT System – L6

Moisture wicking and breathable air mesh lining made of 50% recycled content

Composite safety toe

Metal free nail penetration protection

UPPER MATERIAL Microfiber Upper

**FOOTBED**Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

MIDSOLE/OUTSOLE
Lightweight and cushioning High Rebound EVA midsole provides +50% Energy Return with each step.
HellyGrip Nitrile Rubber outsole
Slip Resistant
Abrasion Resistant
Fuel and oil resistant
Non-marking

BOA® FIT SYSTEM 1000206 (L6 Tongue Mount)





























### **CHELSEA EVOLUTION 2.0 LOW S3** 78390

COLORS SIZES 992 BLACK/ORANGE 35-48

**CERTIFICATIONS**EN ISO 20345:2011 S3 SRC
BS EN IEC 61340-4-3:2018 - ESD
DGUV 112-191

FEATURES / BENEFITS

PEATURES / BENEFITS

Molded TPU toe bumper

Molded TPU toe bumper

Molded real to the bumper

Molded real to the bumper

Molded real to the bumper

Moisture wicking and breathable air mesh lining made of 50% recycled content

Composite safety toe

Metal free nail penetration protection

UPPER MATERIAL

**FOOTBED**Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

MIDSOLE/OUTSOLE

MIDSOLE/OUTSOLE
Lightweight and cushioning High Rebound EVA midsole provides +50% Energy Return with each step.
HellyGrip Nitrile Rubber outsole
Slip Resistant
Abrasion Resistant
Fuel and oil resistant
New Advision

Non-marking

















### **CHELSEA EVOLUTION 2.0 MID S3** 78391

SIZES

35-48



**CERTIFICATIONS**EN ISO 20345:2011 S3 SRC
BS EN IEC 61340-4-3:2018 - ESD
DGUV 112-191

FEATURES / BENEFITS

Molded TPU toe bumper
Molded TPU toe bumper
Molded the loverlay
Reflective Details
Moisture wicking and breathable air mesh lining made of 50% recycled content
Composite safety toe
Metal free nail penetration protection

UPPER MATERIAL

FOOTBED

Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

MIDSOLE/OUTSOLE

MIDSOLE/OUTSOLE
Lightweight and cushioning High Rebound EVA midsole provides +50% Energy Return with each step.
HellyGrip Nitrile Rubber outsole
Slip Resistant
Abrasion Resistant

Fuel and oil resistant Non-marking





















### **CHELSEA EVOLUTION 2.0 MID S3 HT** 78392

COLORS 992 BLACK/ORANGE

SIZES 35-48

**CERTIFICATIONS**EN ISO 20345:2011 S3 WR SRC
BS EN IEC 61340-4-3:2018 - ESD
DGUV 112-191

FEATURES / BENEFITS
Helly Tech® Waterproof Membrane
Molded TPU toe bumper
Molded heel overlay
Reflective Details
BOA® Fit System – L6
Moisture wicking and breathable air mesh lining made of 50% recycled content
Composite safety toe
Metal free nail penetration protection
Wide fit

# UPPER MATERIAL Microfiber Upper

**FOOTBED**Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

MIDSOLE/OUTSOLE
Lightweight and cushioning High Rebound EVA midsole provides +50% Energy Return with each step.
HellyGrip Nitrile Rubber outsole
Slip Resistant
Abrasion Resistant
Fuel and oil resistant
Non-marking





















### **CHELSEA EVOLUTION 2.0 WINTER** 78399 **TALL S3 HT**

COLORS

992 BLACK/ORANGE

SIZES 35-48

**CERTIFICATIONS**EN ISO 20345:2022 S7L CI FO HRO SR
BS EN IEC 61340-4-3:2018 – ESD

DGUV 112-191

FEATURES / BENEFITS

Hely Tech Waterproof Membrane
Primaloft® insulation - 400g
Molded TPU toe bumper
Molded heel overlay
YKK® Zipper
Primaloft® Gold Insulation - 400g

Composite safety toe Metal free nail penetration protection

UPPER MATERIAL Microfiber Upper

FOOTBED
Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

MIDSOLE/OUTSOLE
Lightweight and cushioning High Rebound EVA midsole provides +50% Energy Return with each step.
HellyGrip XRC Nitrile Rubber outsole
Slip Resistant

Sup Resistant
Abrasion Resistant
Fuel and oil resistant
Non-marking
Can withstand extreme temperature ranges -30°C to +300°C

























### **CHELSEA EVOLUTION 2.0 LOW BOA** 78382 S3 HT WIDE

COLORS SIZES 930 BLACK/GREY 35-48

**CERTIFICATIONS**EN ISO 20345:2011 S3 WR SRC
BS EN IEC 61340-4-3:2018 – ESD
DGUV 112-191

FEATURES / BENEFITS

FEATURES / BENEFITS
Helly Tech® Waterproof Membrane
Molded TPU toe bumper
Molded heel overlay
Reflective Details
BOA® FIT System – L6

Moisture wicking and breathable air mesh lining made of 50% recycled content Composite safety toe Metal free nail penetration protection Wife fit

UPPER MATERIAL Microfiber Upper

FOOTBED
Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

MIUSOLE/OUTSOLE
Lightweight and cushioning High Rebound EVA midsole provides +50% Energy Return with each step.
HellyGrip Nitrile Rubber outsole
Slip Resistant
Abrasion Resistant
Fuel and oil resistant
Non-marking

**BOA® FIT SYSTEM** 

1000206 (L6 Tongue Mount)

























### **CHELSEA EVOLUTION 2.0 MID BOA S3** 78383 **HT WIDE**

SIZES COLORS 35-48

930 BLACK/GREY

**CERTIFICATIONS**EN ISO 20345:2011 S3 WR SRC
BS EN IEC 61340-4-3:2018 – ESD
DGUV 112-191

FEATURES / BENEFITS

FEATURES / BENEFITS
Helly Tech® Waterproof Membrane
Molded TPU toe bumper
Molded heel overlay
Reflective Details
BOA® Fit System – M4
Moisture wicking and breathable air mesh lining made of 50% recycled content
Composite safety toe
Metal free nail penetration protection
Wide fit

UPPER MATERIAL Microfiber Upper

Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

MIDSOLE/OUTSOLE
Lightweight and cushioning High Rebound EVA midsole provides +50% Energy Return with each step.
HellyGrip Nitrile Rubber outsole
Slip Resistant
Abrasion Resistant

Fuel and oil resistant Non-marking

ROA® FIT SYSTEM 1000006 (M4 Tongue Mount)



























### **CHELSEA EVOLUTION 2.0 LOW 02 HT** 78388 - SOFT TOE

SIZES COLORS 35-48

992 BLACK/ORANGE

**CERTIFICATIONS**EN ISO 20347:2012 02 WR SRC
BS EN IEC 61340-4-3:2018 – ESD

FEATURES / BENEFITS

Helly Tech® Waterproof Membrane Molded toe bumper Reflective Details Moisture wicking and breathable air mesh lining made of 50% recycled content

UPPER MATERIAL
100% Recycled PET Upper with Microfiber overlays

FOOTBED
Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

MIDSULE/OUTSOLE
Lightweight and cushioning High Rebound EVA midsole provides +50% Energy Return with each step.
HellyGrip Nitrile Rubber outsole
Slip Resistant
Abrasion Resistant
Fuel and oil resistant
Non-marking















### **CHELSEA EVOLUTION 2.0 MID 02 HT-**78389 **SOFT TOE**

SIZES COLORS

992 BLACK/ORANGE 35-48

**CERTIFICATIONS**EN ISO 20347:2012 02 WR SRC
BS EN IEC 61340-4-3:2018 – ESD

FEATURES / BENEFITS Helly Tech® Waterproof Membrane Molded toe bumper

Reflective Details
Moisture wicking and breathable air mesh lining made of 50% recycled content

UPPER MATERIAL
100% Recycled PET Upper with Microfiber overlays

 $\begin{tabular}{ll} \textbf{FOOTBED} \\ \textbf{Ortholite@ X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation \\ \end{tabular}$ 

MIUSOLE/OUTSOLE
Lightweight and cushioning High Rebound EVA midsole provides +50% Energy Return with each step.
HellyGrip Nitrile Rubber outsole
Slip Resistant
Abrasion Resistant
Fuel and oil resistant
Non-marking

























### **OSLO LOW BOA S3 HT** 78228

SIZES COLORS 992 BLACK/ORANGE 36-48

**CERTIFICATIONS**EN ISO 20345:2011 S3 SRC
BS EN IEC 61340-4-3:2018 – ESD

FEATURES / BENEFITS

Helly Tech® Waterproof Membrane
Molded Toe overlay
BOA® Fit System – L6
Moisture wicking and breathable air mesh lining
Aluminum safety toe
Metal free nail penetration protection

UPPER MATERIAL

Breathable, Abrasion Resistant Polyester Mesh upper with TPU welded overlays

FOOTBED

Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE

MIDSOLE/OUTSOLE
Lightweight and cushioning EPR midsole.
Nitrile Rubber outsole
Slip Resistant
Abrasion Resistant
Fuel and oil resistant
Non-marking

BOA® FIT SYSTEM 1000206 (L6 Tongue Mount)



















### **OSLO LOW S1P** 78225



SIZES 36-48

**CERTIFICATIONS**EN ISO 20345:2011 S1P SRC
BS EN IEC 61340-4-3:2018 - ESD

FEATURES / BENEFITS

Molded Toe overlay
Moisture wicking and breathable air mesh lining
Aluminum safety toe
Metal free nail penetration protection

UPPER MATERIAL

Breathable, Abrasion Resistant Polyester Mesh upper with TPU welded overlays

**FOOTBED**Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE

Lightweight and cushioning EPR midsole.
Nitrile Rubber outsole Slip Resistant Abrasion Resistant Fuel and oil resistant Non-marking























### OSLO LOW BOA 01 - SOFT TOE 78231

SIZES COLORS 585 BLACK/BLUE 36-48

**CERTIFICATIONS**EN ISO 20347:2012 01 SRC
BS EN IEC 61340-4-3:2018 – ESD

FEATURES / BENEFITS

Molded Toe overlay BOA® Fit System – L6 Moisture wicking and breathable lining

**UPPER MATERIAL**Breathable, Abrasion Resistant Mesh upper

**FOOTBED**Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE
Lightweight and cushioning EPR midsole.
Nitrile Rubber outsole
Slip Resistant
Abrasion Resistant
Fuel and oil resistant
Non-marking

**BOA® FIT SYSTEM** 1000257 (L6 Left) 1000258 (L6 Right)



















COLORS SIZES 992 BLACK/ORANGE

36-48

CERTIFICATIONS
EN ISO 20347:2012 01 SRC
BS EN IEC 61340-4-3:2018 - ESD
DGUV 112-191

FEATURES / BENEFITS

Molded Toe overlay BOA® Fit System – L6 Moisture wicking and breathable lining

**UPPER MATERIAL**Breathable, Abrasion Resistant Mesh upper

FOOTBED
Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management MIDSOLE/OUTSOLE

Lightweight and cushioning EPR midsole.
Nitrile Rubber outsole

Slip Resistant Abrasion Resistant Fuel and oil resistant Non-marking















# **SMESTAD**





### **SMESTAD LOW BOA S3** 78214

-1-17-1-

COLORS

SIZES 36-48

972 CHARCOAL/ORANGE, 994 BLACK/DARK LIME

the tree

**CERTIFICATIONS**EN ISO 20345:2011 S3 SRC
BS EN IEC 61340-4-3:2018 – ESD

FEATURES / BENEFITS

Helly Wear® Toe overlay
Helly Wear® Toe overlay
Helly Wear® Heel overlay
BOA® Fit System – L6
Moisture wicking and breathable mesh lining
Nano Carbon Composite safety toe
Metal free nail penetration protection

UPPER MATERIAL

Synthetic Upper

FOOTBED

Molded PU footbed with gel heel and forefoot inserts for exceptional and lasting comfort

MIDSOLE/OUTSOLE

MIDSULE/OUTSULE Lightweight and cushioning EPR midsole. Nitrile Rubber outsole Slip Resistant Abrasion Resistant Fuel and oil resistant Non-marking

BOA® FIT SYSTEM 1000206 (L6 Tongue Mount)

















### **SMESTAD ACTIVE LOW S3 HT** 78213

COLORS

SIZES

972 CHARCOAL/ORANGE

36-48

**CERTIFICATIONS**EN ISO 20345:2011 S3 WR SRC
BS EN IEC 61340-4-3:2018 – ESD

FEATURES / BENEFITS

FEATURES / BENEFITS
Helly Techs Waterproof Membrane
Helly Wear® Toe overlay
Helly Wear® Heel overlay
Moisture wicking and breathable mesh lining
Nano Carbon Composite safety toe
Metal free nail penetration protection

UPPER MATERIAL

FOOTBED

Molded PU footbed with gel heel and forefoot inserts for exceptional and lasting comfort

MIDSOLE/OUTSOLE

Lightweight and cushioning EPR midsole.
Nitrile Rubber outsole Slip Resistant Abrasion Resistant Fuel and oil resistant Non-marking



















# MANCHESTER



### **MANCHESTER MID S3** 78422

COLORS

930 BLACK/GREY

CERTIFICATIONS EN ISO 20345: 2011 S3 SRC DGUV 112-191

A Buch WEAR

FEATURES / BENEFITS

FEATURES / BENEFITS
Molded TPU toe bumper
Molded TPU toe bumper
Mon-Metallic hardware
Reflective details
Moisture wicking and breathable air mesh lining
Composite safety toe
Metal free nail penetration protection

UPPER MATERIAL

Ripstop Polyester upper with Microfiber overlays

**FOOTBED** 

Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

SIZES

35-48

MIDSOLE/OUTSOLE

MIDSOLE/OUTSOLE Lightweight and cushic Nitrile Rubber outsole Slip Resistant Abrasion Resistant Fuel and oil resistant shioning EVA midsole. Non-marking

















### **MANCHESTER LOW S3** 78421

COLORS 930 BLACK/GREY SIZES 35-48

**CERTIFICATIONS**EN ISO 20345:2011 S3 SRC
DGUV 112-191

FEATURES / BENEFITS Molded TPU toe bumper Molded TPU heel overlay

Molded IPU heet overlay Non-Metallic hardware Reflective details Moisture wicking and breathable air mesh lining Composite safely toe Metal free nail penetration protection

UPPER MATERIAL

Ripstop Polyester upper with Microfiber overlays

FOOTBED

Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE

MIDSOLE/OUTSOLE
Lightweight and cushioning EVA midsole.
Nitrile Rubber outsole
Slip Resistant
Abrasion Resistant
Fuel and oil resistant
Non-marking

























### **MANCHESTER SANDAL BOA S1P** 78420

COLORS SIZES 930 BLACK/GREY 35-48

**CERTIFICATIONS**EN ISO 20345:2011 S1P SRC
BS EN IEC 61340-4-3:2018 - ESD
DGUV 112-191

FEATURES / BENEFITS

FEATURES / BENEFITS
BOA© Fit System – L6
Molded TPU toe bumper
Molded TPU heel overlay
Non-Metallic hardware
Reflective details
Moisture wicking and breathable air mesh lining
Composite safety toe
Metal free nail penetration protection

UPPER MATERIAL
Ripstop Polyester upper with Microfiber overlays. Open mesh panels for additional ventilation.

**FOOTBED**Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE Lightweight and cushioning EVA midsole. Nitrile Rubber outsole Slip Resistant Abrasion Resistant Fuel and oil resistant Non-marking

BOA® FIT SYSTEM 1000206 (L6 Tongue Mount)

















### **MANCHESTER LOW BOA S3** 78423

SIZES

35-48



DGUV 112-191

FEATURES / BENEFITS

FEATURES / BENEFITS
BOA© Fit System – L6
Molded TPU toe bumper
Molded TPU heel overlay
Non-Metallic hardware
Reflective details
Moisture wicking and breathable air mesh lining Composite safety toe Metal free nail penetration protection

UPPER MATERIAL

Ripstop Polyester upper with Microfiber overlays

**FOOTBED**Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE
Lightweight and cushioning EVA midsole.
Nitrile Rubber outsole
Slip Resistant
Abrasion Resistant
Fuel and oil resistant
Non-marking

BOA® FIT SYSTEM 1000206 (L6 Tongue Mount)

























### **MANCHESTER MID BOA S3** 78424

COLORS 930 BLACK/GREY SIZES 35-48

**CERTIFICATIONS**EN ISO 20345:2011 S3 SRC
BS EN IEC 61340-4-3:2018 – ESD

FEATURES / BENEFITS

BOA® Fit System – M4

Molded TPU toe bumper

Molded TPU heel overlay

Non-Metallic hardware

Reflective details

Moisture wicking and breathable air mesh lining

Composite safety toe

Metal free nail penetration protection

**UPPER MATERIAL**Ripstop Polyester upper with Microfiber overlays

**FOOTBED**Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE
Lightweight and cushioning EVA midsole.
Nitrile Rubber outsole
Slip Resistant
Abrasion Resistant
Fuel and oil resistant
Non-marking

BOA® FIT SYSTEM 1000006 (M4 Tongue Mount)

















### **OXFORD MID BOA S3 HT** 78401

COLORS SIZES 990 BLACK 35-48

**CERTIFICATIONS**EN ISO 20345:2011 S3 WR HRO SRC
BS EN IEC 61340-4-3:2018 – ESD

FEATURES / BENEFITS

FEATURES / BENEFITS
Metal Free
Helly Tech® Waterproof Membrane
Molded TPU toe bumper
Molded heel overlay
BOA® Fit System – M4
Moisture wicking and breathable air mesh lining
Composite safety toe
Metal free nail penetration protection

UPPER MATERIAL Waterproof Nubuck Leather upper

**FOOTBED**Breathable Poured PU Footbed - Soft underfoot cushioning with moisture management

MIDSOLE/OUTSOLE

Polyurethane midsole provides long lasting cushioning. HellyGrip HRO Nitrile Rubber outsole Slip Resistant Abrasion Resistant Fuel and oil resistant

Non-marking Heat Resistant to 300 C

**BOA® FIT SYSTEM** 1000006 (M4 Tongue Mount)



















### **OXFORD LOW BOA S3 HT** 78400





COLORS SIZES 990 BLACK 35-48

**CERTIFICATIONS**EN ISO 20345:2011 S3 WR HRO SRC
BS EN IEC 61340-4-3:2018 – ESD

FEATURES / BENEFITS

FEATURES / BENEFITS
Metal Free
Helly Tech® Waterproof Membrane
Molded TPU toe bumper
Molded held overlay
BOA® Fit System – L6
Moisture wicking and breathable air mesh lining
Composite safety toe
Metal free nail penetration protection

UPPER MATERIAL Waterproof Nubuck Leather upper

**FOOTBED**Breathable Poured PU Footbed - Soft underfoot cushioning with moisture management

MIDSOLE/OUTSOLE

MIDSOLE/OUTSOLE
Polyurethane midsole provides long lasting cushioning.
HellyGrip HRO Nitrile Rubber outsole
Slip Resistant
Abrasion Resistant
Fuel and oil resistant

Non-marking Heat Resistant to 300 C

**BOA® FIT SYSTEM** 1000206 (L6 Tongue Mount)























### **OXFORD MID S3** 78403

COLORS

SIZES

990 BLACK, 724 NEW WHEAT

35-48

**CERTIFICATIONS**EN ISO 20345:2011 S3 HRO SRC
BS EN IEC 61340-4-3:2018 – ESD

FEATURES / BENEFITS

Metal Free
Molded TPU toe bumper
Molded heel overlay
Moisture wicking and breathable air mesh lining
Composite safety toe
Metal free nail penetration protection

UPPER MATERIAL

Waterproof Nubuck Leather upper

FOOTBED

Breathable Poured PU Footbed - Soft underfoot cushioning with moisture management

MIDSOLE/OUTSOLE MIDSOLE/OUTSOLE
Polyurethane midsole provides long lasting cushioning.
HellyGrip HRO Nitrile Rubber outsole
Slip Resistant
Abrasion Resistant
Fuel and oil resistant
Non-marking
Heat Resistant to 300 C

















### **OXFORD LOW S3** 78402

## COLORS

SIZES

990 BLACK

35-48

**CERTIFICATIONS**EN ISO 20345:2011 S3 HRO SRC
BS EN IEC 61340-4-3:2018 – ESD

FEATURES / BENEFITS

Metal Free
Molded TPU toe bumper
Molded heel overlay
Moisture wicking and breathable air mesh lining
Composite safety toe
Metal free nail penetration protection

# UPPER MATERIAL

Waterproof Nubuck Leather upper

### FOOTBED

Breathable Poured PU Footbed - Soft underfoot cushioning with moisture management

MIDSOLE/OUTSOLE
Polyurethane midsole provides long lasting cushioning.
HellyGrip HRO Nitrile Rubber outsole
Slip Resistant
Abrasion Resistant
Fuel and oil resistant
Non-marking
Heat Resistant to 300 C





















### **OXFORD WINTER MID S3 HT** 78404

COLORS SIZES 990 BLACK 35-48

**CERTIFICATIONS**EN ISO 20345:2011 S3 WR CI HRO SRC
BS EN IEC 61340-4-3:2018 – ESD

FEATURES / BENEFITS

FEATURES / BENEFITS
Helly Tech® Waterproof Membrane
Molded TPU toe bumper
Molded heel overlay
YKK® Zipper
Primaloft Gold Insulation - 200g
Proven warmth down to -30°C
Fleece lined in the collar for extra warmth
Moisture wicking and breathable air mesh lining through the quarters and vamp
Composite safety toe
Metal free nail penetration protection

UPPER MATERIAL Waterproof Nubuck Leather upper

**FOOTBED**Breathable Poured PU Footbed - Soft underfoot cushioning with moisture management

MIDSOLE/OUTSOLE
Polyurethane midsole provides long lasting cushioning.
HellyGrip XRC Nitrile Rubber outsole
Slip Resistant

Abrasion Resistant
Fuel and oil resistant
Non-marking
Can withstand extreme temperature ranges -30°C to +300°C



















### **OXFORD WINTER TALL S3 HT** 78405







SIZES COLORS 990 BL ACK 35-48

**CERTIFICATIONS**EN ISO 20345:2011 S3 WR CI HRO SRC
BS EN IEC 61340-4-3:2018 - ESD

FEATURES / BENEFITS
Helly Tech® Waterproof Membrane
Molded TPU toe bumper

Molded heel overlay

Molded heet overtay
YKK® Zipper
Primaloft® Gold Insulation - 400g
Proven warmth down to -40°C
Fleece lined in the collar for extra warmth
Moisture wicking and breathable air mesh lining through the quarters and vamp

Composite safety toe Metal free nail penetration protection

UPPER MATERIAL Waterproof Nubuck Leather upper

**FOOTBED**Breathable Poured PU Footbed - Soft underfoot cushioning with moisture management

MIDSOLE/OUTSOLE
Polyurethane midsole provides long lasting cushioning.
Hellybrip XRC Nitrile Rubber outsole
Slip Resistant
Abrasion Resistant

Fuel and oil resistant

Non-marking Can withstand extreme temperature ranges -30°C to +300°C























### 78249 W LUNA 2.0 MID BOA S3 HT

SIZES

34-42

COLORS 930 BLACK/GREY

**CERTIFICATIONS**EN ISO 20345:2011 S3 WR SRC
BS EN IEC 61340-4-3:2018 – ESD

FEATURES / BENEFITS

Built on a women's specific last Helly Tech® Waterproof Membrane Molded TPU toe bumper Molded heel overlay

Reflective Details

Reflective Details BOA® Fit System – M4 BOA® Fit System – M4 Moisture wicking and breathable air mesh lining made of 50% recycled content Aluminum safety toe Metal free nail penetration protection

### UPPER MATERIAL

Microfiber Upper

**FOOTBED**Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

Lightweight and cushioning High Rebound EVA midsole provides +50% Energy Return with Lightweight and cushioning High each step. HellyGrip Nitrile Rubber outsole Slip Resistant Abrasion Resistant Fuel and oil resistant Non-marking

BOA® FIT SYSTEM 1000006 (M4 Tongue Mount)

















### W LUNA 2.0 LOW BOA S3 HT 78248

COLORS

SIZES

930 BLACK/GREY

34-42

**CERTIFICATIONS**EN ISO 20345:2011 S3 WR SRC
BS EN IEC 61340-4-3:2018 – ESD

# FEATURES / BENEFITS

FEATURES / BENEFITS
Built on a women's specific last
Helty Tech® Waterproof Membrane
Molded TPU toe bumper
Molded held overlay
Reflective Details
BOA® FIL System – L6
Moisture wicking and breathable air mesh lining made of 50% recycled content
Aluminum safety toe. Aluminum safety toe

Metal free nail penetration protection

UPPER MATERIAL Microfiber Upper

FOOTBED
Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

MIDSOLE/OUTSOLE
Lightweight and cushioning High Rebound EVA midsole provides +50% Energy Return with each step.
HellyGrip Nitrile Rubber outsole

Slip Resistant

Abrasion Resistant Fuel and oil resistant Non-marking

BOA® FIT SYSTEM 1000206 (L6 Tongue Mount)



























### 78450 **W LUNA 2.0 LOW S3**

COLORS 992 BLACK/ORANGE SIZES 34-42

**CERTIFICATIONS**EN ISO 20345:2011 S3 SRC
BS EN IEC 61340-4-3:2018 - ESD

FEATURES / BENEFITS

FEATURES / BENEFITS
Built on a women's specific last
Molded TPU toe bumper
Molded heel overlay
Reflective Details
Moisture wicking and breathable air mesh lining made of 50% recycled content
Aluminum safety toe
Metal free nail penetration protection

UPPER MATERIAL Microfiber Upper

**FOOTBED**Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

MIDSOLE/OUTSOLE
Lightweight and cushioning High Rebound EVA midsole provides +50% Energy Return with each step.
HellyGrip Nitrile Rubber outsole
Slip Resistant
Abrasion Resistant
Fuel and oil resistant
Non-marking















# **SIZE CONVERSION MEN**

# **MENS SIZE CONVERSION**

## MEN C-MODEL (INCH)

Waist inch (garment size)	Waistband cm <sup>†</sup> (body measurement)	Inseam inch*	HH size
W28	78	L30*	C42
W28-W29	81	L31*	C44
W29-W30	84	L31*	C46
W31-W32	88	L32*	C48
W32-W33	92	L32*	C50
W33-W34	96	L32*	C52
W36	100	L33*	C54
W36-W38	104	L33*	C56
W38-W40	108	L34*	C58
W42	112	L34*	C60
W42-W44	116	L34*	C62
W44	120	L34*	C64
W46	124	L34*	C66
W46-W48	128	L34*	C68
W48-W50	132	L34*	C70
W50-W52	136	L34*	C72
W52-W54	140	L34*	C74

### MEN C TALL-MODEL (INCH)

Waist inch (garment size)	Waistband cm <sup>†</sup> (body measurement)	Inseam inch*	HH size		
W29-W30	84	L33*	C146		
W31-W32	88	L34*	C148		
W32-W33	92	L34*	C150		
W33-W34	96	L34*	C152		
W36	100	L35*	C154		
W36-W38	104	L35*	C156		
W36	100	L33*	C54		
W36-W38	104	L33*	C56		
W38-W40	108	L34*	C58		
W42	112	L34*	C60		
W42-W44	116	L34*	C62		
W44	120	L34*	C64		
W46	124	L34*	C66		
W46-W48	128	L34*	C68		
W48-W50	132	L34*	C70		
W50-W52	136	L34*	C72		
W52-W54	140	L34*	C74		

## MEN D-MODEL (INCH)

Waist inch (garment size)	Waistband cm <sup>†</sup> (body measurement)	Inseam inch*	HH size
W28-W29	82	L29*	D84
W29-W30	86	L29*	D88
W31-W32	90	L29*	D92
W32-W33	94	L30*	D96
W33-W34	98	L30*	D100
W36	102	L31*	D104
W36-W38	106	L31*	D108
W38-W40	110	L31*	D112
W42	114	L32*	D116
W42-W44	118	L32*	D120
W44	122	L32*	D124
W46	126	L33*	D128
W46-W48	132	L33*	D136
W46-W48	128	L34*	C68
W48-W50	132	L34*	C70
W50-W52	136	L34*	C72
W52-W54	140	L34*	C74

### MEN C-MODEL (CM)

W28         78         L30*         C42           W28-W29         80         79*         C44           W29-W30         84         80*         C46           W31-W32         88         81*         C48           W32-W33         92         82*         C50           W33-W34         96         83*         C52           W36         100         84*         C54           W36-W38         104         85*         C56           W38-W40         108         86*         C58           W42         112         87*         C60
W29-W30         84         80*         C46           W31-W32         88         81*         C48           W32-W33         92         82*         C50           W33-W34         96         83*         C52           W36         100         84*         C54           W36-W38         104         85*         C56           W38-W40         108         86*         C58
W31-W32         88         81*         C48           W32-W33         92         82*         C50           W33-W34         96         83*         C52           W36         100         84*         C54           W36-W38         104         85*         C56           W38-W40         108         86*         C58
W32-W33         92         82*         C50           W33-W34         96         83*         C52           W36         100         84*         C54           W36-W38         104         85*         C56           W38-W40         108         86*         C58
W33-W34         96         83*         C52           W36         100         84*         C54           W36-W38         104         85*         C56           W38-W40         108         86*         C58
W36         100         84*         C54           W36-W38         104         85*         C56           W38-W40         108         86*         C58
W36-W38 104 85* C56 W38-W40 108 86* C58
W38-W40 108 86* C58
W42 112 87* C60
W42-W44 116 87* C62
W44 120 88* C64
W46 124 88* C66
W46-W48 128 88* C68
W48-W50 132 88* C70
W50-W52 136 88* C72
W52-W54 140 88* C74

### MEN C TALL-MODEL (CM)

Waist inch (garment size)	Waistband cm <sup>†</sup> (body measurement)	Inseam cm*	HH size
W29-W30	84	85*	C146
W31-W32	88	86*	C148
W32-W33	92	87*	C150
W33-W34	96	88*	C152
W36	100	89*	C154
W36-W38	104	90*	C156
W36	100	L33*	C54
W36-W38	104	L33*	C56
W38-W40	108	L34*	C58
W42	112	L34*	C60
W42-W44	116	L34*	C62
W44	120	L34*	C64
W46	124	L34*	C66
W46-W48	128	L34*	C68
W48-W50	132	L34*	C70
W50-W52	136	L34*	C72
W52-W54	140	L34*	C74

## MEN D-MODEL (CM)

Waist inch (garment size)	Waistband cm <sup>†</sup> (body measurement)	Inseam cm*	HH size
W28-W29	82	73*	D84
W29-W30	86	74*	D88
W31-W32	90	74*	D92
W32-W33	94	76*	D96
W33-W34	98	77*	D100
W36	102	78*	D104
W36-W38	106	79*	D108
W38-W40	110	80*	D112
W42	114	81*	D116
W42-W44	118	82*	D120
W44	122	83*	D124
W46	126	84*	D128
W46-W48	132	84*	D136
W46-W48	128	L34*	C68
W48-W50	132	L34*	C70
W50-W52	136	L34*	C72
W52-W54	140	L34*	C74

- \* Most of Helly Hansen Workwear C-sized and D-sized pants can be extended by unpicking a seam at bottom hem
- Measure where you place your pants

# **SIZE CONVERSION WOMEN**

(INCH)			
Waist inch (garment size)	Waistband cm <sup>‡</sup> (body measurement)	Inseam inch*	HH size
W25-W26	65	L29*	C34
W26-W27	68	L30*	C36
W28-W29	72	L30*	C38
W29-W30	76	L31*	C40
W31-W32	80	L32*	C42
W32-W33	81	L32*	C44
W33-W34	88	L32*	C46
W36	93	L32*	C48
W38	98	L33*	C50
W40	103	L33*	C52

## (CM)

Waist inch (garment size)	Waistband cm <sup>‡</sup> (body measurement)	Inseam cm*	HH size		
W25-W26	65	74*	C34		
W26-W27	68	76*	C36		
W28-W29	72	78*	C38 C40		
W29-W30	76	80*			
W31-W32	80	81*	C42		
W32-W33	81	82*	C44		
W33-W34	88	83*	C46		
W36	93	83*	C48		
W38	98	84*	C50		
W/An	103	9/.*	C52		

- $^{*}$  Most of Helly Hansen Workwear C-sized and D-sized pants can be extended by unpicking a seam at bottom hem
- \* Measure at belly-button height

# **FIND YOUR SIZE**

# MEN / FIND YOUR SIZE C- OR D-MODEL

Waistband width	78	80	82	84	86	88	90	92	94	96	98	100	102	104	106	108	110	112	114	116
Inseam length	70	00	02	04	00	00	70	/2	74	70	70	100	102	104	100	100	110	112	114	110
72																				
73			D84																	
74					D88															
75							D92													
76									D96											
77											D100									
78	C42		D84*										D104							
79		C44			D88*										D108					
80				C46			D92*										D112			
81						C48			D96*										D116	
82								C50			D100*									
83	C42*									C52			D104*							
84		C44*										C54			D108*					
85				C46*										C56			D112*			
86						C48*										C58			D116*	
87								C50*										C60		C62
88										C52*										
89												C54*								
90														C56*						
91																C58*				
92																		C60*		C62*
93																				
94																				
95																				

<sup>\*</sup> Most of Helly Hansen Workwear C-sized and D-sized pants can be extended by unpicking a seam at bottom hem

# WOMEN / FIND YOUR SIZE C-MODEL

Waistband width			70		00	0/	00	00	-00	100	100	110	440	100	100	400	100	1/0
Inseam length	65	68	72	76	80	84	88	93	98	103	108	113	118	123	128	133	138	143
72																		
73																		
74	C34																	
75																		
76		C36																
77																		
78			C38															
79	C34*																	
80				C40														
81		C36*			C42													
82						C44												
83			C38*				C46	C48										
84									C50	C52								
85				C40*							C54	C56	C58	C60	C62	C64	C66	C68
86					C42*													
87						C44*												
88							C46*	C48*										
89									C50*	C52*								
90											C54*	C56*	C58*	C60*	C62*	C64*	C66*	C68*
91																		
92																		

<sup>\*</sup> Most of Helly Hansen Workwear C-sized and D-sized pants can be extended by unpicking a seam at bottom hem

# **WORKWEAR / EU SIZE CHARTS**

# MEN / EU REGULAR + TALL (CM)

	2XS	XS	S	М		L	XL	
Sizes (cm)	C42	C44	C46	C48	C50	C52	C54	C56
Body height	166	170	174	180	180	184	184	188
Chest	86	89	92	96	100	104	108	112
Waist ‡	74	77	80	84	88	92	96	100
Waistband §	78	81	84	88	92	96	100	104
Hip	86	89	92	96	100	104	108	112
Inseam	78	79	80	81	82	83	84	85
Inseam tall*	83	84	85	86	87	88	89	90

# MEN / EU REGULAR + TALL (INCH)

	2XS	XS	S	М		L		XL
Sizes (cm)	C42	C44	C46	C48	C50	C52	C54	C56
Body height	5'4"	5'7"	5'8"	5'11"	5'11"	6'	6'	6'2"
Chest	34	34 1/2	36	37 1/2	39	41	42 1/2	44
Waist ‡	29	30	31 1/2	33	34 1/2	36	37 1/2	39
Waistband <sup>§</sup>	30 1/2	31 1/2	33	34 1/2	36	37 1/2	39	41
Hip	34	34 1/2	36	37 1/2	39	41	42 1/2	46 1/2
Inseam	30 1/2	31	31 1/2	32	32	32 1/2	33	33 1/2
Inseam tall*	32 1/2	33	33 1/2	34	34	34 1/2	35	35

# MEN / EU SHORT AND WIDE PANTS (CM)

Sizes (cm)	D84	D88	D92	D96	D100	D104	D108	D112	D116	D120	D124	D128
Body height	156	160	164	170	170	174	174	178	178	182	182	184
Waistband §	82	86	90	94	98	102	106	110	114	118	122	126
Hip	87	90	94	98	102	106	110	114	118	122	126	130
Inseam short and wide	73	74,0	75	76	77	78	79	80	81	82	83	84
Inseam wide*	78	79,0	80	81	82	83	84	85	86	87	88	89

# MEN / EU SHORT AND WIDE PANTS (INCH)

Sizes (cm)	D84	D88	D92	D96	D100	D104	D108	D112	D116	D120	D124	D128
Body height	5'1"	5'3"	5'4"	5'7"	5'7"	5'8"	5'8"	5'10"	5'10"	5'11"	5'11"	6'
Waistband §	32	34	35	37	38 1/2	40	41 1/2	43	45	46 1/2	48	49 1/2
Hip	34 1/2	35 1/2	37	38 1/2	40	41 1/2	43	45	46 1/2	48	49 1/2	51
Inseam short and wide	28 1/2	29	29 1/2	30	30	30 1/2	31	31 1/2	32	32	32 1/2	33
Inseam wide*	30 1/2	31	31 1/2	32	32	32 1/2	33	33 1/2	34	34	34 1/2	35

# MEN / EU TALL + EXTRA TALL (CM)

Sizes (cm)	C142	C144	C146	C148	C150	C152	C154	C156	C158	C160	C162	C164	C166	C168	C170	C172	C174	C176	C178
Body height	176	180	184	190	190	194	194	198	198	202	202	204	204	204	204	204	204	204	204
Waist ‡	74	77	80	84	88	92	96	100	104	108	112	116	120	124	128	132	136	140	144
Waistband §	78	81	84	88	92	96	100	104	108	112	116	120	124	128	132	136	140	144	148
Hip	86	89	92	96	100	104	108	112	116	120	124	128	132	136	140	144	148	152	156
Inseam tall*	83	84	85	86	87	88	89	90	91	92	92	93	93	93	93	93	93	93	93
Inseam extra tall*	87	88	90	91	92	93	94	95	96	97	97	98	98	98	98	98	98	98	98

# MEN / EU TALL + EXTRA TALL (INCH

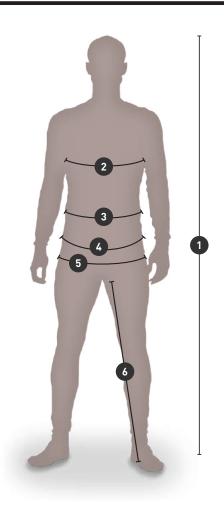
Sizes (cm)	C142	C144	C146	C148	C150	C152	C154	C156	C158	C160	C162	C164	C166	C168	C170	C172	C174	C176	C178
Body height	5'8"	5'11"	6'	6'2"	6'2"	6'4"	6'4"	6'5"	6'5"	6.6	6'6"	6'4"	6'7"	6'7"	6'7"	6'7"	6'7"	6'7"	6'7"
Waist‡	29	30	31 1/2	33	34 1/2	36	37 1/2	39	41	43 1/2	44	45 1/2	47	48 1/2	50	52	53 1/2	55	56 1/2
Waistband§	30 1/2	31 1/2	33	34 1/2	36	37 1/2	39	41	42 1/2	44	45 1/2	47	48 1/2	50	52	53 1/2	55	56 1/2	58
Hip	34	34 1/2	36	37 1/2	39	41	42 1/2	46 1/2	45 1/2	47	48 1/2	50	52	53 1/2	55	56 1/2	58	59 1/2	61
Inseam tall*	32 1/2	33	33 1/2	34	34	34 1/2	35	35	36	36	36	36 1/2	36 1/2	36 1/2	36 1/2	36 1/2	36 1/2	36 1/2	36 1/2
Inseam extra tall*	34	34,5	35	36	36	36 1/2	37	37 1/2	37 1/2	38	38	38 1/2	38 1/2	38 1/2	38 1/2	38 1/2	38 1/2	38 1/2	38 1/2

- Waist (at belly-button height)
  Waistband (where your pants' waistband is placed)
  Most of Helly Hansen Workwear C-sized and D-sized pants can be extended by unpicking a seam at bottom hem

	2XL		3XL		4XL		5XL		6XL	
C58	C60	C62	C64	C66	C68	C70	C72	C74	C76	C78
188	192	192	194	194	194	194	194	194	194	194
116	120	124	128	132	136	140	144	148	152	156
104	108	112	116	120	124	128	132	136	140	144
108	112	116	120	124	128	132	136	140	144	148
116	120	124	128	132	136	140	144	148	152	156
86	87	87	88	88	88	88	88	88	88	88
91	92	92	93	93	93	93	93	93	93	93

	2XL		3XL		4XL	4XL 5			6XL	
C58	C60	C62	C64	C66	C68	C70	C72	C74	C76	C78
6'2"	6.3	6,3,,	6'4"	6'4"	6'4"	6'4"	6'4"	6'4"	6'4"	6'4"
45 1/2	47	48 1/2	50	52	53 1/2	55	56 1/2	58	59 1/2	61
41	43 1/2	44	45 1/2	47	48 1/2	50	52	53 1/2	55	56 1/2
42 1/2	44	45 1/2	47	48 1/2	50	52	53 1/2	55	56 1/2	58
45 1/2	47	48 1/2	50	52	53 1/2	55	56 1/2	58	59 1/2	61
34	34	34	34 1/2	34 1/2	34 1/2	34 1/2	34 1/2	34 1/2	34 1/2	34 1/2
36	36	36	36 1/2	36 1/2	36 1/2	36 1/2	36 1/2	36 1/2	36 1/2	36 1/2

# **HOW TO MEASURE**



- 1: BODY HEIGHT
- 2: CHEST
- **3: WAIST** (AT BELLY-BUTTON HEIGHT)
- 4: WAISTBAND (WHERE YOUR PANTS' WAISTBAND IS PLACED)
- 5: HIP
- 6: INSEAM

# **WORKWEAR / EU SIZE CHARTS**

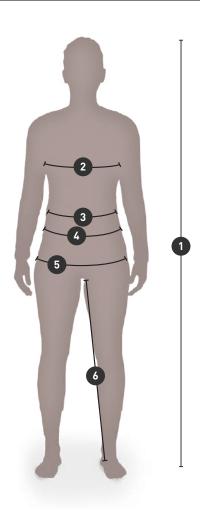
# WOMEN / EU REGULAR + TALL (CM)

Sizes	XS	s		М		L		XL		2XL		3XL		4XL		5XL		6XL
Sizes	C34	C36	C38	C40	C42	C44	C46	C48	C50	C52	C54	C56	C58	C60	C62	C64	C66	C68
Body height	156	160	164	168	170	172	174	174	176	176	178	178	178	178	178	178	178	178
Chest	80	84	88	92	96	100	104	108	112	116	120	124	128	132	136	140	144	148
Waist <sup>‡</sup>	65	68	72	76	80	84	88	93	98	103	108	113	118	123	128	133	138	143
Hip	88	92	96	100	104	108	112	116	120	124	128	132	136	140	144	148	152	156
Inseam	74	76	78	80	81	82	83	83	84	84	85	85	85	85	85	85	85	85
Inseam tall*	79	81	83	85	86	87	88	88	89	89	90	90	90	90	90	90	90	90

# WOMEN / EU REGULAR + TALL (INCH)

Sizes	XS	S		М		L		XL		2XL		3XL		4XL		5XL		6XL
Sizes	C34	C36	C38	C40	C42	C44	C46	C48	C50	C52	C54	C56	C58	C60	C62	C64	C66	C68
Body height	5'1"	5'3"	5'5"	5'6"	5'7"	5'8"	5'9"	5'9"	5'9"	5'9"	5'10"	5'10"	5'10"	5'10"	5'10"	5'10"	5'10"	5'10"
Chest	31 1/2	33	34 2/3	36 2/9	37 4/5	39 3/8	41	42 1/2	44	45 2/3	47 1/4	48 4/5	50 2/5	52	53 1/2	55 1/9	59 1/2	58 1/4
Waist <sup>‡</sup>	25 3/5	26 7/9	28 1/3	30	31 1/2	33	34 2/3	36 3/5	38 4/7	40 5/9	42 1/2	44 1/2	46 1/2	48 3/7	50 2/5	52 1/3	54 1/3	56 2/7
Hip	34 2/3	36 2/9	37 4/5	39 3/8	41	42 1/2	44	45 2/3	47 1/4	48 5/6	50 2/5	52	53 1/2	55 1/8	56 2/3	58 1/4	59 5/6	61 3/7
Inseam	29 1/8	30	30 5/7	31 1/2	31 8/9	32 2/7	32 2/3	32 2/3	33	33	33 1/2	33 1/2	33 1/2	33 1/2	33 1/2	33 1/2	33 1/2	33 1/2
Inseam tall*	31 1/9	31 8/9	32 2/3	33 1/2	33 6/7	34 1/4	34 2/3	34 2/3	35	35	35 3/7	35 3/7	35 3/7	35 3/7	35 3/7	35 3/7	35 3/7	35 3/7

# **HOW TO MEASURE**



- 1: BODY HEIGHT
- 2: CHEST
- 3: WAIST (AT BELLY-BUTTON HEIGHT)
- 4: WAISTBAND (WHERE YOUR PANTS' WAISTBAND IS PLACED)
- 5: HIP
- 6: INSEAM

<sup>\*</sup>Waist (at belly-button height) \*Most of Helly Hansen Workwear C-sized and D-sized pants can be extended by unpicking a seam at bottom hem

# **FOOTWEAR / SIZE CHARTS**

# MEN / FOOTWEAR

EU	UK	US	СМ	MONDOPOINT
35	2	3.5	21.5	215
36	3	4	22	220
37	4	5	23	230
38	5	6	23.5	235
39	6	7	24.5	245
40	6.5	7.5	25	250
41	7	8	26	260
42	8	9	26.5	265
43	9	10	27.5	275
44	10	11	28	280
45	10.5	11.5	29	290
46	11	12	29.5	295
47	12	13	30.5	305
48	13	14	31	310

# **WOMEN /** FOOTWEAR

EU	UK	US	СМ	MONDOPOINT
34	1	3.5	20.5	205
35	2	5	21.5	215
36	3	5.5	22	220
37	4	6.5	23	230
38	5	7.5	23.5	235
39	6	8.5	24.5	245
40	6.5	9	25	250
41	7	9.5	26	260
42	8	10	26.5	265

# **INDEX / STYLE NAME**

DDVIS HALF ZIP SWEATSHIRT	103	HAMMER HOLDER HARD PLASTIC	150
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DDVIS LONGSLEEVE		HAY RIVER JACKET	
DDVIS LONGSLEEVE CLASS 1DDVIS POLO		HERITAGE PILE HOODIE HERITAGE PILE JACKET	
DDVIS POLO CLASS 1		HERITAGE PILE ONE PIECE	
DDVIS SHORT SLEEVE VEST		HERITAGE PILE PANT	
DDVIS SWEATSHIRT		HERITAGE PILE VEST	
DDVIS SWEATSHIRT CLASS 1		HH BELT	
.DDVIS T-SHIRTDDVIS T-SHIRT CLASS 1		HH DUFFEL BAG 50L HH DUFFEL BAG 70L	
DDVIS ZIP HOODIE		HH DUFFEL BAG 90L	
DDVIS ZIP HOODIE CLASS 1	105	HH DUFFEL BAG 120L	146
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DDVIS ZIP SWEATSHIRT CLASS 1		HH LIFA ACTIVE T-SHIRTHH LIFA CREWNECK	
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LNA 2.0 CONSTRUCTION PANT CLASS 2		HH LIFA MERINO BALACLAVA	
LNA 2.0 CONSTRUCTION SHORTS		HH LIFA MERINO BALACLAVA	
LNA 2.0 CONSTRUCTION VEST		HH LIFA MERINO BEANIE	
LNA 2.0 JACKETLNA 2.0 RAIN BIB		HH LIFA MERINO BEANIEHH LIFA MERINO CREWNECK	
LNA 2.0 RAIN JACKET		HH LIFA MERINO HALF ZIP	
LNA 2.0 RAIN PANT		HH LIFA MERINO NECK	
LNA 2.0 SHELL CONSTRUCTION PANT CLASS 2		HH LIFA MERINO NECK	
ILNA 2.0 SHELL JACKET		HH LIFA MERINO PANT HH LIFA MERINO PRO BALACLAVA	
ILNA 2.0 SHELL SUIT		HH LIFA MERINO PRO BALACLAVAHH LIFA MERINO PRO BALACLAVA	
LNA 2.0 SOFTSHELL JACKET		HH LIFA PANT	
LNA 2.0 WINTER CONSTRUCTION PANT CLASS 2		HH LIFA T-SHIRT	
LNA 2.0 WINTER JACKET		HH LOGO WEBBING BELT	
LNA 2.0 WINTER PANT CLASS 1		HHWW CLASSIC LONGSLEEVE HHWW CLASSIC POLO	
LNA 2.0 WINTER PARKA		HHWW CLASSIC FOLO	
LNA 2.0 WORK PANT CLASS 1		HH WW SUSPENDERS 2.0	
LNA 2.0 WORK PANT CLASS 2		HORTEN BIB	
LNA 2.0 WORK SUIT		HORTEN JACKETICU BRZ CARGO PANT CLASS 1	
LTA RAIN BIBLTA RAIN COAT		ICU BRZ CARGO PANT CLASS TICU BRZ CONSTRUCTION PANT CLASS T	
LTA RAIN JACKET		ICU BRZ CONSTRUCTION PANT CLASS 2	
LTA RAIN PANT	109	ICU BRZ CONSTRUCTION PIRATE PANT CLASS 1	
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HELSEA EVOLUTION 2.0 LOW BOA S3		ICU LIFA ACTIVE POLO	
HELSEA EVOLUTION 2.0 LOW BOA S3 HT WIDE HELSEA EVOLUTION 2.0 LOW 02 HT - SOFT TOE		ICU SHELL JACKETICU SOFTSHELL JACKET	
CHELSEA EVOLUTION 2.0 LOW S3		ICU SWEATSHIRT	
HELSEA EVOLUTION 2.0 MID BOA S3 HT WIDE	173	ICU T-SHIRT	
HELSEA EVOLUTION 2.0 MID 02 HT - SOFT TOE		ICU WINTER JACKET	
HELSEA EVOLUTION 2.0 MID S3 HELSEA EVOLUTION 2.0 MID S3 HT		ICU ZIP HOODIEICU ZIP SWEATSHIRT	
CHELSEA EVOLUTION 2.0 SANDAL BOA S1P		ID CARD HOLDER	
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HELSEA EVOLUTION BRZ CARGO PANT		KENSINGTON CONSTRUCTION PANT	
HELSEA EVOLUTION BRZ CONSTRUCTION PANT		KENSINGTON CONSTRUCTION SHORTS	
HELSEA EVOLUTION BRZ JACKET HELSEA EVOLUTION BRZ LOW BOA 01 - SOFT TOE		KENSINGTON FLAT BRIMKENSINGTON FLAT TRUCKER	
CHELSEA EVOLUTION BRZ LOW BOA STP		KENSINGTON FLEECE JACKET	
HELSEA EVOLUTION BRZ LOW S1P		KENSINGTON HALF ZIP KNITTED FLEECE	
CHELSEA EVOLUTION BRZ WORK PANT		KENSINGTON HOODED SOFTSHELL JACKET	
HELSEA EVOLUTION CARGO PANT		KENSINGTON INSULATED JACKETKENSINGTON KNITTED FLEECE JACKET	
CHELSEA EVOLUTION CONSTRUCTION PANT		KENSINGTON KNITTED PLEECE JACKET	
HELSEA EVOLUTION CONSTRUCTION PIRATE PANT		KENSINGTON LOW BOA 01 - SOFT TOE	
HELSEA EVOLUTION CONSTRUCTION SHORTS		KENSINGTON LOW BOA S1P	
CHELSEA EVOLUTION CONSTRUCTION VEST		KENSINGTON LOW BOA S3	
HELSEA EVOLUTION HOODED PILE JACKET HELSEA EVOLUTION HOODED SOFTSHELL JACKET		KENSINGTON LOW S3 KENSINGTON MXR LOW BOA S3L	
HELSEA EVOLUTION PILE JACKET		KENSINGTON MXR LOW S3L	
HELSEA EVOLUTION SHELL JACKET		KENSINGTON MXR MID S3L	
HELSEA EVOLUTION STRETCH MIDLAYER		KENSINGTON PANT	
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AKSE PANT	115	KNEEPAD STANDARD	150
AKSE SHIRT		KNEEPAD XTRA PROTECTIVE	
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YRE CONSTRUCTION PANT CLASS 2YRE JACKETYRE JACKET		MAGNI CONSTRUCTION PANT	
YRE WORK PANT CLASS 1		MAGNI CONSTRUCTION PAINT	
YRE WORK PANT CLASS 2	112	MAGNI EVOLUTION CAP	30
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ALE RAIN JACKET		MAGNI EVOLUTION CONSTRUCTION PANT MAGNI EVOLUTION JACKET	
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# **INDEX / STYLE NAME**

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